

GLC2300 Series User Manual

Preface

Thank you for purchasing the Pro-face Graphic Logic Controller GLC2300 Series (hereby referred to as “GLC” or “GLC unit”).

This controller features a number of improvements over the previous GLC series including enhanced functions and advanced operability. Flex Network communication, Ethernet, and CF Card are available for the GLC2000 Series without having to purchase and install an optional expansion unit.

Please read this manual carefully as it explains, step by step, how to use the GLC correctly and safely.

Also, in this manual’s examples, the Mitsubishi MELSEC-AnA Series PLC is used whenever possible, connected in a one-to-one relationship with a GLC.

< Note >

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Essential Safety Precautions

This manual includes procedures that must be followed to operate the GLC correctly and safely. Be sure to read this manual and any related materials thoroughly to understand the correct operation and functions of the GLC unit.

■ Safety Symbols

Please pay attention to the following safety symbols and their meanings:



Indicates situations that will definitely result in major machine damage, severe bodily injury, or death if the instructions are not followed.



Indicates situations that may result in major machine damage, severe bodily injury, or death if the instructions are not followed.



Indicates situations that may result in damage to the machinery, or minor bodily injury if the instructions are not followed.

DANGERS

When Designing your GLC System:

- Be sure to design your GLC control system so that, in the event of a main power supply failure or a GLC accident, the user system's overall safety integrity will be maintained. If this is not done, incorrect output signals or a GLC malfunction may cause an accident.
 - (1) Interlock and other circuits designed to interrupt or oppose normal machine movement (such as Emergency Stop, General Protection, and forward and reverse rotation), as well as those designed to prevent machine damage (such as upper, lower, and traverse movement limit positioning) should all be located outside of the GLC.
 - (2) When the GLC generates a "Watchdog Timer Error," GLC operation will halt. Also, when Errors occur in Input/Output control areas that the GLC cannot detect, unexpected movement may occur in those areas. Therefore, and to prevent unsafe machine movement, create a "Failsafe Circuit" that is completely external to the GLC.



DANGERS

(3) If a problem arises with an external unit's relay or transistor, causing an output (coil) to remain either ON or OFF, a major accident can occur. To prevent this, be sure to set up external watchdog circuits that will monitor vital output signals.

- **Design a circuit that will supply power to the GLC unit's I/O before starting up the GLC. If the GLC unit's internal program enters RUN mode prior to the I/O unit's load control power turning ON, an incorrect output (signal) or malfunction could cause an accident.**
- **Design a user program to ensure the safety of the user's system in the event of a GLC display or control error, or either a data transmission error or power failure between the GLC and a connected unit — all of which can lead to an incorrect output (signal) or malfunction, resulting in an accident.**
- **Do NOT make switches using the switches on the touch panels which may cause operator injury and machine damage. To prevent major accidents caused by an output remaining either ON or OFF, set up circuits (such as limiters) that will monitor vital output signals. To prevent accidents caused by incorrect output or malfunction, design switches used by separate devices to perform important operations.**
- **Do NOT use GLC touch panel switches to perform operator safety-related or important accident-prevention operations. These operations should be performed by separate hardware switches to prevent operator injury and machine damage.**
- **To prevent any possibility of bodily injury or material damage, design your system so that equipment will not malfunction due to a communication fault between the GLC and its host controller.**
- **Do NOT use the GLC as a warning device for critical warning alarms that can cause serious operator injury, machine damage, or production stoppage. Use stand-alone hardware and/or mechanical interlocks to design alarm indicators and their control/activator units.**



DANGERS

- The GLC is not appropriate for use with aircraft control devices, medical life-support equipment, central trunk data transmission (communication) devices, or nuclear power control devices, due to their inherent requirements of extremely high levels of safety and reliability.
- When using the GLC with transportation vehicles (trains, cars, and ships), disaster and crime prevention devices, various types of safety equipment, and medical devices that are not life-support related, use redundant and/or failsafe system designs to ensure proper reliability and safety.



WARNINGS

- Unlike the GLC unit's "Standby Mode," after the GLC unit's backlight burns out, the touch panel is still active. If the operator fails to notice that the backlight is burned out and touches the panel, a potentially dangerous machine misoperation can occur. Your backlight is burned out if:
 - your GLC is not set to "Standby Mode" and the screen has gone blank
 - your GLC is set to "Standby Mode," but touching the screen does not cause the display to reappear

To prevent accidental machine misoperation, Pro-face recommends that you use the GLC unit's "USE TOUCH PANEL AFTER BACKLIGHT BURNOUT" feature, to automatically detect a burnout and disable the touch screen.

Installation Warnings:

- High voltage runs through the GLC. To prevent an electrical shock, do NOT disassemble the GLC for any reason other than to replace the backlight.
- Do NOT modify the GLC unit. Doing so may cause a fire or an electrical shock.
- Do NOT use the GLC in an environment where flammable gases are present, to prevent an explosion from occurring.



WARNINGS

Wiring Warnings:

- To prevent electrical shock or equipment damage, unplug the GLC unit's power cord from the power supply prior to installing or wiring the GLC.
- After completing any GLC wiring work, be sure the terminal block's protective plastic cover is reattached. If this cover is not reattached, an electrical shock could easily occur.
- Do NOT use power levels with the GLC that are higher or lower than the GLC unit's specified power range. Doing so may cause a fire, electrical shock, or GLC damage.

Operation and Maintenance Warnings:

- NEVER touch a live power terminal. Doing so could cause an electrical shock or a machine malfunction.
- To prevent an electrical shock, unplug the GLC unit's power cord before either cleaning the GLC or attaching/detaching the power terminal attachment screws.
- When replacing the GLC unit's backlight, be sure to unplug the unit's power cord to prevent an electrical shock, and wear safety gloves to prevent burns.
- The GLC uses a lithium battery to back up its internal clock and to control memory data. If the battery is incorrectly replaced (reversed positive [+] and negative [-] ends), the battery may explode. Therefore, Pro-face recommends that you contact your local GLC distributor for instructions before replacing or changing the battery.



CAUTIONS

Wiring Layout Cautions:

- To prevent a GLC unit malfunction due to excessive noise, isolate all GLC input/output signal lines from all power wiring or power cables via a separate wiring duct.

Installation Cautions:

- To reduce the risk of incorrect input or output signals, be sure that any data cables attached to the GLC unit's connector make full contact with the connector pins.

General Wiring Cautions:

- To prevent electrical shocks or malfunctions, be sure the GLC unit's FG (earth) wire is grounded as follows:
 - (1) maximum grounding resistance: 100 Ω
 - (2) minimum grounding wire diameter: 2 mm²
- The cables connected to the GLC should be secured by cable clamps to prevent weight or tension of the cables added to the connectors or terminals.
- The GLC unit's wiring should be checked to confirm that both the operating voltage and wiring terminal locations are correct. If either the voltage or the wiring terminal location is incorrect, it can cause a fire or accident.
- Be sure to secure all wiring terminal screws with the designated torque. Screws and terminals that become loose can cause a short circuit, fire, or accident.
- Be sure that metal filings or wiring remnants do not fall inside the GLC, since they can cause a fire, accident, or malfunction.

GLC Operation and Maintenance Cautions:

- Be sure to read the GLC unit's manual and online help information carefully before performing program changes, entering forced output, or using the RUN, STOP, or PAUSE commands while the GLC is operating. Mistakes made when using these items can cause machine accidents or damage.



CAUTIONS

- Be sure the electricity is turned OFF before attaching or detaching an I/O unit. If the electricity is ON when an I/O unit is attached or detached, damage or malfunction to the I/O unit may occur.
- The liquid crystal panel contains a powerful irritant. If, for any reason, the panel is damaged and this liquid enters your eyes, flush your eyes for 15 minutes with running water and contact a physician immediately.
- Prior to inserting or removing a CF Card, and to prevent damage to or loss of the CF Card's internal data, turn the GLC unit's CF Card ACCESS switch OFF, and make sure that the ACCESS lamp is not lit.
- While a CF Card is being accessed, NEVER:
 - turn OFF the GLC
 - reset the GLC
 - insert a CF Card
 - remove a CF Card

Prior to performing these operations, create and use a special GLC application screen that will prevent access to the CF Card.

Reference Refer to the *GP-PRO/PB III for Windows Tag Reference Manual* (included in the GP-PRO/PB III C-Package).

GLC Unit Disposal Cautions:

- The GLC unit should be disposed of in a manner appropriate to, and in accordance with, the user country's industrial machinery disposal standards.

General Safety Precautions



- Do NOT strike the touch panel with a hard or pointed object, or press on the touch panel with too much force, since it may damage the touch panel or the display.
- Do NOT install the GLC where the ambient temperature can exceed the allowed range. Doing so may cause the GLC to malfunction or shorten its operation life.
- Do NOT restrict or limit the GLC unit's naturally-occurring, rear-face ventilation, and do NOT store or use the GLC in overheated areas.
- Do NOT store or use the GLC unit in areas where large, sudden temperature changes can occur. These changes can cause condensation to form inside the unit, which can cause possible unit malfunctions.
- Do NOT allow water, liquids, metals, or charged particles to enter inside the GLC unit's outer casing, since they can cause either a GLC malfunction or an electrical shock. The allowable pollution degree is 2.
- Do NOT store or use the GLC in direct sunlight, or in excessively dusty or dirty environments.
- Do NOT store or use the GLC in an environment where shaking or excessive vibration can occur.



- Do NOT store or use the GLC where chemicals (such as organic solvents and acids) can evaporate, or in environments where chemicals and acids are present in the air.

Corrosive chemicals: acids, alkalines, liquids containing salt

Flammable chemicals: organic solvents

- Do NOT use paint thinner or organic solvents to clean the GLC.
- Do NOT store or operate the LCD (Liquid Crystal Display) in areas that receive direct sunlight, since the sun's ultraviolet (UV) rays may cause the quality of the LCD to deteriorate.
- Storing this unit in areas at temperatures that are lower than is recommended in this manual's specifications may cause the LCD panel's liquid to congeal, which may damage the panel. Conversely, if the storage area's temperature becomes higher than the allowed level, the LCD panel's liquid will become isotropic, causing irreversible damage to the LCD. Therefore, be sure to store the panel only in areas where temperatures are within the ranges specified in this manual.
- Due to the possibility of unexpected accidents, be sure to back up the GLC unit's screen data/logic program regularly.

■ About the GLC Unit's Display Panel

- The data that is currently displayed on the GLC unit's screen, the screen's brightness, and the GLC unit's voltage¹ each affect the screen's intensity of *Contouring* — wavelike pattern that is created when some parts of the screen are brighter than others.
- The minute, dark and light grid-points on the display panel's surface are part of the GLC unit's design and are not defects.
- Extended shadows, or “crosstalk,” may appear on the sides of screen images. This is normal for an LCD panel.
- Sometimes the display area may look as if the display colors have changed. This is a common attribute of LCDs and is not a defect.
- Displaying a single image for long periods of time can cause an afterimage to remain when the screen display is changed.

To prevent this effect:

Use the GLC unit's “Standby Mode,” which automatically turns the screen OFF when no input is entered within a specified period of time.

See 6.3.1 – “System Setup.”

- Write “FFFFh” to the System Data Area's “Screen Display Off” address² to turn the screen display OFF when the following actions are not performed within the user-specified period of time.
 - Change Screen
 - Touch Screen
 - Alarm Display

Do NOT display any single screen for a long period of time. Try to change the screen display periodically.

-
1. The backlight's brightness may vary or its lighting may be delayed if the voltage provided is low — even if still within the range of rated voltage listed in the specifications. When the voltage is high, the backlight's lifetime may be shortened. As a rule, voltage should be within five percent (5%) of rated voltage.
 2. The following addresses assume all System Data Area settings are entered. If they are not all entered, the correct word address may be different, since the following addresses are relative, not fixed, addresses.

With the Direct Access Method — use System Data Area word address +9

With the Memory Link Method — use System Data Area word address +12

*Refer to the **GP-PRO/PB III for Windows Device/PLC Connection Manual** (included in the GP-PRO/PB III C-Package).*

About GLC2300 Series Models

The GLC2300 Series in this manual refers to the following GLC model numbers:

Series Name	Model Name	Model Number	Comments	GP Type with Screen Creation Software
GLC2300 Series	GLC2300L	GLC2300-LG41-24V	UL/c-UL Approved* ¹ CE Marked	GLC2300L
	GLC2300T	GLC2300-TC41-24V	UL/c-UL Approved* ¹ CE Marked	GLC2300

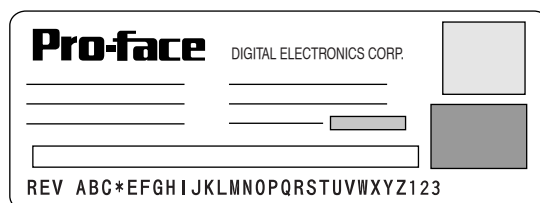
*1 UL1604 for UL hazardous locations ends on July 31, 2012.

As a result, for models produced from August 1, 2012 onward, UL1604 will not apply. Please refer to the Pro-face home page for more details.

<http://www.pro-face.com/worldwide/safety/ul.html>

Revision Information

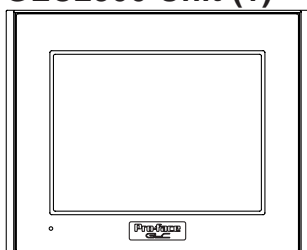
Use the metallic label attached to the rear of the GLC to identify your unit's revision code. This code is at the bottom of the label, to the right of "REV". In this example, the asterisk mark (*) is in the "D" position, which means this unit's revision code is "D".



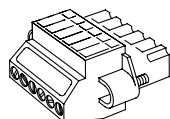
Package Contents

Please verify that the GLC unit's packing box contains all the items listed below.

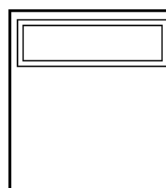
■ GLC2300 Unit (1)



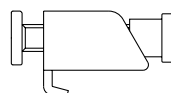
■ Screw Lock Terminal Block



■ Installation Guide (1)



■ Installation Fasteners (4/set)



■ Installation Gasket



Special care and attention have been given to the packaging of this GLC unit. However, if any of the items are damaged or missing, contact your local GLC distributor immediately for prompt service.

This GLC2300 Series User Manual is sold separately.

UL/c-UL Application Notes

The GLC2300-LG41-24V/GLC2300-TC41-24V units are UL/c-UL recognized components.

UL file no. E171486

When applying for UL approval for a product that includes one of these GLC units, please be sure to pay special attention to the fact that all products with built-in GLC units require UL inspection of the combination of the GLC and the product.

The GLC components conform to the following standards:

- UL60950 Third Edition

 - Safety of Information Technology Equipment.

- CAN/CSA-C22.2 No.60950-00

 - Safety of Information Technology Equipment.

 - GLC2300-LG41-24V (UL Registration Model: 2980070-11)

 - GLC2300-TC41-24V (UL Registration Model: 2980070-12)

Installation Precautions

If the GLC is mounted so as to cool itself naturally, please mount it on a vertical panel. Also, insure that the GLC is mounted at least 100 mm away from any other adjacent structures or machine parts. If these conditions are not met, the heat generated by the GLC's internal components may cause it to fail to meet UL standards.

CE Marking Notes

The GLC2300-LG41-24V and GLC2300-TC41-21V are CE marked products that conform to EMC directives.




For the detailed information on CE Marked, be downloaded and refer the Declaration of Conformity from Pro-face Home Page.

Home Page URL

<http://www.pro-face.com/>

Documentation Conventions

The list below describes the documentation conventions used in this manual.

Symbol	Meaning
	Indicates important information or procedures that must be followed for correct and risk-free software/device operation.
Pro-Control Editor	Software used to create, transfer, and monitor a GLC logic program.
GLC	Indicates the GLC2300L/GLC2300T unit.
C-Package	Indicates the software package that combines GP-PRO/PB III for Windows and Pro-Control Editor.
Screen Editor	GP-PRO/PB III for Windows screen editor software (ver. 6.10 or higher)
Logic Program	Ladder program created with the Pro-Control Editor (ver. 4.23 or higher)
	Provides useful or important supplemental information.
	Cross-references to useful or important supplemental information.

Chapter 1 Introduction

1. Prior to Operating the GLC
2. System Design
3. Accessories
4. GLC2300 Series Overview

1.1 Prior to Operating the GLC

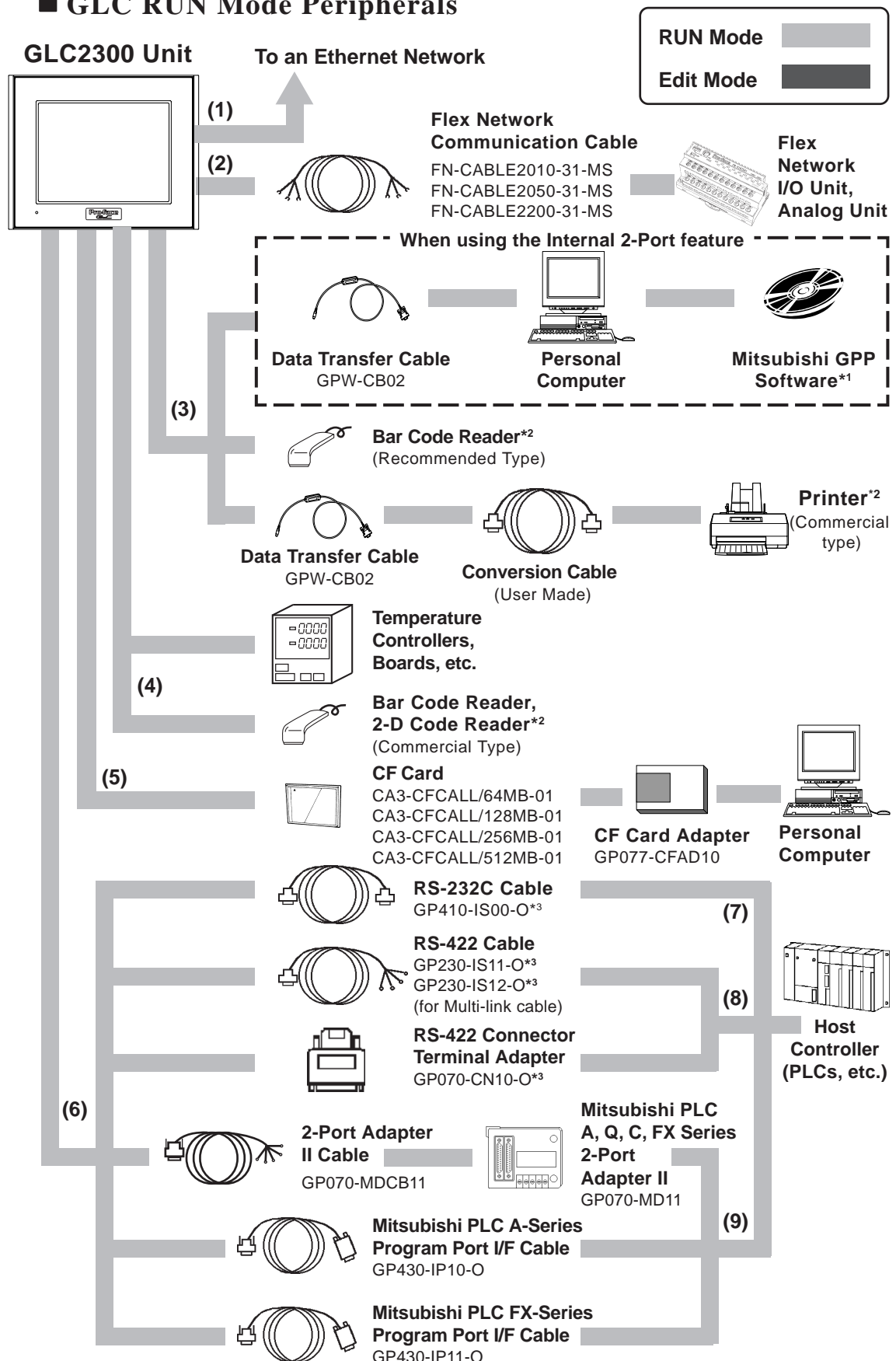
Use the following steps to create projects for the GLC unit.

- 1. Preparation** – Before using the GLC, make sure that you have all the required hardware and have read all specification, wiring, and installation information.
▼Reference *Chapter 2 – “Specifications” and Chapter 3 – “Installation and Wiring”*
 - 2. Screen Design** – Create a sample screen and design a Tag layout with the Screen layout sheets and Tag lists provided in the Editor software.
 - 3. Install Screen Editor and Logic Program Development Software** – Install GP-PRO/PB III C-Package in your PC.
▼Reference *Refer to the GP-PRO/PB III for Windows Installation Guide.*
 - 4. Develop Logic Program** – Develop a logic program using Pro-Control Editor and designate the operation mode.
▼Reference *Refer to the Pro-Control Editor Operation Manual (included in the GP-PRO/PB III C-Package).*
 - 5. Create Screens** – Create screens using GP-PRO/PB III for Windows.
▼Reference *Refer to the GP-PRO/PB III for Windows Operation Manual (included in the GP-PRO/PB III C-Package).*
 - 6. Screen/Transfer Logic Program** – Transfer your logic program to the GLC using GP-PRO/PB III for Windows.
▼Reference *Refer to the Pro-Control Editor Operation Manual (included in the GP-PRO/PB III C-Package).*
 - 7. Monitor** – Check the transferred program’s operation using the monitor feature of Pro-Control Editor.
▼Reference *Refer to the GP-PRO/PB III for Windows Operation Manual (included in the GP-PRO/PB III C-Package).*
 - 8. Initial Set Up** – Enter your GLC unit’s Initial Settings, if necessary.
▼Reference *Refer to the GP-PRO/PB III for Windows Device/PLC Connection Manual (included in the GP-PRO/PB III C-Package).*
 - 9. Operation** – Connect the GLC unit’s I/O unit to your peripheral devices (such as temperature controllers or inverters), and begin operation.
▼Reference *Refer to the GP-PRO/PB III for Windows Device/PLC Connection Manual (included in the GP-PRO/PB III C-Package), and the Flex Network User Manual.*
-

1.2 System Design

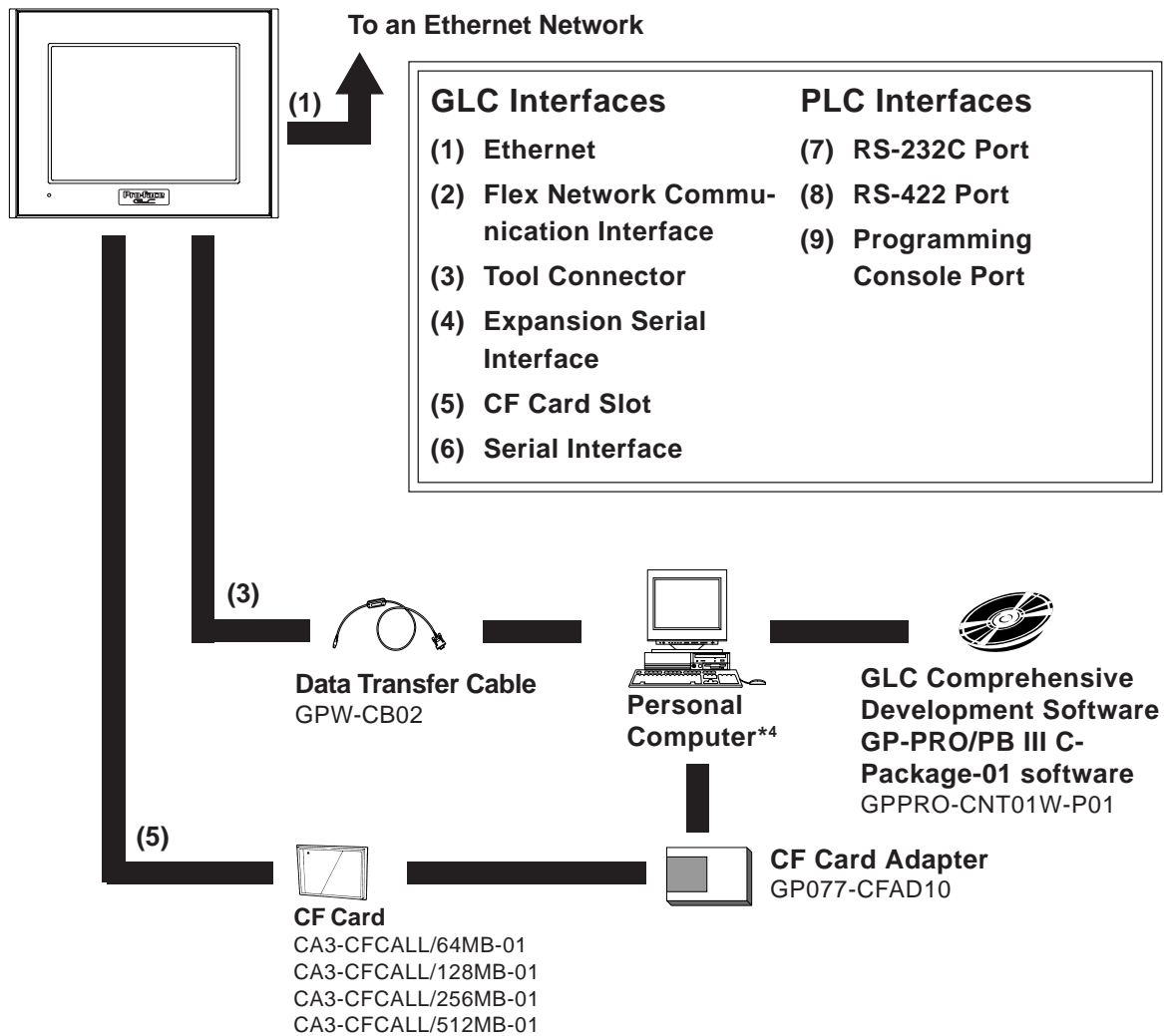
The following diagram represents the main selection of devices connectable to the GLC.

■ GLC RUN Mode Peripherals



■ GLC Edit Mode Peripherals

GLC2300 Unit



1. **Reference** For information about compatible PLC types and software, refer to the *GP-PRO/PB III for Windows Device/PLC Connection Manual* (included in the GP-PRO/PB III C-Package).
2. For information about recommended units, please see the following section.
3. Certain PLC types and models cannot be connected.
Reference Refer to the *GP-PRO/PB III for Windows Device/PLC Connection Manual* (included in the GP-PRO/PB III C-Package).
4. For the full range of compatible PCs, refer to the following manual.
Reference Refer to the *GP-PRO/PB III for Windows Operation Manual* (included in the GP-PRO/PB III C-Package).

Chapter 1 – Introduction

■ Recommended Units

The following tables list I/O devices that have been confirmed to be compatible with the GLC. If you connect a device that is not listed below, be sure to confirm that the unit functions correctly using the actual unit.



Recommended units are subject to additions/changes without notice.

◆ Bar Code Readers (Connected to Tool Connector)

Manufacturer	Model	Type	Description
Aimex Corporation	BR-331 PC2	Pen	
OPT Electronics	OPT-1125-RSK-98 Set	Touch Scanner (Read Width: 60mm)	
	OPT-5125-RSK-98 Set	Touch Scanner (Read Width: 80mm)	
	OPL-6735-RSK-98 Set	Laser Scanner	
Tohken	TCD-5510M	Touch Scanner (Read Width: 65mm)	
	TCD-5510L	Touch Scanner (Read Width: 82mm)	
	TCD-5510W	Touch Scanner (Read Width: 105mm)	
NEC Infrontia	BCK5435-STA	Touch Scanner (Read Width: 56mm) ^{*1*2}	Includes Y cable for connection cable
	BCK5535-STA	Touch Scanner (Read Width: 85mm) ^{*1*2}	Includes Y cable for connection cable

**1 Be sure to use the Y cable included with the unit and connect it between GLC unit and a bar code reader. Data cannot be read correctly, if a non-"Y" cable is used, or if the bar code reader is connected directly to the GLC unit.*

**2 The following settings must be entered prior to using the bar code reader with a GLC unit.*

1) Set the CAPS.

2) Add the Carriage Return (CR) in the Postamble's settings.

For the details about these settings, please refer to the Installation Guide included with the bar cord unit.

◆ Bar Code Readers (Connected to Expansion Serial Interface)*1

Manufacturer	Model No.	Type	Power Supply
Aimex Corporation	BR-730RS	Pen	Battery powered
	BR-530RS	Pen	Requires separately-sold BB-60 for power.
	BW-665RS	Touch Scanner (Read Width: 65mm)	
OPT Electronics	OPT-1125-RS232C(D02)	Touch Scanner (Read Width: 60mm)	Requires separately-sold DC5300T for power.
	OPT-5125-RS232C(D01)	Touch Scanner (Read Width: 80mm)	
Symbol Technologies, Inc.,	LS4004	Laser Scanner	Includes power supply.
	LS4004i	Laser Scanner	Includes power supply.
	LS6004	Laser Scanner	Includes power supply.
	LSH3502AHV	Laser Scanner	Includes power supply.
Keyence Co.	BL-80R	Touch Scanner (Read Width: 105mm)	Includes power supply.
Denso Co.	HC36TR	Touch Scanner (Read Width: 61mm)	For power: P-200 unit; for connector cable: KRS-423-XF1K. Sold separately (Sanwa Supply)
	HC61TR	Touch Scanner (Read Width: 61mm)	

1. Be sure to confirm that the Expansion Serial Interface's settings match those of the connected device.

▼ **Reference** ▼ See 6.4.6 – “Expansion Serial Setup.”

◆ 2-D Code Reader (Connected to Expansion Serial Interface)*1

Manufacturer	Model No.	Power Supply
Tohken	THIR-3000	ESA-1220A (Sold separately)
	THIR-3000H	
Denso	QS20H	Supplied with the main unit
	QS20H-I	

1. Be sure to confirm that the Expansion Serial Interface's settings match those of the connected device.

▼ **Reference** ▼ See 6.4.6 – “Expansion Serial Setup.”

◆ Serial Printer

Manufacturer	Model No.
Hewlett Packard Company	hp LaserJet 4pj
NADA Electronics, Ltd.	TP-651G
SEIKO EPSON CORP	TM-U210PD
CUSTOM Engineering	FT190SP

1.3 Accessories

All optional equipment listed here is produced by Digital Electronics Corporation.

■ Available Software

Product Name	Model No.	Description
GP-PRO/PB III C-Package03	GPPRO-CNT01W-P03	Screen data and logic program development software.

■ Tool Connector

Product Name	Model No.	Description
Data Transfer Cable	GPW-CB02	Connects the GLC to a personal computer. Transfers screen data and user programs.

■ Serial Interfaces

Product Name	Model No.	Description
RS-232C Cable ^{*1}	GP410-IS00-O	Interface cables between the host (PLC) and the GLC.
RS-422 Cables ^{*1}	GP230-IS11-O	
	GP230-IS12-O (for multi-link)	
Extension Cable ^{*1}	CA1-EXCBL/D25-01	Extension cable (30cm) for use with the GLC serial interface (RS-232C/422).
RS-422 Terminal Block Adapter ^{*1}	GP070-CN10-O	Conversion adapter to convert serial data to RS-422 format.
2 Port Adapter II	GP070-MD11	Interface unit that allows use of both GLC and Mitsubishi A, Q, C and FX series equipment in the same location.
2 Port Adapter II Cable	GP070-MDCB11	Connects the GLC to 2 Port Adapter II.
Mitsubishi A Series Programming Port I/F Cable	GP430-IP10-O	Connects directly to Mitsubishi's PLC I/F Programming Console. Simultaneous use of program console, however, is not possible.
Mitsubishi FX Series Programming Port I/F Cable	GP430-IP11-O	

1. For details about the range of connectable PLCs:

▼ **Reference** ▲ Refer to the **GP-PRO/PB III for Windows Device/PLC Connection Manual** (included in the GP-PRO/PB III C-Package).

■ I/O Units

Product Name	Model No.	Description
Flex Network 16-Point Input Sink Source Type I/O Unit	FN-X16TS41	16-point sink/source shared I/O Unit. DC24V input signal can be connected.
Flex Network 32-Point Input Sink Source Type I/O Unit	FN-X32TS41	32-point sink-source shared I/O Unit. DC24V input signal can be connected.
Flex Network 16-Point Output Sink Type I/O Unit	FN-Y16SK41	16-point output sink I/O Unit.
Flex Network 16-Point Output Source Type I/O Unit	FN-Y16SC41	16-point output source I/O Unit.
Flex Network 8-Point Input Sink Source / 8-Point Transistor Output Sink Type I/O Unit	FN-XY08TS41	8-point input sink-source and 8-point transistor output sink mixed I/O unit. Both DC24V input signals and DC24V output (load current: 200mA max.) devices can be connected.
Flex Network 16-Point Input Sink Source / 16-Point Transistor Output Sink Type I/O Unit	FN-XY16SK41	16-point input sink-source and 16-point transistor output sink mixed I/O unit. Both DC24V input signals and DC24V output (load current: 200mA max./1.6A/common) devices can be connected.
Flex Network 16-Point Input Sink Source/16-Point Transistor Output Sink Type I/O Unit	FN-XY16SC41	16-point input sink-source and 16-point transistor output source mixed I/O unit. Both DC24V input signals and DC24V output (load current: 200mA max./1.6A/common) devices can be connected.
Flex Network 32-Point Input Sink Source / 32-Point Transistor Output Sink Type I/O Unit	FN-XY32SKS41	32-point input sink-source and 32-point transistor output sink mixed I/O unit. Both DC24V input signals and DC24V output (load current: 200mA max./1.6A/common) devices can be connected.
Flex Network 8-Point Relay Output / 1 Common Type I/O Unit	FN-Y08RL41	8-point relay output(1 common)I/O Unit. Up to AC240V (1A) load current can be connected.

■ Analog Units

Product Name	Model No.	Description
Flex Network 2-Channel Analog/Digital Conversion Input Unit	FN-AD02AH41	Converts 2-channel analog signals to digital signals at 12-bit resolution.
Flex Network 2-Channel Digital/Analog Conversion Output Unit	FN-DA02AH41	Converts 2channel 12-bit digital signal to analog signal and sends output.
Flex Network 4-Channel Analog/Digital Conversion Input Unit	FN-AD04AH11	Converts 4-channel analog signals to digital signals at 12-bit resolution.
Flex Network 4-Channel Digital/Analog Conversion Output Unit	FN-DA04AH11	Converts 4-channel 12-bit digital signal to analog signal and sends output.

■ Positioning Units

Product Name	Model No.	Description
Flex Network Single-Axis Positioning Unit	FN-PC10SK41	Both of this unit and GLC/LT can store positioning data. Motor driver connection cable(FN-PC10CB01) is required.
Flex Network Teaching Loader for Single-Axis Positioning Unit	FN-PC10LD41	Programmer for Single-Axis Positioning Unit. Allows entry, editing and operation checking of high-precision positioning data (5m cable included)

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■ High-Speed Counter Unit

Product Name	Model No.	Description
Flex Network High Speed Counter Unit	FN-HC10SK41	High performance High-Speed counter that can easily change counter input types. Can create both a wide range of data and cam output.

■ CF Card Items


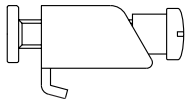

Product Name	Model No.	Description
CF Cards	CA3-CFCALL/64MB-01	GLC Series CF Card (64MB)
	CA3-CFCALL/128MB-01	GLC Series CF Card (128MB)
	CA3-CFCALL/256MB-01	GLC Series CF Card (256MB)
	CA3-CFCALL/512MB-01	GLC Series CF Card (512MB)
CF Card Adaptor	GP077-CFAD10	CF Card Adaptor for standard PC Card Slot.

■ Optional Items

Product Name	Model No.	Description
Screen Protection Sheet (5 sheets/set)	PS300-DF00	Disposable protective, dirt-resistant sheet for the GLC unit's screen. The GLC unit's touch panel can be used with this cover sheet attached.
Flex Network Communication Cable	FN-CABLE2010-31-MS (10m)	Connect GLC/LT units with Flex Network units.
	FN-CABLE2050-31-MS (50m)	
	FN-CABLE2200-31-MS (200m)	
Motor Driver Connection Cable	FN-PC10CB01 (1m)	Connects the Flex Network single-axis positioning unit and the servo and stepping drivers (under development).

■ Maintenance Items

These are all original GLC standard equipment items. They are also available separately as optional maintenance items.

Product Name	Model No.	Description
Backlight 	PS300-BU00	Replacement Backlight
Installation Fastener 	GP070-AT01	Fasteners to attach the GLC to a panel. (4 fasteners/set)
Installation Gasket 	PS300-WP00	Provides a moisture resistant seal when installing the GLC. Same as the seal included in the GLC unit's original equipment package.
Connector Cover	PS-BH00	Protects GLC rear face connectors.
Screw Lock Terminal Block	GLC2300-FNCN01	Flex Network connector for GLC2300. (5/set)
Single-Axis Teaching Loader Cable	FN-LD10CBL (5m)	Connects the Flex Network single-axis positioning unit and the single-axis teaching loader.

1.4 GLC2300 Series Overview

The GLC-2300-LG41-24V and GLC2300-TC41-24V units are equipped with a variety of new and useful features, such as an Ethernet, CF Card and Expansion Serial Interfaces as standard equipment. The new GLC features are as follows:

■ Ethernet Feature

Your GLC2300 Series unit includes an Ethernet 10BASE-T connector as standard equipment. In addition to sending screen data to the GLC, you can use this feature to set up the GLC, even if you are using the unit for the first time^{*1}. Also, Pro-face's separately-sold Pro-Server software can read out data collected in the GLC to a central PC server via an Ethernet LAN network. And with a variety of software applications, you can process the data for production information management.

■ CF Card Feature

This interface allows you to use the CF Card instead of the optional Memory Loader II to store GLC setup^{*1} and screen data, and then transfer it to the GLC. You can also read and write data to your existing (optional) multi-unit's CF Card, since the GLC unit's card is the same type. The CF Card can also be used to store and transfer recipe, logging, alarm history, and .bmp data files. The GLC can read these files from the CF Card, or use the CF Card to store data read out from the host (PLC).

■ Expansion Serial Interface

This interface allows you to connect a variety of equipment, including a bar-code reader, a 2-D code reader or an I/O device.

■ Flex Network Communication I/F

A high speed remote (6Mbps/12Mbps) interface capable of connecting a maximum of 1008 I/Os.

■ 2-Port Feature

The GLC unit's built-in 2-Port feature allows you to enjoy 2-Port operation with a Mitsubishi brand PLC, without using the optional 2-Port Adapter II unit.

■ Backlight Burnout Detection Feature

When the GLC unit's backlight burns out, it will be automatically detected. The GLC unit's "Status LED" will alert you that the backlight is burned out so that you can disable GLC Touch Panel Operation and prevent a possible GLC operation mistake.

Please read the following sections for detailed information about each feature.

1. Setting up the GLC means downloading the required system and protocol programs from the GLC screen creation software to the GLC.

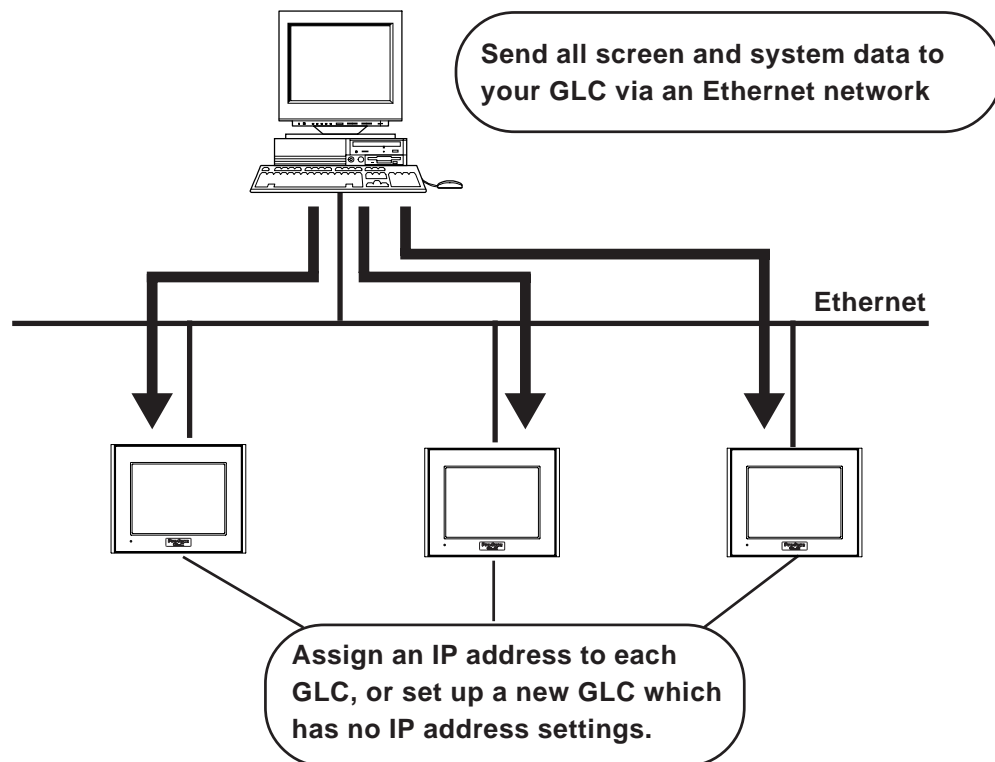
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1.4.1 Ethernet Connectivity

The GLC2300 Series units can be connected to a LAN or an Ethernet compatible PLC. The GLC2300 Series units also support the 2-way function.*¹

This feature allows you to setup a GLC and to also perform screen data transfer. You can even set up a completely new GLC via an Ethernet network.

Reference For details about setting up the GLC via an Ethernet network, refer to the **GP-PRO/PB III for Windows Operation Manual** (included in the GP-PRO/PB III C-Package).



1. Pro-face's Pro-Server with Pro-Studio for Windows software (sold separately) is required when using this feature.

1.4.2 CF Card

The new GLC2300 series unit allows you to use a CF Card. You can set up the GLC*¹ or send screen data by saving backup data (all data necessary for GLC operation) in the CF Card using the GLC unit's CF Memory Loader Tool feature. As with the Multi Unit, the GLC2300 series unit includes all the following features:

- Read filing data from CF Card
- Write logging data to CF Card
- Read image data or sound data from CF Card
- Write Graph data or Alarm data to CF Card
- Back up screen data to CF Card

Reference *For details about creating/saving backup data (i.e., all necessary data for GLC operation) and sending GLC data, refer to the **GP-PRO/PB III for Windows Operation Manual** (included in the GP-PRO/PB III C-Package). For details about the CF Memory Loader Tool's data upload and download, see 4.3 – “CF Memory Loader Tool.”*

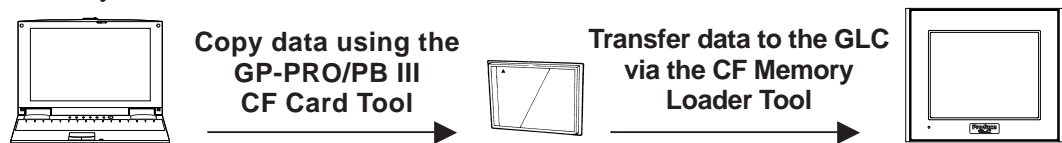


When using the CF Memory Loader Tool, Digital's GP077-CF20 (16MB)/GP077-CF30 (32MB) Memory Card is required.

■ Send GLC Screen Data to a CF Card, then to Other GLCs

The CF Card allows you to set up multiple GLCs using a single GLC unit's data.

Copy your GLC data and the CF Memory Loader Tool to your GLC unit's CF Card, then insert that CF Card in another GLC and transfer that data using the CF Memory Loader Tool.



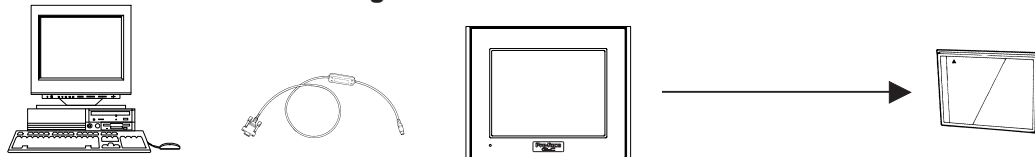
1. The setup is the sending of System and Protocol programs to the GLC via the screen creation software, which allows you to use the GLC unit in the desired environment.

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■ Send GLC Screen Data to a GLC, then to the CF Card

You can also use the GLC as a CF Card drive for your PC, by sending data from your PC directly to your GLC unit's CF Card. Connect your PC and the GLC using the data transfer cable, and send your backup data and the CF Memory Loader Tool to the CF Card installed in the GLC.

Send data using the GP-PRO/PB III for Windows' Transfer feature

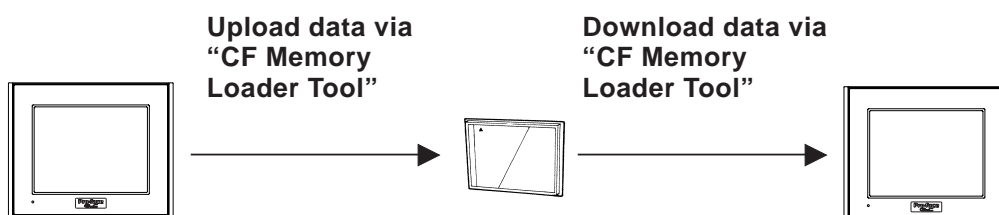


Note:

Transferring screen and system data to a GLC takes approximately thirteen minutes (approximately 6.5 MB) at a transmission speed of 115.2 kbps.

■ Send Data from a GLC to a CF Card, then to Another GLC

The CF Card allows you to use backup data saved in a GLC for setting up another GLC. First, upload (transfer) your GLC unit's backup data to your CF Card. Next, remove the CF Card, insert it in a different GLC and download (transfer) the CF Card's data to that GLC. Be sure that the CF Memory Loader Tool is saved on the CF Card prior to using this method.

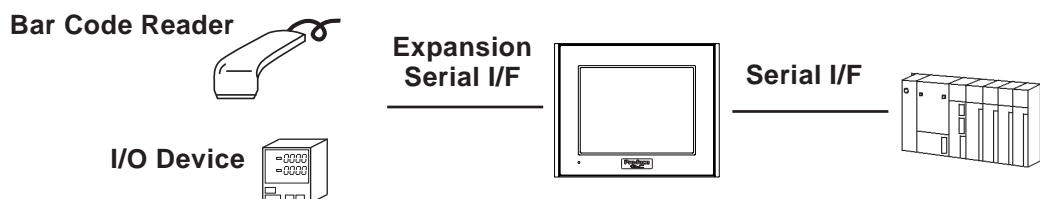


1.4.3 Expansion Serial Interface

The Expansion Serial Interface allows you to connect a bar-code reader, a 2-D code reader, or other type of I/O device. It enables the input/output of large volumes of data which cannot be handled with a conventional bar code reader interface.

Also, connecting an I/O device requires the creation of a data transfer protocol (via the D-Script feature).

Reference Refer to the *GP-PRO/PB III for Windows Operation Manual* (included in the GP-PRO/PB III C-Package).



1.4.4 Flex Network Communication Interface

The following information explains how to connect the GLC to a Flex Network Communication I/F and I/O Unit.

When connecting the I/O unit, 2 lines are available — CH1 and CH2. Each channel outputs the same data and either can be used for data transmission.

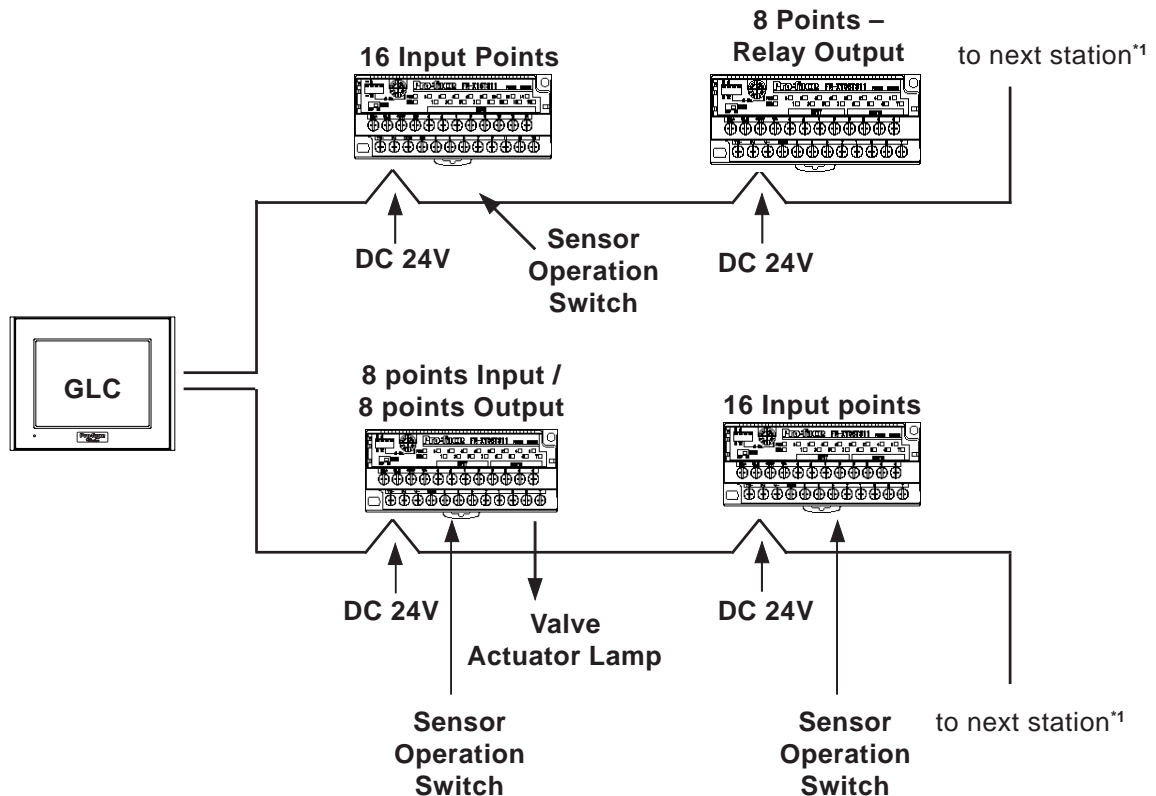
The maximum number of connectable units, when using a single channel, is 31, and when using a second channel, the number increases by 32 to a total of 63.



The Flex Network uses high-speed data-transfer technology, and if a cable that is not recommended in this document is used for data transfer, network data-transfer performance cannot be guaranteed. Therefore, use only the cable(s) recommended here.

Reference Refer to the *Flex Network User Manual* (sold separately).

■ Standard System Design



Note: 6 Mbps is the recommended communication speed.

1. Be sure the Terminal Switch (TERM) of the network's last unit (at each end) is turned ON.

Reference Refer to the *Flex Network User Manual* (sold separately).

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1.4.5 Serial Device / Tool Connector Interface

■ Serial I/F

This interface is used to connect RS-232C and RS-422 interface cables to a host (PLC).

▼**Reference**▲ See 2.3.1 – “Serial I/F.”

■ Tool Connector

This interface is used to connect a data transfer cable, a bar-code reader, or the Memory Loader II unit to the GLC2300.

▼**Reference**▲ See 3.3 – “Tool Connector.”

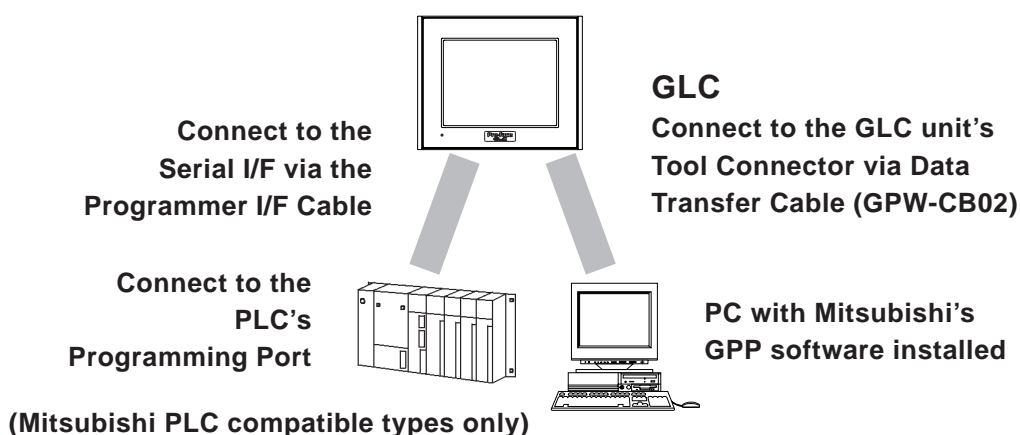
1.4.6 2-Port Feature

The 2-Port feature allows you to use Mitsubishi’s GPP software package (ladder programming software) on your PC while the GLC is connected to a PLC. With a GLC2300 Series unit, you can use the 2-Port feature in the following two ways:

- With the Internal 2-Port Feature:
The GLC unit’s Tool Connector and a PC are connected via a data transfer cable (GPW-CB02).
- With the External 2-Port Adapter II:
Pro-face’s 2-Port Adapter II (GP070-MD11) is used.

▼**Reference**▲ For information about PLC types and GLC compatibility with GLC2300 Series units, refer to the **GP-PRO/PB III for Windows Device/PLC Connection Manual** (included in the GP-PRO/PB III C-Package).

■ When Using Internal 2-Port feature*1



1. The Device Monitor feature can also be used at the same time.

▼**Reference**▲ For details about the device monitor function, refer to the **GP-PRO/PB III for Windows Device/PLC Connection Manual** (included in the GP-PRO/PB III C-Package).



Note: Internal 2-Port Feature Usage Notes

- To use the internal 2-port feature, you will need to adjust your GLC unit's settings.

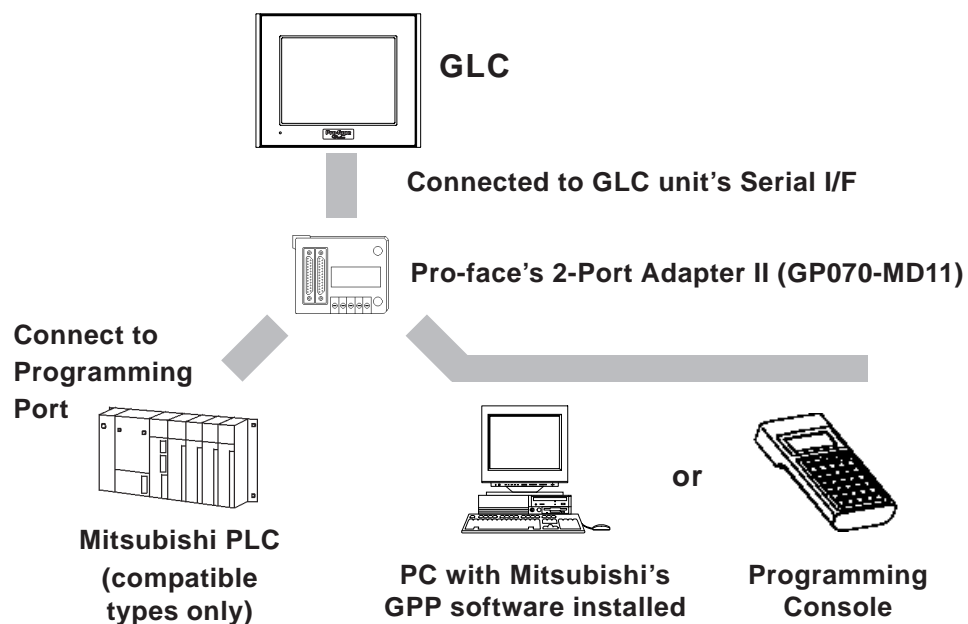
Reference For information about these settings, refer to the *GP-PRO/PB III for Windows Device/PLC Connection Manual* (included in the GP-PRO/PB III C-Package).

- This feature can be used only while the GLC is in ONLINE mode.
- Since the internal 2-port feature uses the GLC unit's single tool connector, you will not be able to use equipment which requires the tool connector (such as a bar-code reader, optional items).
- If you transfer screen data while the GLC is in ONLINE mode, the screen will not change to the data transfer screen automatically. Thus, you will need to change the screen manually to the OFFLINE mode's [Main Menu | Transfer] screen.

Reference See 4.1 – “Serial Data Transfer.”

- Peripheral equipment, such as a Programming Console, is not compatible with the GLC unit's internal 2-port feature. To use this type of equipment, you will need to use the external 2- Port Adapter II.

■ When Using the External 2-Port Adapter*¹



1. GLC2300 Series units can also use the 2-Port Adapter II.

Reference For details, refer to the *GP-PRO/PB III for Windows Device/PLC Connection Manual* (included in the GP-PRO/PB III C-Package).

Chapter 1 – Introduction

1.4.7 Backlight Burnout Detection Feature

When the GLC unit's backlight burns out, it will be automatically detected. The GLC unit's Status LED will alert you that the backlight is burned out so that you can disable GLC Touch Panel Operation and prevent a possible GLC operation error. When Backlight Burnout is detected the GLC unit's Status LED will turn orange. Also, the system data area's Status bit10*1 will turn ON.

Reference *For details about touch panel operation when the backlight burns out, see 6.4.3 – “Touch Panel Settings.”*



Since the GLC monitors current consumption to detect if the backlight has burned out, in certain cases detection may not be possible.



Since a major logic program error has a higher priority than backlight burnout, if this type of error occurs while backlight burnout has been detected, the GLC unit's Status LED will change from orange to red.

In some cases, even though a backlight burnout has been detected, the backlight may remain faintly lit. In this case, change the backlight as quickly as possible.

-
1. When using the Direct Access method, bit +6 will turn ON. The using Memory Link method, bit 11 will turn ON.

Reference *For details, refer to the GP-PRO/PB III for Windows Device/PLC Connection Manual (included in the GP-PRO/PB III C-Package).*

Chapter

2 Specifications

1. General Specifications
2. Functional Specifications
3. Interface Specifications
4. Part Names and Functions
5. Dimensions

2.1 General Specifications

2.1.1 Electrical

Rated Voltage	DC 24V
Rated Voltage Range	DC 19.2V to DC 28.8V
Allowable Voltage Drop	10ms max.
Power Consumption	22W max.
In-Rush Current	30A max.
Voltage Endurance	AC 1000V 20mA for 1 minute (between charging and FG terminals)
Insulation Resistance	20M Ω or more at DC 500V (between charging and FG terminals)

Chapter 2 – Specifications

2.1.2 Environmental

Ambient Operating Temperature	0°C to +50°C*1
Storage Temperature	-20°C to +60°C
Operating Humidity	10%RH to 90%RH (non-condensing, wet bulb temperature: 39°C max.)
Storage Humidity	10%RH to 90%RH (non-condensing, wet bulb temperature: 39°C max.)
Air Purity (Dust)	0.1mg/m ³ max. (non-conductive levels)
Pollution Degree	Pollution Degree 2
Corrosive Gasses	Free of corrosive gasses
Atmospheric Endurance (GLC Operation Altitude)	800hPa to 1,114hPa (2000 meters max.)
Shock Resistance	IEC61131-2 (JIS B 3501) compliant 147m/s ² Release time 11ms three times for each (X, Y, Z) direction
Vibration Resistance	IEC61131-2 (JIS B 3501) compliant When Vibration is NOT Continuous 10Hz to 57Hz 0.075mm, 57Hz to 150Hz 9.8m/s ² When Vibration is Continuous 10Hz to 57Hz 0.035mm, 57Hz to 150Hz 4.9m/s ² 10 times (80 min.) for each (X, Y, Z) direction
Noise Immunity (via noise simulator)	Noise Voltage: 1000Vp-p, Pulse Duration: 1μs Rise Time: 1ns
Electrostatic Discharge Immunity	Contact Discharge Method 6kV (complies with IEC 61000-4-2 Level 3)

1. When the GLC2300L operates for a long time in ambient temperatures that are greater than 40° C, crystal liquid may become temporarily unclear. The crystal liquid will return to normal, and no operation problems should occur as a result.

2.1.3 Structural

Grounding	100Ω max., or your country's applicable standard
Ratings*1	Equivalent to IP65f (JEM 1030) NEMA#250 Type4X/12
External Dimensions	W171mm x H138mm x D60mm [6.73 in.x 5.43 in. x 2.36 in.]
Weight	1.2 kg [2.65 lb] max.
Cooling Method	Natural air circulation

1. The front face of the GLC is installed in a solid panel. The GLC unit's level of resistance and the conditions it has been tested under are equivalent to the standards listed in the specifications. Oils that should have no effect on the GLC can harm the unit — when vaporized oils are present, when low-viscosity cutting oils are allowed to adhere to the unit for a long time, or if the protective sheet on the front face of the GLC peels off. These conditions can lead to the ingress of oil into the GLC, and alternate protective measures are suggested. To prevent deformation or corrosion of the front panel's plastic cover due to the presence of non-approved oils, confirm the operating environment conditions prior to installing the GLC. If the installation gasket is used for a long time, or if the unit and its gasket are removed from the panel, the original level of the protection cannot be guaranteed. To maintain the original protection level, replace the installation gasket regularly.

2.2 Functional Specifications

2.2.1 Display

	GLC2300L	GLC2300T
Type	Monochrome LCD	TFT type color LCD
Resolution	320 x 240 pixels	
Effective Display Area	W115.2mm x H86.4mm [4.54 in. x 3.40 in.]	
Colors	Black and White, 2 levels of gray/ Black and White, 8 levels of gray ^{*1} (Color switching is done via software)	256/No blink ^{*2} 64 colors/3-speed blink (Color switching is done via software)
Backlight	CCFL (Service life: 50,000 hrs. or more at 25°C and 24-hour operation)	CCFL (Service life: 50,000 hrs. or more at 25°C and 24-hour operation) Not user replaceable.
Contrast control	8 levels of adjustment available via touch panel.	
Brightness Control	Four (4) levels of adjustment available via touch panel.	
Language Fonts	ASCII: (Code page 850) Alphanumeric (incl. Eur. characters) Chinese: (GB2312 – 80 codes) simplified Chinese fonts Japanese: ANK 158, Kanji: 6962 (JIS Standards 1 & 2) Korean: (KSC5601 – 1992 codes) Hangul fonts Taiwanese: (Big 5 codes) traditional Chinese fonts	
Display Sizes ^{*3}	8X8 dot font, 8X16 dot font, 16X16 dot font and 32X32 dot font	
Font Sizes	Height can be expanded 1 to 8 times. Width can be expanded 1/2 ^{*4} , 1 to 8 times.	
Text	8x8 dots	40 char. x 30 rows
	8x16 dots	40 char. x 15 rows
	16x16 dots	20 char. x 15 rows
	32x32 dots	10 char. x 7 rows

1. In order to set the monochrome (eight levels of gray) mode, GP-PRO/PB III for Windows Ver.6.2 or later is required. Depending on the color used, selecting MONO-CHROME 8 HUES may cause the GLC unit's screen to flicker and make it difficult to distinguish colors. Confirm that all colors display as expected prior to using this mode.
2. Changing the Colors setting to "256 colors" will disable the blink feature on all screens in your project. If you wish to use the blink feature, do not change this setting to "256 colors."
3. The display font will differ depending on the character (language) or size you select.
▼Reference See 6.8 – "SET UP SCREEN."
4. Only available when using "Half-2 Byte Character" settings via software.
(Only Chinese, Taiwanese, and Korean OS)

Chapter 2 – Specifications

2.2.2 Memory

Application	2MB FLASH EPROM (approx. 640 screens at 3.2KB/screen)
Data Backup	256KB SRAM (uses lithium battery)* ¹

2.2.3 Control Memory

Variable Area	SRAM Max. 64KB. Lithium battery is used to retain variable data ^{*1}
Program Area	FLASH EPROM 128KB



Note:

- Refer to Pro-Control Editor manual for SRAM (size) usage details.
- 128KB of SRAM is reserved for the Online Editor.

1. A Lithium battery's lifetime is:

- 10 years when the battery's ambient temperature is 40° C max.
- 4.1 years when the battery's ambient temperature is 50° C max.
- 1.5 years when the battery's ambient temperature is 60° C max.

When used for backup: (without main power)

- Approximately 60 days, with a fully charged battery
- Approximately six (6) days, with a 10% charged battery

2.2.4 Resolution / Clock

Resolution	16 x 12 keys/screen (1 or 2 point touch)
Clock Accuracy	±65 seconds/month (at room temperature)



Note:

The GLC unit's internal clock has a slight error. At normal operating temperatures and conditions, with the GLC operating from its lithium battery, the degree of error is 65 seconds per month. Variations in operating conditions and battery life can cause this error to vary from -380 to +90 seconds per month. For systems where this degree of error will be a problem, the user should be sure to monitor this error and make adjustments when required.

Reference See 6.7 – “SET UP TIME.”

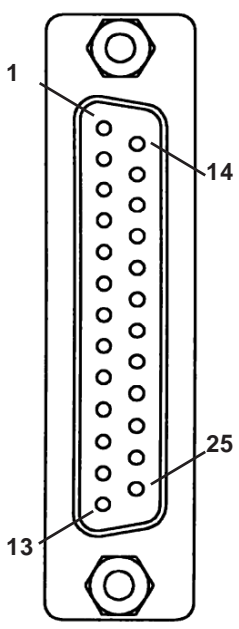
2.2.5 Interfaces

Serial Interface	Asynchronous Transmission: RS232C/RS422 Data Length: 7 or 8 bits Stop Bit: 1 or 2 bits Parity: None, Odd or Even Data Transmission Speed: 2,400 to 115,200bps
Expansion Serial Interface	Asynchronous Transmission: RS232C Data Length: 7 or 8 bits Stop Bit: 1 or 2 bits Parity: None, Odd or Even Data Transmission Speed: 2,400 to 38,400bps
Ethernet Interface	IEEE802.3, 10BASE-T
Tool Connector	Asynchronous TTL level nonprocedural command I/F <During screen file development> Used for transferring data between the GLC application software and the GLC. Used for data transfer with the 2-port feature. <During Logic Program Development> Used for transferring data between the Logic Program Development software and the GLC. <During RUN Mode> Used for a variety of devices, such as bar-code readers and serial printers.
CF Card Interface	1 slot
Screw Lock Terminal Block (Flex Network Communication Interface)	Communication Style: 1:N Connection Format: Multi-Drop Connection Communication Range: 200m/CH at 6Mbps, 100m/CH at 12Mbps Communication Format: Cyclic Data Transfer, Half-duplex Communication Speed: 6Mbps, 12Mbps Communication I/F: Differential method, Pulse Transformer Insulation method Error Check: Format Test, Bit Test, CRC-12 Test Number of connection stations: 63 stations max. Number of I/O points: 1008

2.3 Interface Specifications

2.3.1 Serial Interfaces

This interface can be either RS-232C or RS-422. Connects GLC to Host (PLC).
This interface uses a socket-type connector.

Pin Assignments	Pin #	Signal Name	Condition
	1	FG	Frame ground
	2	SD	Send data (RS-232C)
	3	RD	Receive data (RS-232C)
	4	RS	Request send (RS-232C)
	5	CS	Clear send (RS-232C)
	6	DR	Data Set Ready (RS-232C)
	7	SG	Signal ground
	8	CD	Carrier detect (RS-232C)
	9	TRMX	Termination (RS-422)
	10	RDA	Receive data A (RS-422)
	11	SDA	Send data A (RS-422)
	12	NC	No connection (Reserved)
	13	NC	No connection (Reserved)
	14	VCC	5V±5% output 0.25A
	15	SDB	Send data B (RS-422)
	16	RDB	Receive data B (RS-422)
	17	RI	Ring Indicate (RS-232C)
	18	CSB	Clear send B (RS-422)
	19	ERB	Enable receive B (RS-422)
	20	ER	Enable receive (RS-232C)
	21	CSA	Clear send A (RS-422)
	22	ERA	Enable receive A (RS-422)
	23	NC	No connection (Reserved)
	24	NC	No connection (Reserved)
	25	NC	No connection (Reserved)

Recommended Parts

Connector	Dsub25pin plug XM2A-2501	(OMRON)
Cover	Dsub25pin cover XM2S-2511	(OMRON)
	Dsub25pin cover XM2S-2521	(OMRON)
	Jack Screws XM2Z-0071	(OMRON)
Cable	CO-MA-VV-SB5PX 28AWG	(Hitachi Cable Ltd.)



Note:

Use rough metric type M2.6x0.45 p threads used to secure the cable's set screws.



Reference

To confirm your PLC unit's connection specifications, refer to the *GP-PRO/PB III for Windows Device/PLC Connection Manual* (included in the GP-PRO/PB III C-Package).



Note:

Use the following instructions to create your own cable:

With an RS-422 cable:

- The following pins must be shorted as follows:

#18 (CSB)	#19 (ERB)
#21 (CSA)	#22 (ERA)
- Connecting the RS-422 cable's #9 (TRMX) and #10 (RDA) pins inserts a termination resistance of 100Ω between #10 (RDA) and #16 (RDB).
- When making a cable for a Memory Link system, use a 4-wire type cable.

With an RS-232C cable:

- Do NOT use the following pins:

#9 (TRMX), #10 (RDA), #11 (SDA), #15 (SDB), #16 (RDB),
#18 (CSB), #19 (ERB), #21 (CSA), #22 (ERA)
- Connect the #1 (FG) terminal only if it is required by a connected device.



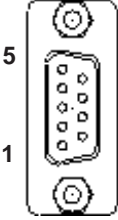
Important

- This GLC unit's serial port is not isolated. When the host (PLC) unit is also not isolated, and to reduce the risk of damaging the RS-422 circuit, be sure to connect the #7 SG (Signal Ground) terminal.
- Pin #14 (VCC) DC 5V Output is not protected. To prevent damage or unit malfunction, use only the designated level of current.

Chapter 2 – Specifications

■ Expansion Serial Interface

This interface is used for RS-232C data transfer, and uses a plug-type connector.

Pin Assignments	Pin No.	Signal Name	Signal Direction	Condition
	1	CD	Input	Carrier detect (RS-232C)
	2	RD	Input	Receive data (RS-232C)
	3	SD	Output	Send data (RS-232C)
	4	ER	Output	Enable receive (RS-
	5	SG	—	Signal Ground
	6	DR	Input	Data Set Ready (RS-
	7	RS	Output	Request Send (RS-
	8	CS	Input	Clear send (RS-232C)
	9	RI/VCC	Input/ Output	Ring Indicate (RS-232C) +5V+5% 0.25A

Recommended Parts

Connector	Dsub 9pin socket XM2D-0901	(OMRON)
Cover	Dsub 9pin cover XM2S-0913	(OMRON)
Jack Screws	XM2Z-0073	(OMRON)



Note: Use inch type set screws (#4-40 UNC).

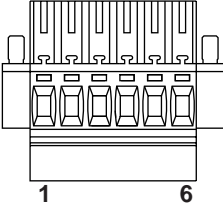


Pin #9 (VCC) DC 5V Output is not protected. To prevent damage or unit malfunction, use only the designated level of current.

2.3.2 Flex Network Communication Interface

■ Screw Lock Terminal Block

This interface is used for Flex Network.

Pin Assignments	Pin No.	Signal Name	Condition
	1	TR+	CH1 Communication Data
	2	TR-	CH1 Communication Data
	3	SLD	CH1 Cable Shield Line
	4	TR+	CH2 Communication Data
	5	TR-	CH2 Communication Data
	6	SLD	CH2 Cable Shield Line

2.4 Part Names and Functions

A: Display Panel

The GLC monitor screen displays user-created screens and corresponding host (PLC) data.

GLC2300L Monochrome LCD

GLC2300T TFT type color LCD

B: Touch Panel

Enables the user to perform screen change operations or input data.

C: Status LED

Indicates the GLC unit's current condition.

Color	Indicator	Operation Mode	Controller Operation Mode
Green	ON	OFFLINE	---
	ON	In operation	RUN
	Flashing	In operation	STOP
Red	ON	In operation	Major Error

Color	Indicator	Description
Orange	ON	Backlight burnout has occurred.

D: Power Input Terminal Block

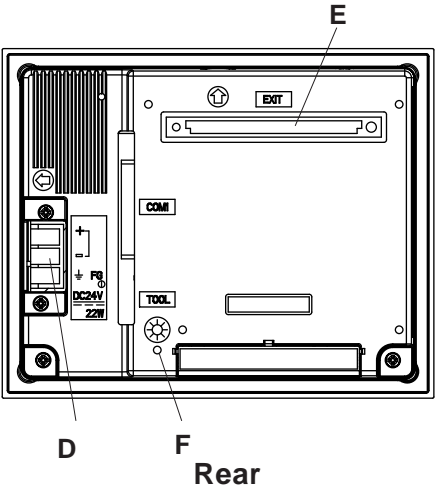
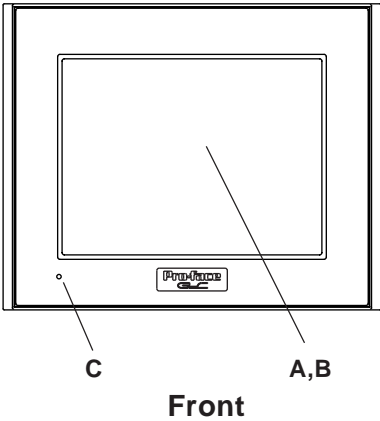
Connects Power Cord.

E: Expansion Unit Interface (EXT)

Connects a data communication unit to the GLC unit.

F: CF Card Access LED

If the CF Card Cover is closed when the CF Card is inserted, the LED lamp turns ON. The LED lamp will remain ON, even if the CF Card Cover is opened while the GLC accesses the CF Card.



Chapter 2 – Specifications

G: Serial Interface (COM1)

RS-232C/422 Interface (Dsub 25-Pin).
Connects to a host (device/PLC) or a temperature controller.

H: Tool Connector (TOOL)

Connects to Transfer Cable, Bar Code Reader, Serial Printer.

I: Expansion Serial Interface (COM2)

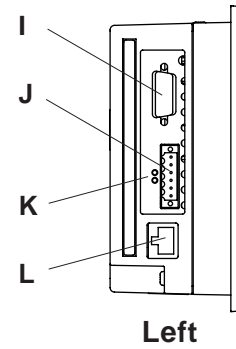
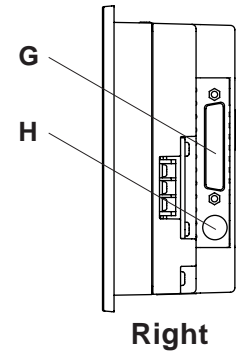
RS-232C Interface (Dsub 9-Pin).

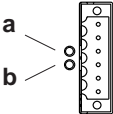
J: Screw Lock Terminal Block (Flex Network)

Flex Network Interface.

K: Flex Network Interface

Flex Network I/F status LED will turn ON or flash, according to the unit's status.



LED	Status	Description
	a: RUN (Green)	Turns on when Communication is enabled.
	b: ERR (Red)	Turns on when failure occurs in connected I/O Unit.

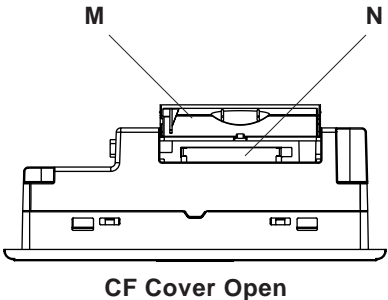
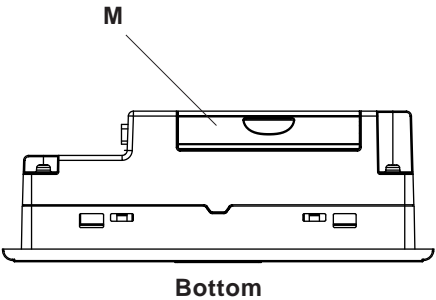
L: Ethernet Interface (10BASE-T)

Used for Ethernet (10BASE-T).
The LED will change (turn ON, blink) according to the GLC unit's status.

Status LED	Display	Description
Orange	ON	Power ON
	Flash	Send/Receive
Green	ON	Link

M: CF Card Cover

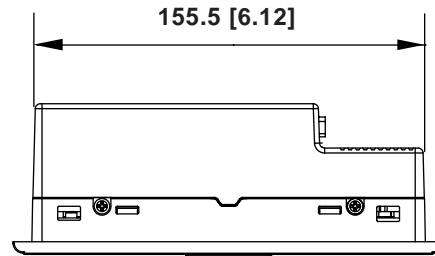
N: CF Card Slot



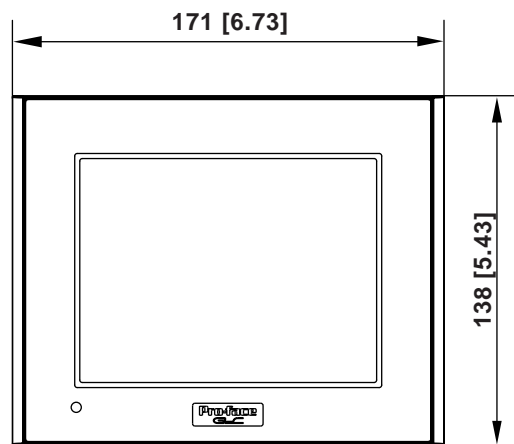
2.5 Dimensions

2.5.1 GLC2300 External Dimensions

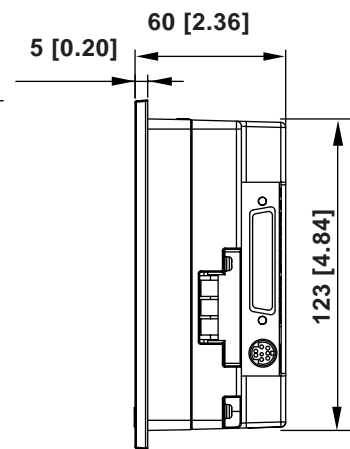
Unit: mm [in.]



Top



Front

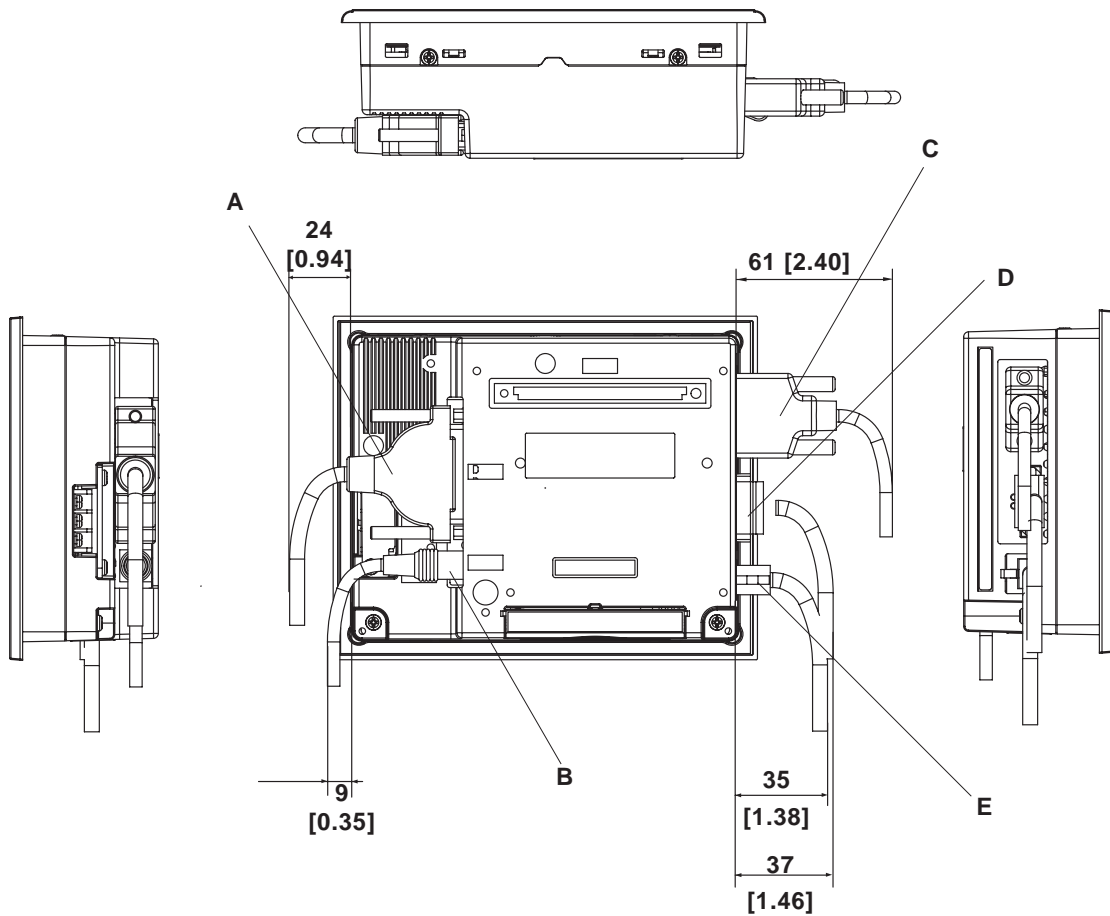


Side

Chapter 2 – Specifications

The following diagram shows the GLC2300 Series unit's connecting cables.

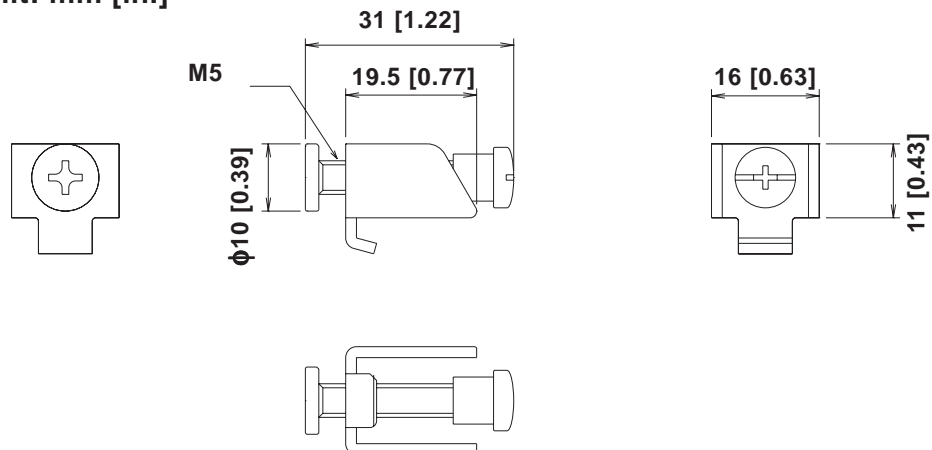
Unit: mm [in.]



	Interface	Display	Description
A	COM1	Multi-link Cable	GP230-ISI2-0
B	TOOL	Data Transfer Cable	GPW-CBO2
C	COM2	RS-232C Cable	Commercial type
D	Flex Network	Flex Network Communication Cable	FN-CABLE2010-31-MS
E	10BASE-T Ethernet	10BASE-T Ethernet Cable	Commercial type

2.5.2 Installation Fasteners

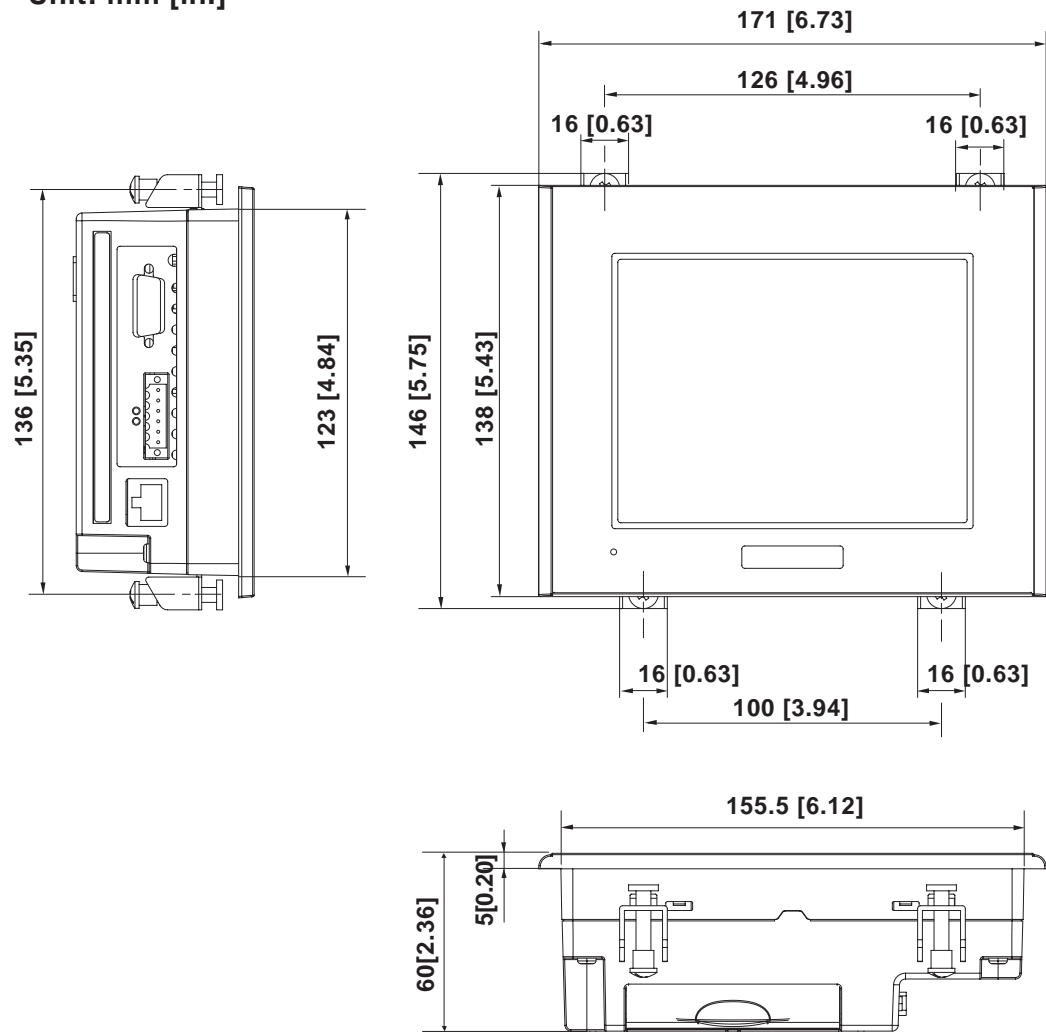
Unit: mm [in.]



Chapter 2 – Specifications

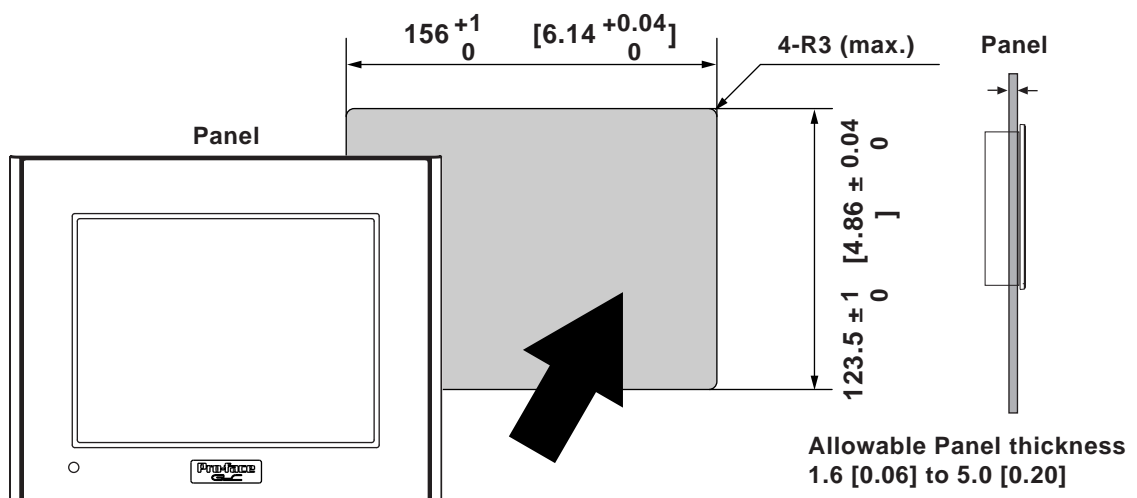
The following diagram shows when the installation fasteners are connected to the GLC2300 Series unit.

Unit: mm [in.]



2.5.3 Panel Cut Dimensions

Unit: mm [in.]



Memo

Chapter

3 Installation and Wiring

- | | |
|-----------------------------|-------------------------------------|
| 1. Installation | 5. CF Card Insertion and Removal |
| 2. Wiring Cautions | 6. Flex Network Communication Cable |
| 3. Tool Connector | |
| 4. Ethernet Cable Connector | |

3.1 Installation

3.1.1 Installation Procedures

Follow the steps in this section to install the GLC.

■ Attaching the Installation Gasket

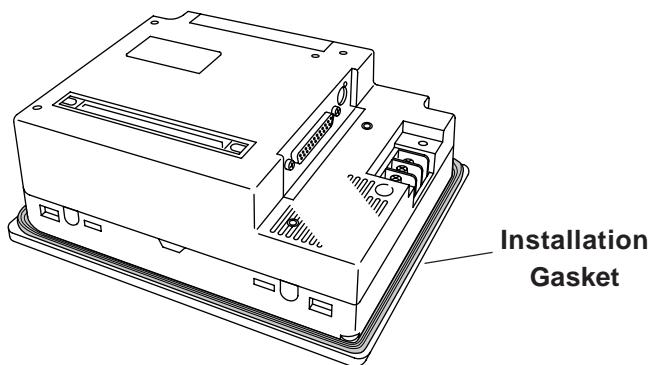
Pro-face strongly recommends that you use the installation gasket to absorb vibration as well as repel water.

Place the display panel of the GLC face down on a level surface. Make sure that the GLC unit's installation gasket is securely fitted into the groove that runs around the perimeter of the panel's frame.

Reference *For details about installing the gasket, see 8.1.2 – “Installation Gasket Check/Replacement.”*



Before installing the GLC into a cabinet or panel, check that the Installation gasket is securely attached to the unit.



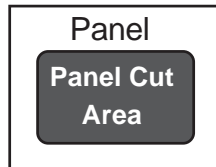
Chapter 3 – Installation and Wiring

■ Creating a Panel Cut

Create an opening with the correct dimensions to install the GLC.

Reference For the correct installation dimensions, see 2.5.3 – “GLC Panel Cut Dimensions.”

The installation gasket, installation fasteners, and attachment screws are all required when installing the GLC.

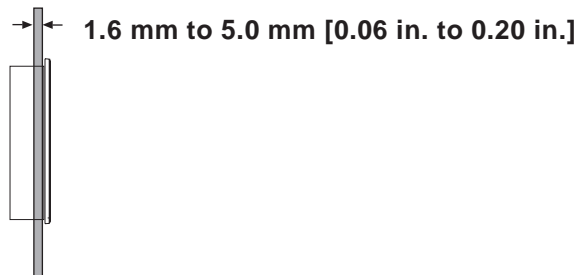


Note:

Make sure that the installation panel or cabinet's surface is flat, in good condition, and has no jagged edges. Metal reinforcement strips can also be attached to the inside of the panel, near the Panel Cut, to increase the panel's strength.

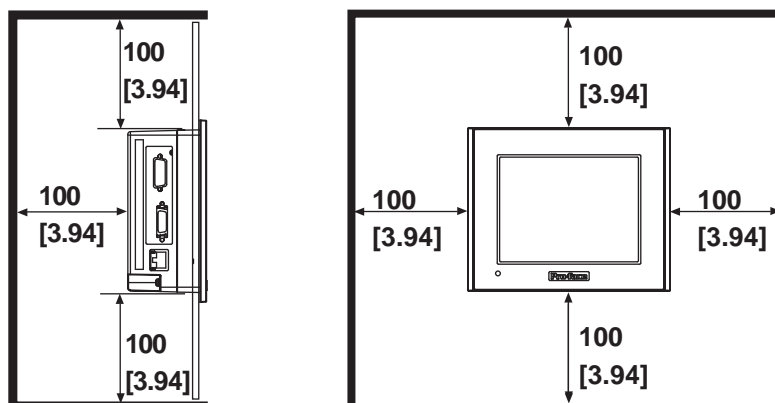


Panel thickness should be between 1.6 mm and 5.0 mm (0.06 in. and 0.20 in.), and should be based on the strength required to mount the GLC to the panel.



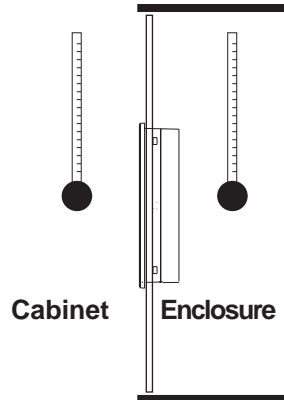
For easier maintenance and operation, and improved ventilation, install the GLC at least 100 mm (3.94 in.) away from adjacent structures and other equipment.

Unit: mm [in.]

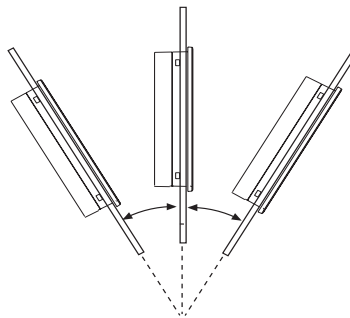




- Make sure that the ambient operation temperature and the ambient humidity are within their respective, designated ranges. (When installing the GLC in a cabinet or enclosure, the term “ambient operation temperature” indicates the cabinet or enclosure’s internal temperature.)



- Make sure that heat from surrounding equipment does not cause the GLC to exceed its standard operating temperature.
- When installing the GLC in a vertically-inclined panel, the panel’s face should NOT incline more than 30°.



Less than 30° from vertical

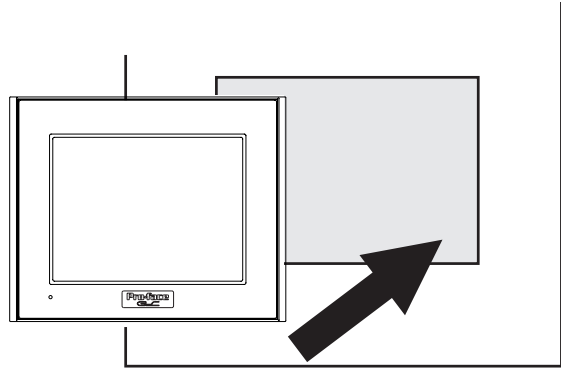


- When installing the GLC in a vertically-inclined panel, and the panel’s face inclines more than 30°, the ambient temperature must NOT exceed 40° C. You may need to use forced air cooling (fan, A/C) to ensure the ambient operating temperature is lower than 40° C.
- When installing the GLC vertically, position the unit so that the Power Input Terminal Block is also vertical.

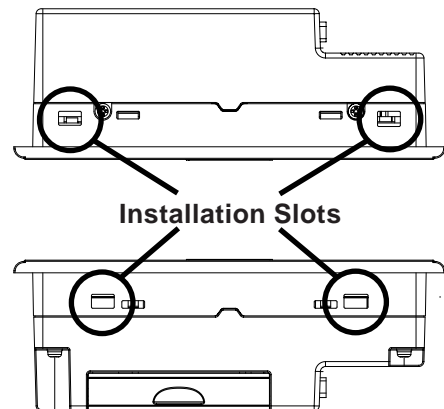
Chapter 3 – Installation and Wiring

■ Installing the GLC

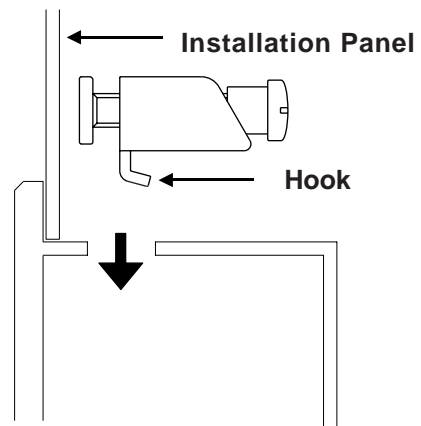
1. Insert the GLC into the panel cut, as follows:



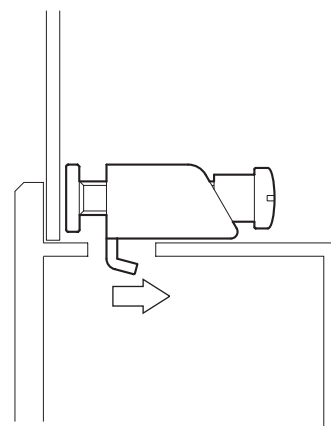
2. Insert the installation fasteners into the GLC unit's insertion slots — two slots each, at the top and bottom of the unit (4 slots total).



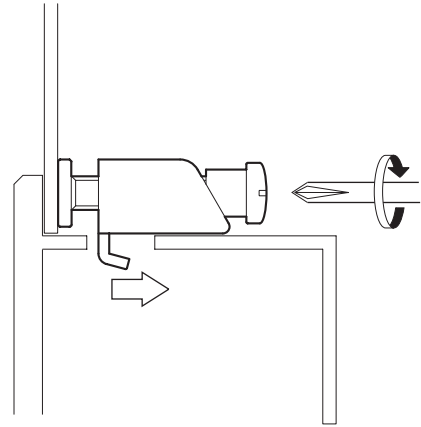
3. Insert each of the fasteners, as follows:



4. Be sure to pull the fastener back until it is flush with the rear of the attachment hole.



5. Use a Phillips screwdriver to tighten each fastener screw and secure the GLC in place.



A torque of only 0.5 N•m is sufficient to tighten these screws. Excessive force may damage the GLC unit.

3.2 Wiring Cautions

3.2.1 Connecting the Power Cord



WARNINGS

- To avoid an electric shock, be sure the power cord is unplugged from the power supply when connecting the power terminals to the GLC unit.
- Both the GLC2300-LG41-24V and the GLC2300-TC41-24V use a DC 24V power supply. If the power supply is outside of the rated voltage range, both the power supply and the GLC unit can be damaged.
- The GLC unit is not equipped with a power switch. Therefore, be sure to connect a breaker-type power switch to the GLC unit's power cord.
- Be sure to connect the FG terminal to earth. Otherwise, electrical shock may occur if the unit breaks down.

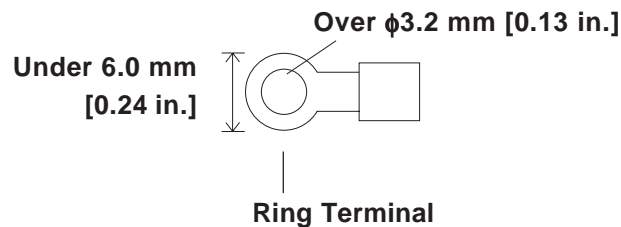
Chapter 3 – Installation and Wiring



- To prevent the Ring Terminals from short-circuiting when the terminal block attachment screws are loosened, use sleeve-type Ring Terminals.
- When the FG terminal is connected, be sure that the wire is grounded. Not grounding the GLC unit will result in excessive noise. Use your country's applicable standard for grounding.
- The SG and FG terminals are connected internally in the GLC unit.
- When connecting the SG line to another device, be sure that the design of the system/connection does not produce a shorting loop.

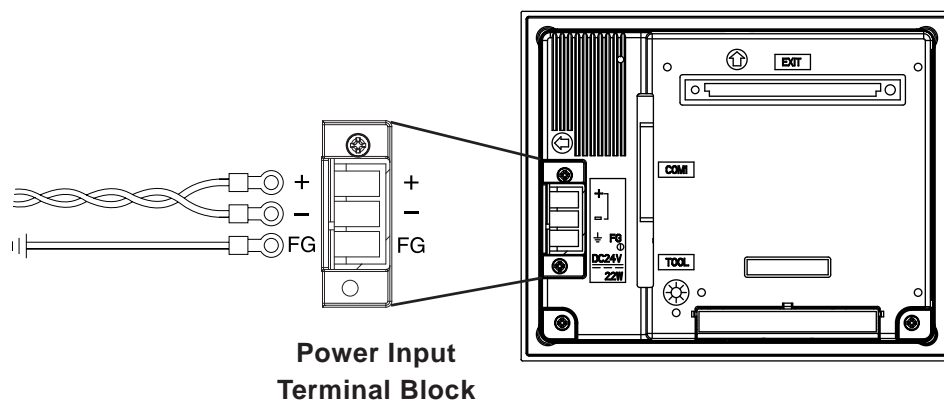


- Whenever possible, use thick wires (2mm² max.) for power lines, and twist the exposed wire ends when connecting the Ring Terminals.
- Use the following crimp-on type Ring Terminals.



■ Connecting the Power Supply Lines

◆ GLC2300-LG41-24V/GLC2300-TC41-24V Unit



+	Positive electrode
-	Negative electrode
FG	Grounding Terminal connected to the GLC chassis.

Chapter 3 – Installation and Wiring

To connect the power supply lines:

1. Make sure the GLC unit's power cord is not plugged in to the power supply.
2. Remove the Terminal Strip's clear plastic cover.
3. Remove the terminal attachment screws from the three (3) middle terminals, position the Ring Terminals on the correct electrode, and reattach the screws.

Reference See 3.2.2 – “Connecting the Power Supply.”



- Be sure that each Ring Terminal is connected to the correct terminal.
- Use a torque of only 0.5 to 0.6 N•m to tighten the terminal attachment screws.

4. Reattach the Terminal Strip's clear plastic cover.

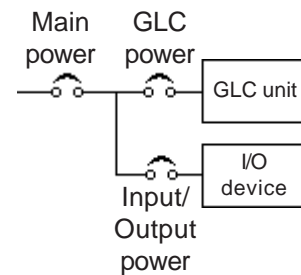
3.2.2 Connecting the Power Supply

- When supplying power to the GLC unit, separate the input/output and operation unit lines (see Diagram 1).
- To increase the noise resistance quality of the power cord, twist each power wire before attaching the Ring Terminal.
- The power supply cord must not be bundled or positioned close to main circuit lines (high voltage, high current), or input/output signal lines (see Diagram 2).
- Connect a lightning surge absorber (see Diagram 3) to deal with power surges.
- To avoid excess noise, make the power cord as short as possible.

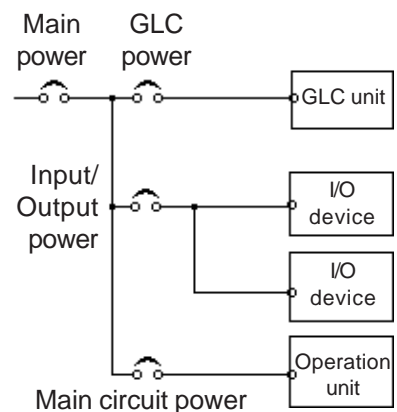


- Ground the surge absorber (E1) separately from the GLC unit (E2).
- Select a surge absorber with a maximum circuit voltage that is greater than that of the power supply's peak voltage.

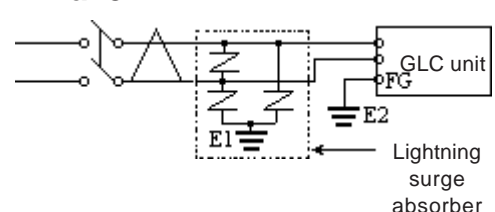
Dia. 1



Dia. 2



Dia. 3



Chapter 3 – Installation and Wiring

3.2.3 Grounding

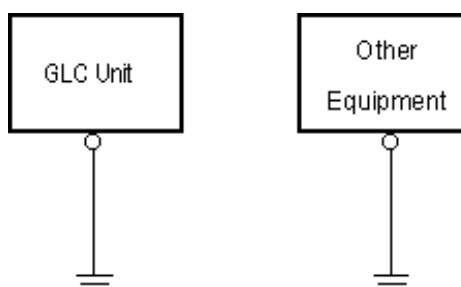


CAUTION

Do NOT use common grounding, since it can lead to an accident or machine breakdown.

Connect the FG terminal found on the back of the GLC to an exclusive ground (diagram A).

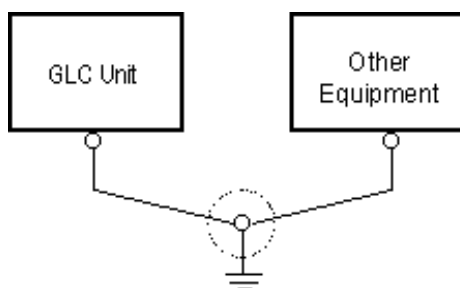
(A) Exclusive Grounding (BEST)



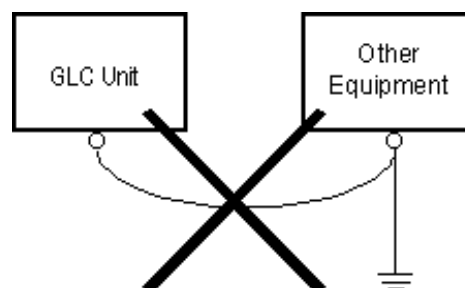
- Make sure that the grounding resistance is less than 100Ω.
- FG and SG terminals are internally in the GLC.
- When connecting the SG line to another device, be sure that the design of the system/connection does not produce a shorting loop.
- The grounding wire should have a cross-sectional area of at least 2 mm². Create the grounding point as close to the GLC unit as possible, and keep the wire as short as possible. Replace thin wire with a thicker wire, and place it in a duct.

If exclusive grounding is not possible, use a common connection point (diagram B).

(B) Common Grounding (OK)



(C) Common Grounding (Not OK)



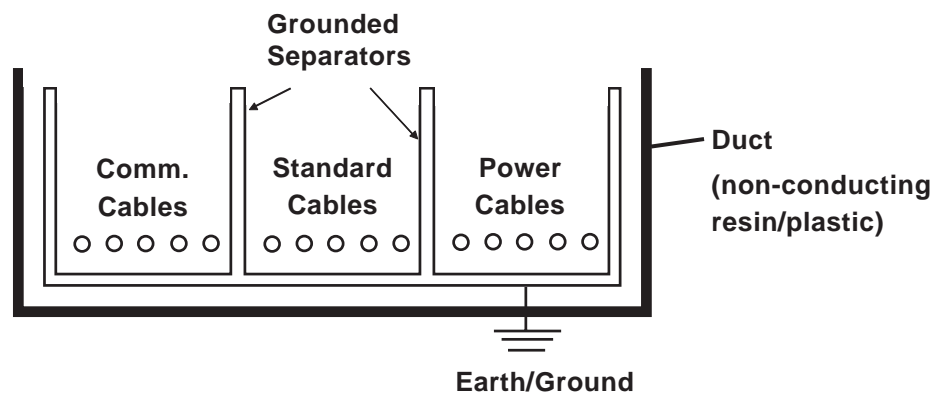
If the equipment does not function properly when grounded, disconnect the ground wire from the FG terminal.

3.2.4 I/O Signal Line Cautions

To help prevent noise and interference problems, separate all communication lines from power lines by placing them in a separate duct.



If different wires must be placed in the same duct, separate them with an earthed/grounded divider.



Note:

When you are unable to separate the cables as shown above, be sure to use shielded cable and create a ground from the shield line.

3.2.5 Installation Cautions

A problem in the external power supply or a GLC unit failure can lead to operation failures, which can affect the entire system. As a preventive measure, be sure to set up a protection circuit (such as an Emergency Stop, Protection Network, Interlock, or System Design circuit) in areas where potential failures may occur.

Examples of protection circuits that ensure the system's reliability include the following:

■ Failsafe Electrical Circuits

When designing failsafe circuits, be aware of possible malfunctions resulting from differences in the startup times of the control device connected to the GLC output unit (especially the DC power supply), the GLC unit's system, and the program.

When using a remote I/O, create a logic program to check the terminal status.

Chapter 3 – Installation and Wiring

For example, connect an electrical voltage relay coil to the GLC output unit power supply circuit and to any connected control devices' power circuit, then connect their contacts to the GLC input unit. Design the circuit so that it checks for an ON signal from the electrical voltage relay using a logic program, then executes the ladder program of the control device connected to the GLC output unit.

■ Input Voltage

The power supply must be DC 24V (between DC 20.4V and DC 28.8V).

■ Power Interruption

When a power supply interruption is 10 ms. or longer, the GLC unit's power will also be interrupted. Also, when a power interruption occurs, operation will stop even while a command is being issued.

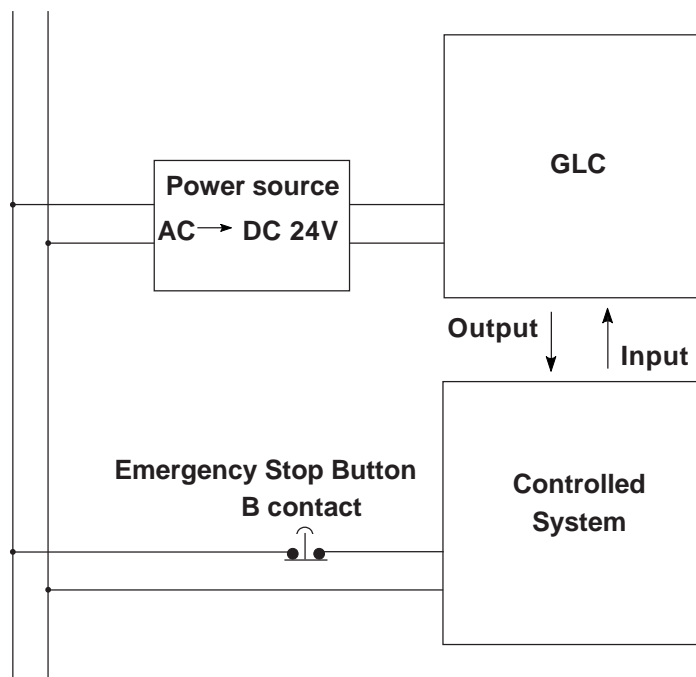
For example, if the power is cut while an FMOV command is sending data in 100-word units, command execution will stop.

When designing a logic program, be sure to allow for the possibility of a power interruption.

■ Emergency Stop Circuit

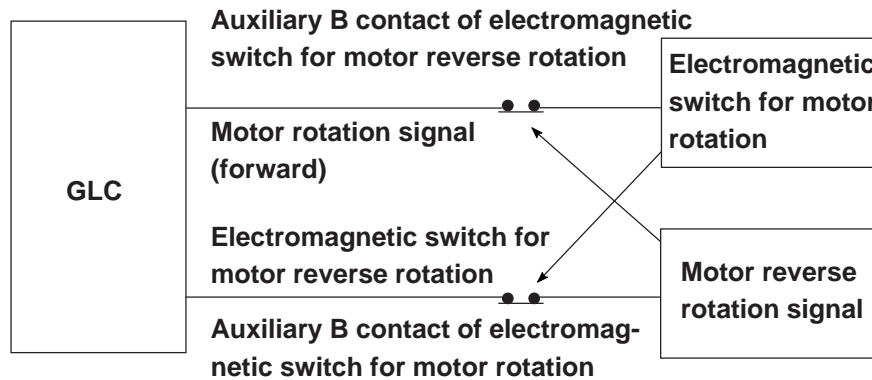
Do NOT send an Emergency Stop signal to the GLC, and do NOT use the GLC unit's internal software to process an Emergency Stop signal.

Be sure to create the Emergency Stop circuit outside the GLC (see below).



■ Interlock Circuit 1

Create an interlock circuit outside the GLC (below), to control a motor's forward/reverse rotation circuit using a GLC or PLC connection.



Note:

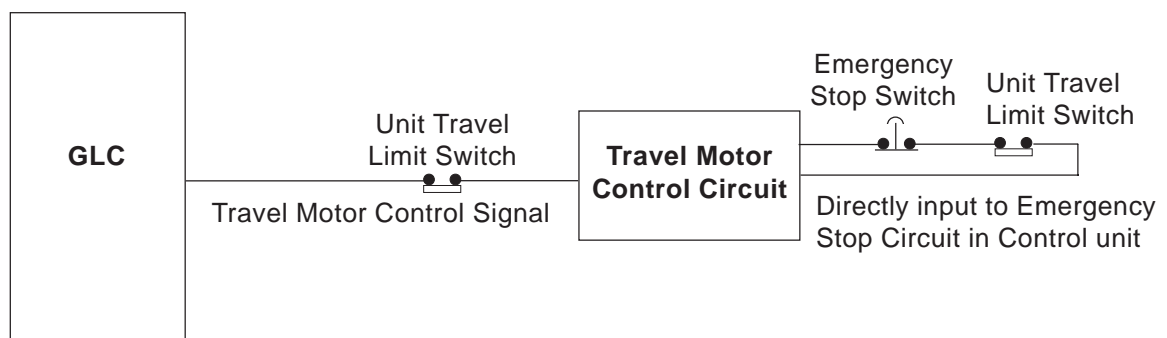
After the GLC runs the program, the timing of the ON/OFF signals to an output device is carried out simultaneously.

For example, an electromagnetic switch for forward and reverse motor rotation could be turned ON and OFF at the same time. Therefore, when the main contacts for the power circuits of both the forward and the reverse motor rotation are turned ON and OFF at the same time, an R Phase and a T Phase short circuit may occur. Use the above interlock, or a mechanical interlock equipped with an electromagnetic switch, when designing a forward/reverse rotation circuit.

■ Interlock Circuit 2


If there is a possibility that a GLC failure could cause an accident, use an external hardware device to include a failsafe element in the design of the interlock circuit. For example, if the system first needs to stop the Travel Motor whenever the Unit Travel Limit Switch is activated, include the Unit Travel Limit Switch in the GLC input. The following circuit uses a hardware method to ensure that the Travel Motor is stopped.

This applies to hardware. Do NOT rely on software to process the interlock design.



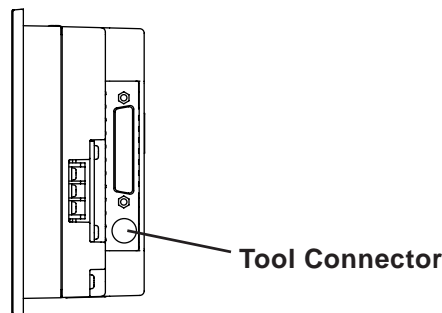
3.3 Tool Connector

A data transfer cable or a bar-code reader can be attached to the GLC unit's tool connector. A serial printer can be connected with a data transfer cable and a user-customized conversion cable. The location of the GLC unit's tool connector is shown in the following diagram.

 **WARNING**

To prevent an electrical shock, unplug the GLC unit's power cord from the main power supply prior to attaching or detaching any connectors to or from the GLC.

GLC2300 Right Side



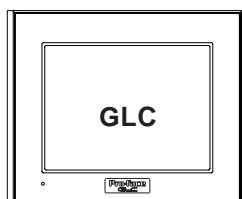
When the Bar Code Reader uses a separate power supply:

- Turn the Bar Code Reader ON before turning the GLC ON.
- Turn the GLC OFF before turning the Bar Code Reader OFF.

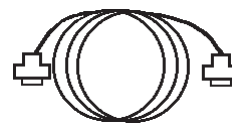
3.3.1 Serial Printer Connection

■ Overview

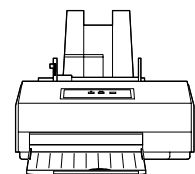
The GLC unit outputs to a printer via the tool interface. Use the optional data transfer cable to connect to the user-customized conversion cable, and connect that cable to the serial printer's connector.



Data Transfer Cable



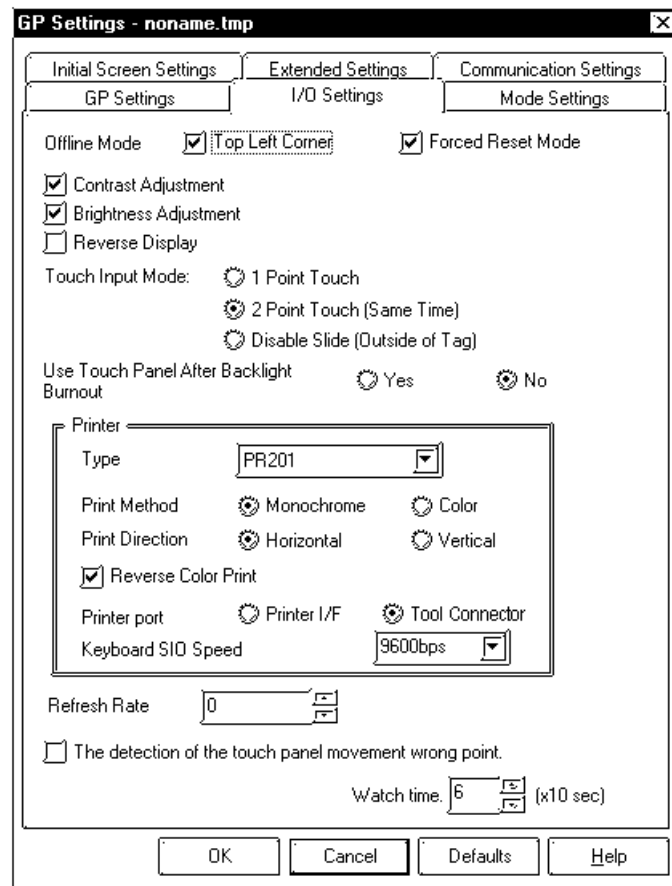
Conversion Cable
(user-customized)



Serial Printer
(user-customized)

■ GP System Setup

You can use the screen creation software to send printer output to the tool interface in the GP System Setup | I/O Settings menu. In the Printer settings area, select the Tool Connector item in the Printer Port setting area. Depending on the connected serial printer, the Type setting and the Keyboard SIO Baud Rate setting will differ.



■ Data Transfer Cable (Dub 9-Pin) Specification

The data transfer cable (Model: GPW-CB01) uses a socket-type connector. The cable's pins are assigned as follows:

Pin Assignments	Pin No.	Signal Name
	1	DTR
	2	TXD
	3	RXD
	4	DSR
	5	GND
	6	RTS
	7	CTS
	8	RTS
	9	



Note: Use inch type set screws (#4-40 UNC).

Chapter 3 – Installation and Wiring

■ HP Laser Jet 4PJ Printer

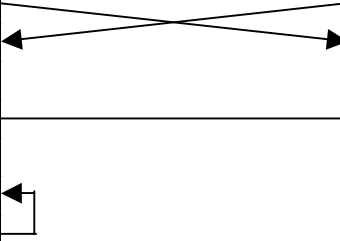
◆ Conversion Cable Wiring Diagram

Data Transfer Cable (Dsub 9-Pin)

Pin No.	Signal Name
1	DTR
2	TXD
3	RXD
4	DSR
5	GND
6	RTS
7	CTS
8	RTS
9	

Printer

Pin No.	Signal Name
1	
2	TD
3	RD
4	DSR
5	GND
6	DTR
7	
8	DTR
9	



◆ Printer Type Settings Area – Type and Keyboard SIO Baud Rate

Type: HP Laser Jet II

Keyboard SIO Baud Rate: 9600bps

◆ Printer Settings

Serial Menu		PCL Menu		Job Menu	
Serial	RS-232C	Font Source	I (build-in)	Resolution	600
Protocol	Xon/Xoff	Font No.	1	Serial	PCL
Baud Rate	9600	Size	12	Timeout	15
RobustXon	OFF	Symbol	WIN3.1		
DTR Polarity	HI				

◆ Available Printout Features

The printout features available with the GLC2300L/GLC2300T unit are as fol-

Printout Features	Availability		
	Japanese	I-ASCII	Korean / Taiwanese / Chinese
Screen Hard Copy	0	0	0
Print Alarm Message	0	0	0
Real-time print of Q Tag alarm	0	0	0
Batch print of Q Tag alarm	0	0	0
Print Log Data (Single Block)	0	0	0

■ NADA Electronics TP-651G Printer (ver. 1.3)

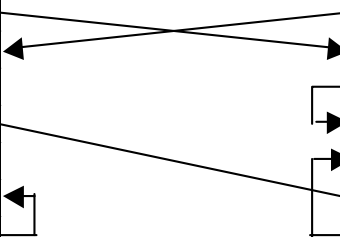
◆ Conversion Cable Wiring Diagram

Data Transfer Cable (Dsub 9-Pin)

Pin No.	Signal Name
1	DTR
2	TXD
3	RXD
4	DSR
5	GND
6	RTS
7	CTS
8	RTS
9	

Printer

Pin No.	Signal Name
1	FG
2	SD
3	RD
4	RTS
5	CTS
6	DSR
7	SG
20	DTR



Chapter 3 – Installation and Wiring

◆ Printer Type Settings Area – Type and Keyboard SIO Baud Rate

Type: Epson (High Quality)

Keyboard SIO Baud Rate: 19200bps

Printing Method: monochrome

◆ Printer Settings

DIP SW1

Switch	Feature	ON/OFF
SW1-1	LISTER P PRINT	OFF
SW1-2	Buffer Full Print	OFF
SW1-7	Graphic Double Height Printing	ON
SW1-8	Exclusive Graphic 800 x 600 dot printing	OFF

DIP SW2

Switch	Feature	ON/OFF
SW2-1	Baud Rate: 19200bps	ON
SW2-2		ON
SW2-3	Data Bit Length: 8 bits	OFF
SW2-4	Parity: Invalid	OFF
SW2-5	Parity: EVEN	OFF
SW2-6	Stop Bit: 1 bit	OFF
SW2-7	XON/XOFF TYPE	ON
SW2-8	Print Interval: 1 second	OFF

◆ Available Printout Features

The printout features available with the GLC2300L/GLC2300T unit are listed as follows:

Printout Features	Availability		
	Japanese	I-ASCII	Korean / Taiwanese / Chinese
Screen Hard Copy	0	0	0
Print Alarm Message	0	0	0
Real-time print of Q Tag alarm	0	0	0
Batch print of Q Tag alarm	0	0	0
Print Log Data (Single Block)	0	0	0

■ EPSON TM-U210D Printer

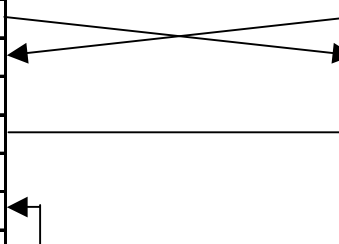
◆ Conversion Cable Wiring Diagram

Data Transfer Cable (Dsub 9-Pin)

Pin No.	Signal Name
1	DTR
2	TXD
3	RXD
4	DSR
5	GND
6	RTS
7	CTS
8	RTS
9	

Printer

Pin No.	Signal Name
2	TXD
3	RXD
4	RTS
7	GND
20	DTR



Chapter 3 – Installation and Wiring

◆ Printer Type Settings Area – Type and Keyboard SIO Baud Rate

Type: EPSON (High Quality / High Speed)

Keyboard SIO Baud Rate: 9600bps

◆ Printer Settings

DIP Switch Set 1

Switch	Function	ON/OFF
SW1-1	Data reception error	Prints"?"
SW1-2	Receive buffer capacity	Approx. 1K bytes
SW1-3	Handshaking	XON/XOFF
SW1-4	Word length	8bits
SW1-5	Parity check	No
SW1-6	Parity selection	Odd
SW1-7	Baud rate	9600bps
SW1-8	Busy condition	Sets the printer to BUSY when it is offline or when the receive buffer is full

DIP Switch Set 2

Switch	Function	ON/OFF
SW2-1	Print column selection 7x9 font / 9x9 font	40/33
SW2-2	Internal use. Setting must not be changed (set to OFF).	
SW2-3	Internal use. Setting must not be changed (set to OFF).	
SW2-4	Undefined.	
SW2-5	Internal use. Setting must not be changed (set to OFF).	
SW2-6	Internal use. Setting must not be changed (set to OFF).	
SW2-7	I/F pin 6 reset signal	Disabled
SW2-8	I/F pin 25 reset signal	Enabled

◆ Available Printout Features

Printout features available with the GLC2300L/GLC2300T unit are as follows:

Printout Features	Availability		
	Japanese	I-ASCII	Korean/Taiwanese/Chinese
Screen Hard Copy	X	X	X
Print Alarm Message	X	O	X
Real-time print of Q tag alarm	X	O	X
Batch print of Q tag alarm	X	O	X
Print Log Data (Single Block)	X	O	X

■ CUSTOM FT190SP Printer

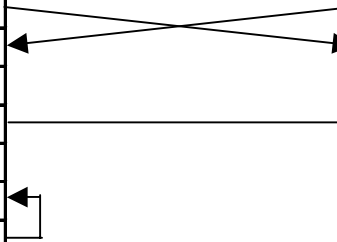
◆ Conversion Cable Wiring Diagram

Data Transfer Cable (Dsub 9-Pin)

Pin No.	Signal Name
1	DTR
2	TXD
3	RXD
4	DSR
5	GND
6	RTS
7	CTS
8	RTS
9	

Printer

Pin No.	Signal Name
2	TXD
3	RXD
4	RTS
7	GND
20	DTR



◆ Printer Type Settings Area – Type and Keyboard SIO Baud Rate

Type: PR201

EPSON (High Quality / High Speed)

HP Laser Jet II

Keyboard SIO Baud Rate: 9600bps

◆ Printer Settings

SET UP DEFAULT:

40 COLUMNS (font 9x24)

PRINT = REVERSE

MODE = LITTLE

FONT 2

CR-LT IGNORE CR

SPEED/CURRENT = LOW

BUFFER 1K BYTE

SERIAL PORT SELECTED

BAUD RATE = 9600

PROTOCOL = 8, N, 1

FLOW CONTROL = XON-XOFF

PRINT KEY TRANSMIT \$0D

Chapter 3 – Installation and Wiring

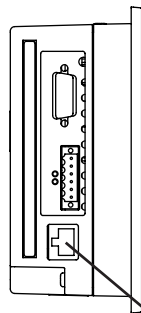
◆ Available Printout Features

The following table lists printout features available with the I-ASCII font. Japanese, Korean, Taiwanese, and Chinese fonts are not available.

Printout Features	NEC PR201	EPSON ESC/P	HP LaserJet
Screen Hard Copy	X	X	X
Print Alarm Message	0	0	0
Real-time print of Q tag alarm	0	0	0
Batch print of Q tag alarm	0	0	0
Print Log Data (Single Block)	0	0	0

3.4 Ethernet Cable Connector

The GLC Ethernet interface is IEEE802.3 compliant, and transmits data at 10 Mbps. Your Ethernet connector can be found on the GLC, as follows:



Ethernet Interface



Note:

Pro-face strongly recommends that a trained engineer install your Ethernet network.

3.5 CF Card Insertion and Removal



CAUTIONS

When using the GLC unit's CF Card interface, follow these precautions:

- Prior to inserting or removing a CF Card, turn the GLC unit's CF Card ACCESS switch OFF, and confirm that the ACCESS lamp is not lit, to prevent damage to or loss of CF Card internal data.



CAUTIONS

- When the CF Card is being accessed, **NEVER:**
 - turn OFF or reset the GLC unit
 - insert or remove the CF Card

Prior to performing these operations, create and use a special GLC application screen that will prevent access to the CF Card.

Reference *Refer to the GP-PRO/PB III for Windows Tag Reference Manual (included in the GP-PRO/PB III C-Package).*

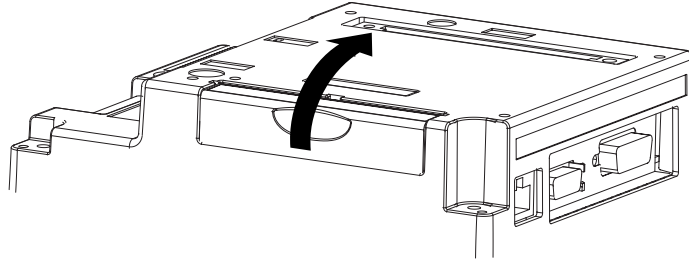
- Prior to inserting a CF Card, familiarize yourself with the CF Card's front-face and rear-face orientation, as well as with the CF Card connector's position. To prevent damage to the CF Card's internal data and the GLC unit, the CF Card must be correctly positioned when it is inserted into the CF Card slot.
- Use only CF Cards manufactured by Digital Electronics Corporation. GLC unit performance cannot be guaranteed when another manufacturer's CF Card is used.
- Lost GLC data cannot be recovered. Since accidental data loss can occur at any time, be sure to back up all GLC screen and CF Card data regularly.
- Be sure to follow the instructions below to prevent the malfunction of a CF Card or the destruction of a CF Card's internal data:
 - DO NOT bend the CF Card.
 - DO NOT drop or strike the CF Card against another object.
 - Keep the CF Card dry.
 - DO NOT touch the CF Card connectors.
 - DO NOT disassemble or modify the CF Card.

Chapter 3 – Installation and Wiring

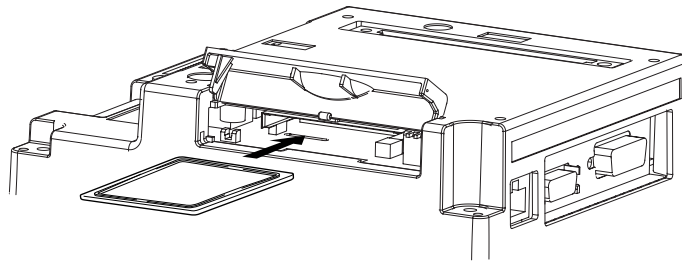
■ Inserting the CF Card

Use the following steps to insert the CF Card in the GLC.

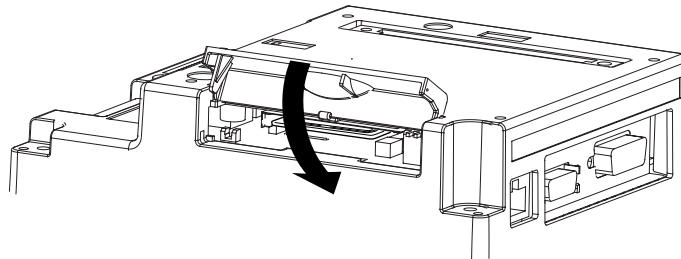
1. To open the CF Card cover, slide it in the direction shown, and then upwards.



2. Insert the CF Card until the ejector button is pushed forward.



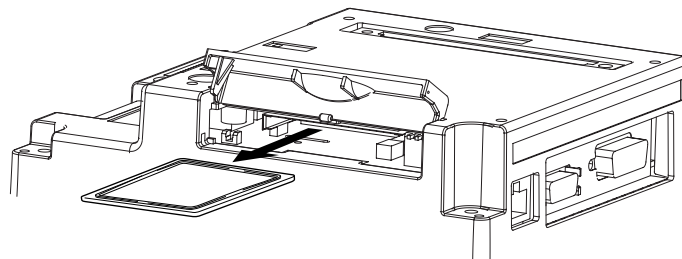
3. Close the cover.



4. Confirm that the CF Card Access LED turns ON.

■ Removing the CF Card

Prior to removing the CF Card, confirm that the CF Card Access LED is turned OFF. To remove the CF Card, reverse the previous “Inserting the CF Card” steps.



Note:

The CF Card cannot begin to access data if the CF Card's cover is open. However, if the CF Card is in the process of accessing data, the CF Card's cover can then be opened.

3.5.1 CF Card Handling

The CF Card has a data overwrite limit of approximately 100,000 times. Therefore, be sure to back up all CF Card data regularly to another storage media. (100,000 times assumes the overwriting of 500KB of data in DOS format)

Two methods are available for backing up data. After using either method (1) or method (2), use your PC to save your data to the CF Card.

(1) If your PC is equipped with a PC Card Slot

To view CF Card data on a personal computer, first, insert the CF Card into a CF Card Adapter.

(2) If your PC is NOT equipped with a PC Card slot

Use a commercially available PC Card Reader, or a CF Card Reader.

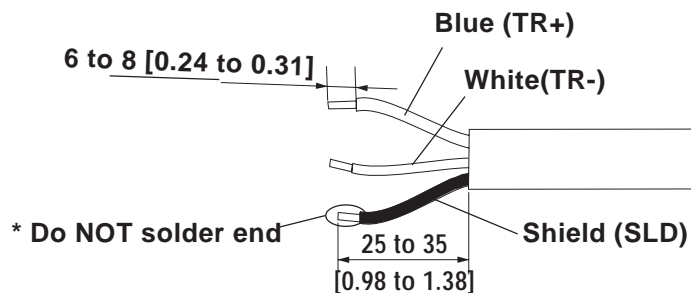
3.6 Flex Network Communication Cable

Use the following procedures to prepare and connect the Flex Network Communication Cable to the Screw Lock Terminal Block.

3.6.1 Cable Preparation

Remove the wire's external covering and insert the center strand into the connector opening.

Unit: mm [in.]

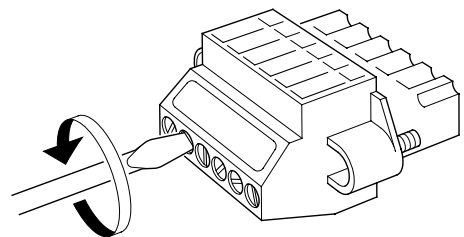


- Be sure to tape or put a plastic tube over the shield line.
- Do NOT solder the wire. Doing so could result in insufficient wire to connector contact.

3.6.2 Flex Network Communication Cable Wiring

Use the following steps to connect the Flex Network Communication Cable to the Screw Lock Terminal Block.

1. Loosen the set screws on both sides of the screw lock terminal block, and remove the screw lock terminal block.



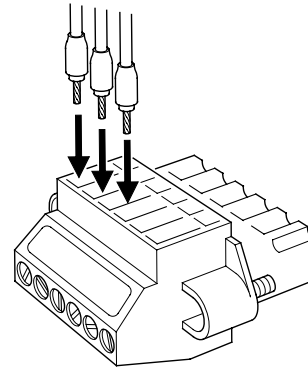
Chapter 3 – Installation and Wiring

2. Loosen the set screws for each desired pin and insert the cables.

Flex Network

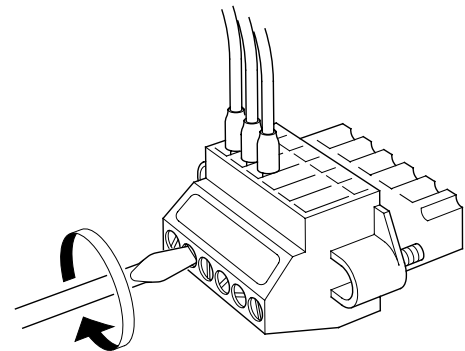
Pin Numbers and Signal Names

Pin number	Signal Name
1	TR+
2	TR-
3	SLD
4	TR+
5	TR-
6	SLD

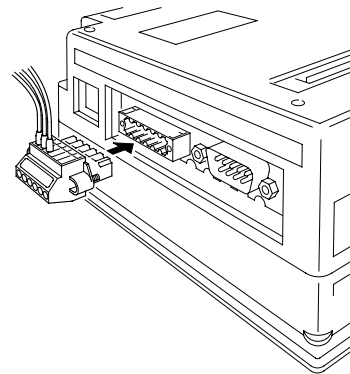


3. Make sure that each line (cable) is inserted completely.

4. Tighten the two (2) set screws.



5. Reattach the screw lock terminal block to the GLC.



- Be sure that the Flex Network Communication Cable is held securely in place with a cable clamp. This clamp should be located near the rear of the GLC. Do NOT use excessive force to tighten the wires' set screws.
- If wire ends are not carefully twisted, strands from adjacent wires or their contact with an electrode may cause a short circuit.



- Use a small screwdriver (thickness 0.4 mm [0.02 in.], tip width 2.5 mm [0.10 in.]) to tighten the set screws.
- The recommended torque for tightening the set screws is 0.2 to 0.4 N•m.

Memo

Chapter

4 Data Transfer

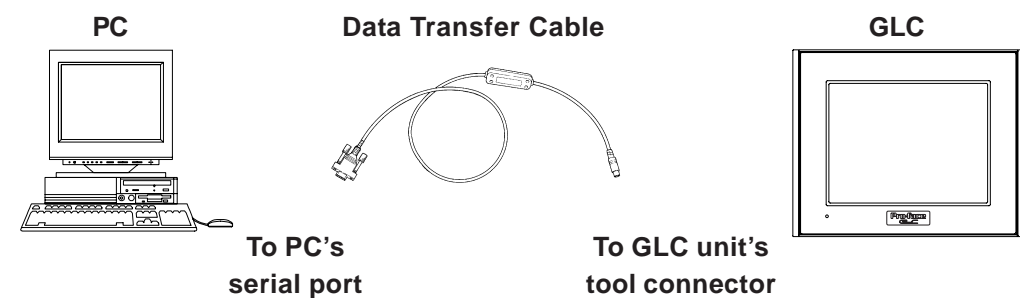
1. Serial Data Transfer
2. Ethernet Data Transfer
3. CF Memory Loader Tool

This chapter explains how to transfer data created with the screen creation software using one of the following three (3) methods.

- Transfer data between the GLC and your PC via the data transfer cable.
- Transfer data to the GLC via an Ethernet network.
- Transfer data between the GLC and your PC with the CF Card, using the CF Memory Loader Tool.

4.1 Serial Data Transfer

The following diagram illustrates the connection between your PC and the GLC with the data transfer cable.



- Pro-face's data transfer cable (GPW-CB02) is sold separately. However, the data transfer cable package does NOT include the PC's interface conversion adapter.

- When using the PC with the Dsub 25-pin socket (female) interface, a connector conversion adapter is required. Use the straight-line type of conversion adapter.

Recommended adapters:

Arvel AA833

SANWA SUPPLY INC. D09-9F25F

- When using a PC equipped with a half-pitch, 14-pin socket interface, a conversion adapter is required.

Recommended adapter:

LOAS Co. Ltd. ZR01-024

Transfer screen data from your PC via the GLC screen creation software.

Reference For details about the GLC screen creation software, refer to **GP-PRO/PB III for Windows Operation Manual** (included in the GP-PRO/PB III C-Pack-age).

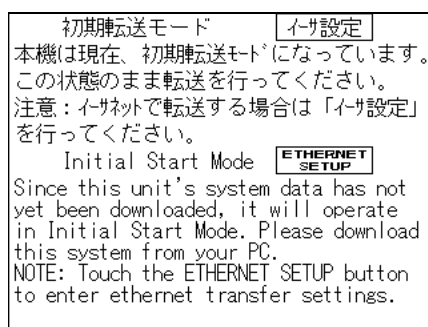
Chapter 4 – Transfer Screen Data

Transfer the logic program data from your PC via the Logic Program Development Software.

Reference For details about the Logic Program Development Software, refer to the *Pro-Control Editor Operation Manual* (included in the GP-PRO/PB III C-Package).

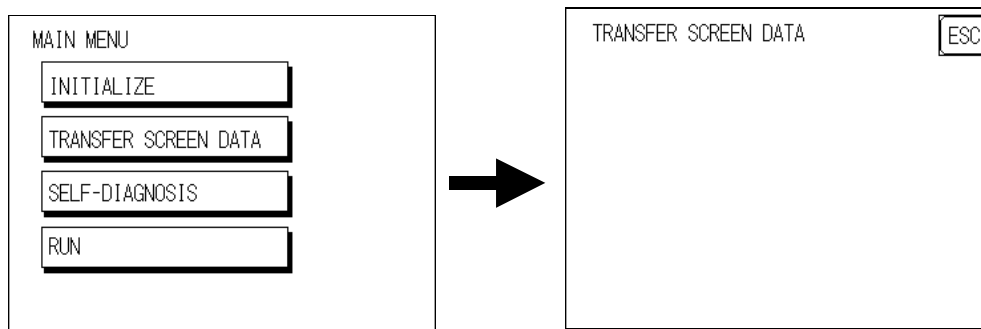
■ Transferring Data to a New GLC

Connect the GLC to your PC via the data transfer cable, and then turn the GLC ON. The Initial Start Mode screen will appear on the GLC and you can transfer logic program data from your PC to the GLC. The screen will change to the Transfer screen automatically.



■ Completing Data Transfer Using GLC Setup^{*1}

When transferring screen data from the GLC screen creation software, the screen automatically switches to SCREEN DATA TRANSFER. If the screen does not switch to SCREEN DATA TRANSFER, select SCREEN DATA TRANSFER mode.



During data transfer, the SETUP TRANSFER and NOW TRANSFERRING – PLEASE WAIT messages appear. When these messages disappear, the screen data transfer is completed.

You can cancel data transfer at any time using your GLC screen creation software.

When the screen data transfer is completed, if you do not need to set up the GLC, the screen designated in INITIAL SETTINGS | SCREEN SETUP | INITIAL SCREEN FILE NO. appears, and the GLC screen changes to operation (RUN) mode.

1. To “Set up the GLC” means to download both the system program and the user-specified protocol program from the GLC screen creation software to the GLC unit.

Chapter 4 – Transfer Screen Data

Logic Program Data Transfer is only possible with a GLC that has previously had its System Data sent to it.

Reference Refer to the *Pro-Control Editor Operation Manual* (included in the GP-PRO/PB III C-Package).



Interrupting the screen data transfer can lead to a GLC startup error.

During screen data transfer, do NOT:

- disconnect the GLC unit's power supply
- turn off the PC
- disconnect the GLC unit's transfer cable



If the GLC screen creation software's "GP SYSTEM SETTINGS" ¹ data is transferred to the GLC, the OFFLINE mode "INITIAL SETTINGS" data will be overwritten.

4.2 Ethernet Data Transfer

The GLC2300 Series unit is equipped with the Ethernet I/F which allows you to set up the GLC via an Ethernet network, as well as transfer GLC screen data.



When using the Ethernet communication protocol, you must specify a port number 8010 or higher. Otherwise, system setup or screen data transfer via Ethernet is disabled.

After you connect an Ethernet cable to the GLC's Ethernet I/F, the GLC will appear on the Ethernet network.

■ Transferring Data to a Completely New GLC

◆ Setting Up the IP Address Manually

Touch the Ethernet Settings button on the Initial Start Mode screen.

Reference See 6.5.4 – "ETHERNET SETUP."



1. Even if the GLC OFFLINE display reads "GP," in this manual the meaning is the same as "GLC."

Chapter 4 – Transfer Screen Data

◆ Setting Up the IP Address Automatically

It is not necessary to select Ethernet Settings on the Initial Start Mode screen. When the options for Ethernet Settings are not specified, they are set automatically.

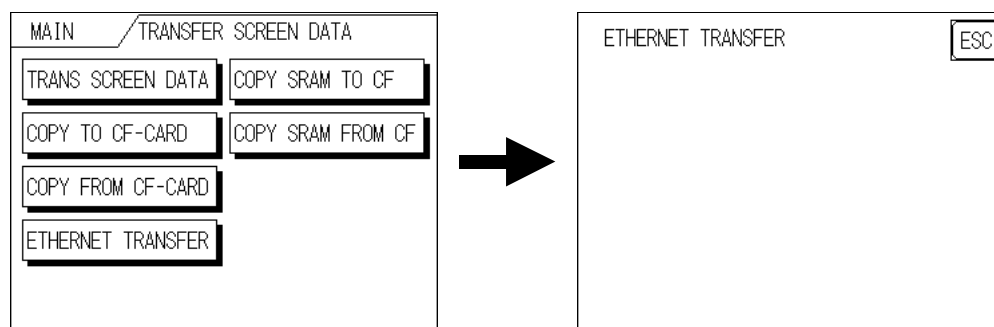
If you choose to set the GLC unit's IP address automatically, specify the IP address of your PC in the range of "10.255.255.1" to "10.255.255.254" and the subnet mask as "255.0.0.0."

Transfer data to the GLC using the screen creation software package.

▼ **Reference** ▲ Refer to the *GP-PRO/PB III for Windows Operation Manual* (included in the GP-PRO/PB III C-Package).

■ When Data Transfer Using the GLC Setup*¹ is Completed

When you transfer screen creation software data from your PC to the GLC while the GLC is in RUN mode, the screen will change automatically to "Ethernet Mode." If it does not, you will need to manually change the GLC screen to Ethernet Mode, via the following screen.



You can now transfer data from your PC's screen creation software.

▼ **Reference** ▲ Refer to the *GP-PRO/PB III for Windows Operation Manual* (included with the GP-PRO/PB III C-Package).

You can also transfer your logic program data from your PC to the GLC via the Logic Program Development Software.

▼ **Reference** ▲ For details about the Logic Program Development Software, refer to the *GP-PRO/PB III for Windows Operation Manual* (included in the GP-PRO/PB III C-Package).

4.2.1 Checking the IP Address

The following procedure explains how to check the IP Address assigned to the GLC as well as checking precautions.

1. Call up the GLC unit’s menu bar.

Reference *For instructions on how to call up the menu bar, see 6.4.3 – “SET UP TOUCH PANEL.”*

▼ 1/3		MON	OFFLINE	RESET	CANCEL

2. Click on the left-side 1/3 cell of the menu bar to call up the 2/3 menu.

▼ 2/3		CF BOOT	CANCEL

3. Next, click on the 2/3 cell to call up the 3/3 menu.

▼ 3/3	MY IP ADDR	[160].[187].[3].[128]

4. The IP Address assigned to the GLC will appear in the menu bar.



Note:

After changing “Ethernet Setup” settings, the GLC must then be reset or the power cord must be reconnected. The IP Address will not appear in this screen unless the GLC is reset or the power cord reconnected.

4.3 CF Memory Loader Tool

The GLC unit allows you to transfer screen data between your PC and the GLC and to upload internal GLC data to its CF Card using the CF Memory Loader Tool.



Note:

- You need to transfer the CF Memory Loader Tool to the CF Card prior to using the CF Memory Loader Tool.

Reference Refer to the *GP-PRO/PB III for Windows Operation Manual* (included in the GP-PRO/PB III C-Package).

- The combination of the CF Memory Loader Tool and Backup Data often requires at least 8MB of CF Card memory. As a result, Digital recommends you use its CF Card “GP077-CF20 (16MB)” or “GP077-CF30 (32MB).”

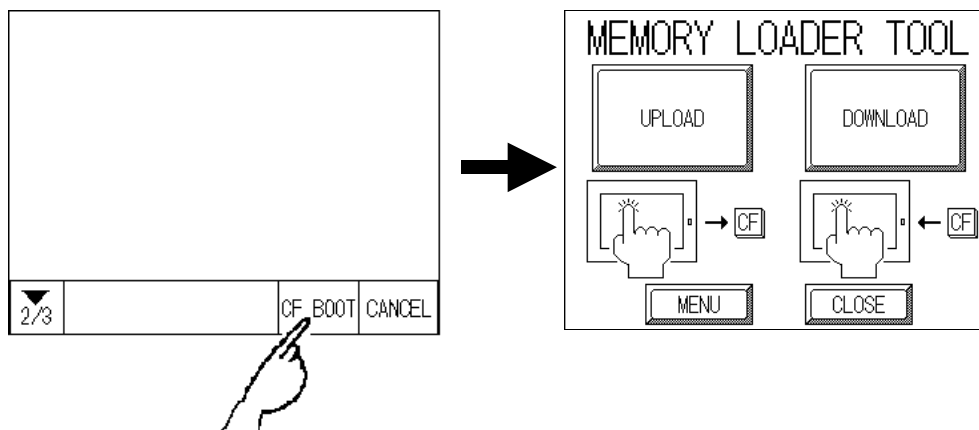
■ Starting the CF Memory Loader Tool

There are two methods for starting this program via the CF Card.

1. Menu Bar: Using the GLC Unit's [CF BOOT] Menu

Insert the CF Card with the CF Memory Loader Tool saved into the GLC and touch the OFFLINE menu screen's CF BOOT selection. The GLC will be reset, and after it restarts, the CF card's CF Memory Loader Tool will start.

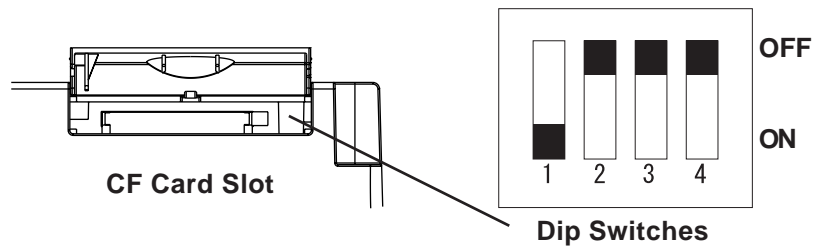
Reference For information about displaying the menu bar, see 6.4.3 – “SET UP TOUCH PANEL.”



2. GLC Dip Switches: Forced Start via GLC Dip Switches

You can also use the Dip Switches on the rear of the GLC, next to the CF Card Slot. If you turn ON (raise) Dip Switch No. 1 and then connect the GLC unit's power cord, the CF Memory Loader Tool will automatically start.

Chapter 4 – Transfer Screen Data

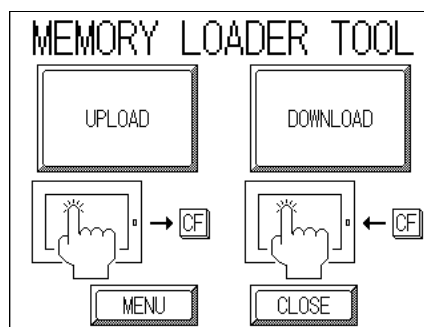


Note:

When you finish using the CF Memory Loader Tool, turn this dip switch OFF.

4.3.1 Data Upload and Download

When the Memory Loader Tool program starts, the following screen will appear.



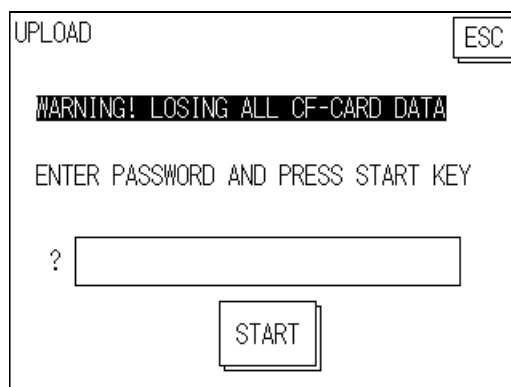
■ UPLOAD (from GLC Unit to CF Card)

This feature is for saving all GLC internal data (i.e. system program, communication protocol, expansion program, screen data and Backup SRAM data) in the CF Card as backup data.

To start data upload, enter the password you designated in the screen creation software's "Transfer" screen, and then touch the START key. If you have not designated a password however, touch the START key.



When UPLOAD is performed, the CF Card's current Backup Data will be completely overwritten.



Chapter 4 – Transfer Screen Data

■ DOWNLOAD (from CF Card to GLC)

This feature is used for writing CF Card backup data to the GLC unit's Internal SRAM Memory.

To start data download, enter the password you designated in the screen creation software's "Transfer" screen, and touch the START key. If you have not designated a password, touch the START key.



When DOWNLOAD is performed, the GLC unit's Internal Memory data (such as system program, communication protocol, expansion program, screen data and Backup SRAM data) will be completely overwritten.

DOWNLOAD ESC

WARNING! LOSING ALL DATA

ENTER PASSWORD AND PRESS START KEY

?

START

Chapter

5 OFFLINE Mode

1. Entering OFFLINE Mode
2. OFFLINE Mode Main Menu
3. INITIALIZATION
4. SELF-DIAGNOSIS

OFFLINE Mode provides access to the GLC unit's Initialize menu, Self-Diagnosis menu, and other GLC features. You will need to change the GLC to OFFLINE mode before you can use any of these features.



OFFLINE mode is unavailable in a new GLC until the necessary System data has been transferred from the screen creation software on your PC. To transfer system data, the GLC unit's power cord must be plugged in. When you transfer screen data from your PC to the GLC, the GLC unit's System data is also automatically sent.

Reference *For information about transferring data to the GLC, see Chapter 4 – “Data Transfer,” or refer to the GP-PRO/PB III for Windows Operation Manual (included in the GP-PRO/PB III C-Package).*

5.1 Entering OFFLINE Mode

To INITIALIZE your GLC or to perform a SELF-DIAGNOSIS, you must first switch the GLC to OFFLINE mode. This can be done using either of two methods; immediately after plugging in the GLC unit's power cord, or by using the Forced Reset feature.



Be aware that, when changing a Logic Program from RUN to OFFLINE mode, and regardless of the current output hold setting, the GLC unit's and the I/O signals' processes are as follows:

		→		
GLC Condition		RUN	OFFLINE	RUN
I/O Signal	ON	Output from Logic Program	OFF	Output from Logic Program
	OFF			

When using the RESET command, the timing of the GLC unit's I/O signal OFF timing is not fixed and can vary.

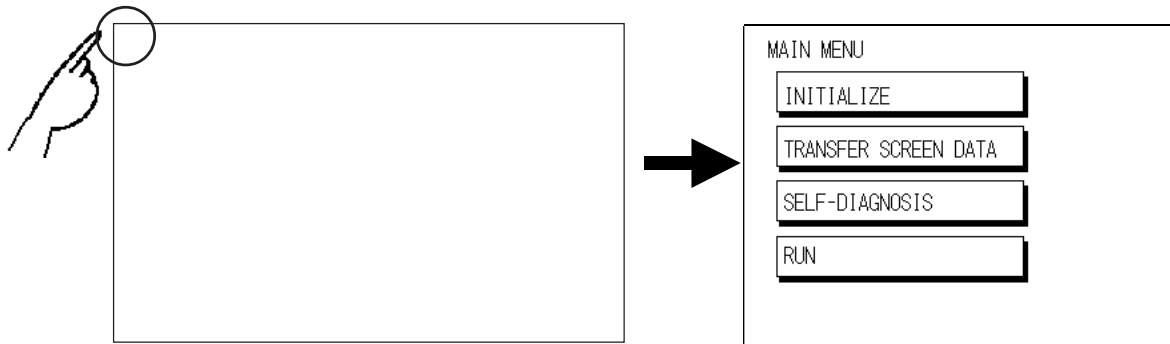
Chapter 5 – OFFLINE Mode

5.1.1 After Plugging in the Power Cord

To enter OFFLINE mode, touch the top-left corner of the screen within 10 seconds after connecting the GLC unit's power cord.



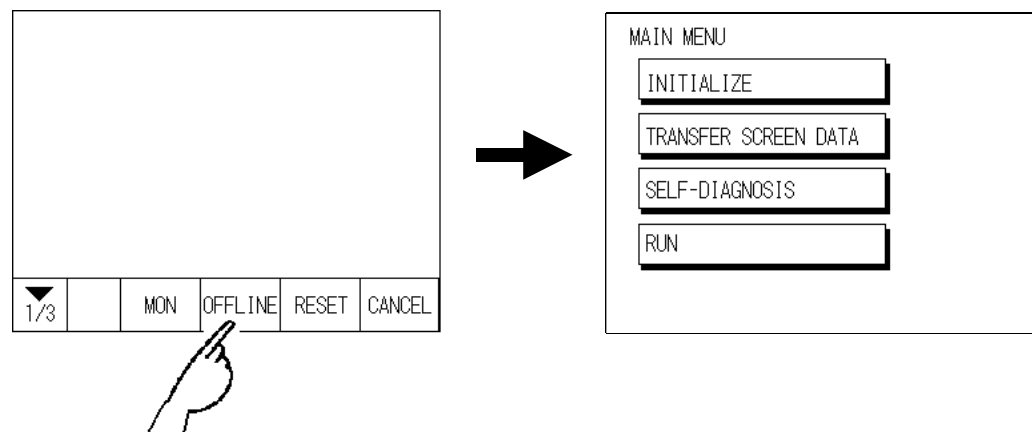
The logic program runs for 10 seconds before entering OFFLINE mode. Be sure that the I/O signals have been reset before changing to OFFLINE mode.



5.1.2 From the Menu Bar

From the GLC unit's menu bar, touch OFFLINE, and the Main Menu appears.

To call up the Menu Bar, see 6.4.3 – “SET UP TOUCH PANEL; FORCED RESET.”

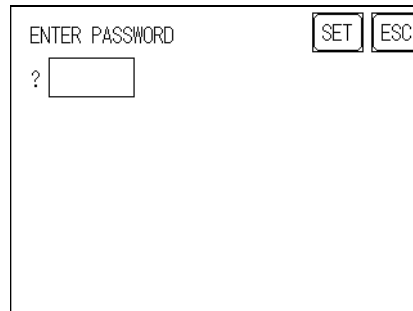


If your GLC unit includes the Device Monitor feature, the MONITOR button will be included on the menu bar.

Reference Refer to the *GP-PRO/PB III for Windows Device/PLC Connection Manual* (included in the GP-PRO/PB III C-Package).

When the system enters OFFLINE mode, the I/O setting is reset. If there is no problem resetting the I/O setting, touch YES. If a password is set in the INITIALIZE | SET UP SYSTEM area, the following screen appears before entering OFFLINE mode. Enter the password, then touch SET to enter OFFLINE mode.

▼Reference▲ *For more information about passwords, see 6.3.1 – “SYSTEM SETUP.” For information about entering password numbers, see 5.3 — INITIALIZATION.”*

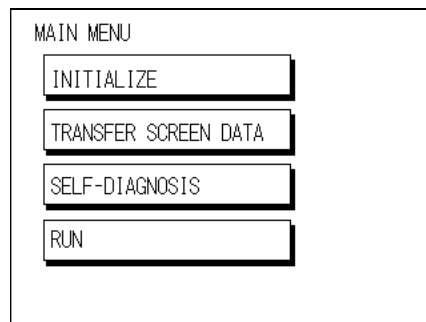


5.2 OFFLINE Mode Main Menu

The Main Menu contains the following menu items: INITIALIZE, SCREEN DATA TRANSFER, SELF-DIAGNOSIS, and RUN.

The settings for each menu item, below, must match the corresponding PLC, for the GLC to communicate properly.

Entering OFFLINE mode calls up the following screen.



Select the desired menu item by touching the corresponding option.

Each Main Menu item is used as follows:

INITIALIZE

Setup items control the GLC unit.

▼Reference▲ *For more information about INITIALIZE, see Chapter 6 – “Initializing the GLC.”*

Chapter 5 – OFFLINE Mode

SCREEN DATA TRANSFER

Transfers screen data between the screen creation software and the GLC.

Reference For more information about TRANSFER SCREEN DATA, see *Chapter 4 – “Data Transfer”* or refer to the *GP-PRO/PB III for Windows Operation Manual* (included in the GP-PRO/PB III C-Package).

SELF-DIAGNOSIS

Checks to see if there are any problems with the GLC System or Interface (I/F).

RUN

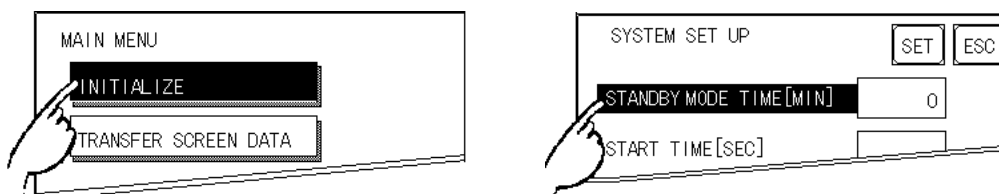
Starts GLC operation.

Reference For more information about the SELF-DIAGNOSIS and RUN features, see *Chapter 7 – “Run Mode and Errors.”*

5.3 INITIALIZATION

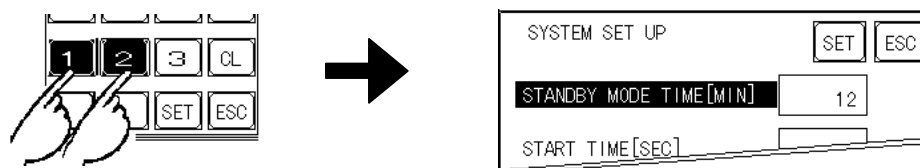
■ Selecting a Menu

Touch the menu item or input field to select.



■ Entering Numbers

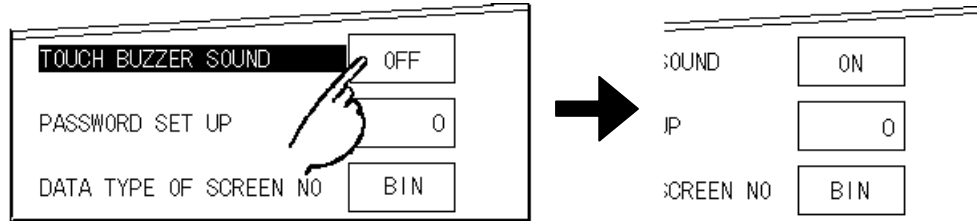
After selecting an input field, touch the numeric touch keys located at the bottom of the screen to enter the value of the selected item. After entering each input field's numeric value, touch the [SET] key to register the value.



■ Selecting Setup Conditions

After selecting a menu item, touch the setting option to highlight the item, then touch the setting area to set the condition for that item.

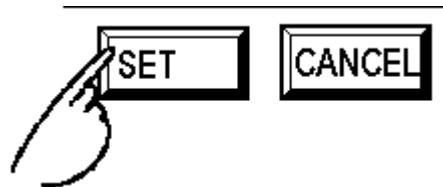
In this example, touching the ON/OFF area toggles the TOUCH BUZZER SOUND setting, which is set to OFF, and then switched to ON.



■ After Entering All Setting Data

Touch the top-right [SET] key to write the setup data to the Internal FEPROM.

Touch [CANCEL] to cancel the setup, exit the screen without saving the changes, and return to the previous menu.

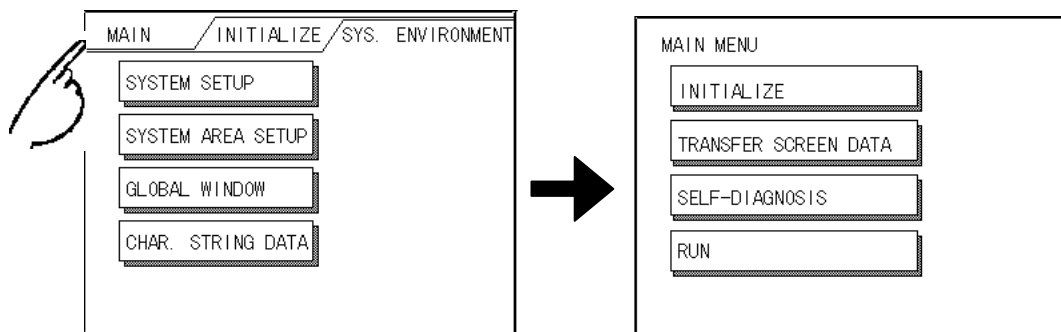


- Press the [SET] key to write the Setup conditions onto the Internal FEPROM.
- Since the Setup conditions are written onto the Internal FEPROM by pressing the [SET] key, it may take some time returning to the previous menu. Until returning to the previous menu, do not touch the screen.
- Press the [CANCEL] key to *not write* the Setup conditions onto the Internal FEPROM and return to the previous menu.

■ Returning to a Previous Screen

Touch the tab to call up the desired menu.

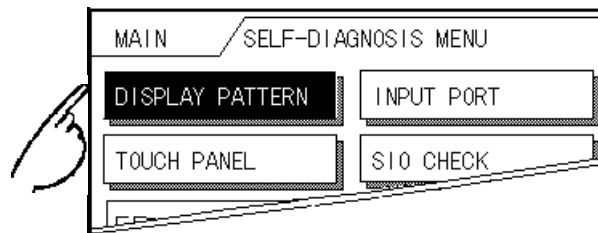
For example, to return to the MAIN MENU from the SYS. ENVIRONMENT screen, touch the MAIN MENU tab.



5.4 SELF-DIAGNOSIS

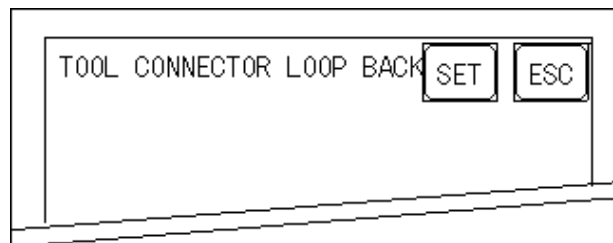
■ Selecting a Sub-Menu

Touch the desired menu item and the corresponding sub-menu appears.



■ Using the [SET] and [ESC] Keys

After selecting the Self Diagnosis item, the [SET], and [ESC] keys may appear at different times at the top of the screen.



[SET] Key

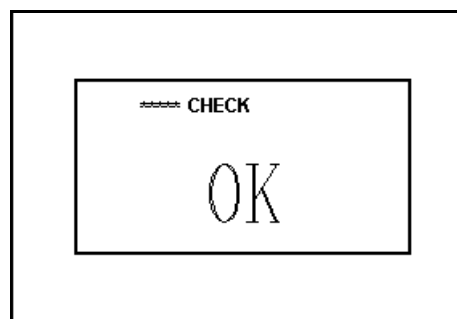
Touch the [SET] key to start the Self-Diagnosis test.

[ESC] Key

Touch the [ESC] key to cancel the Self-Diagnosis test and return to the SELF-DIAGNOSIS menu.

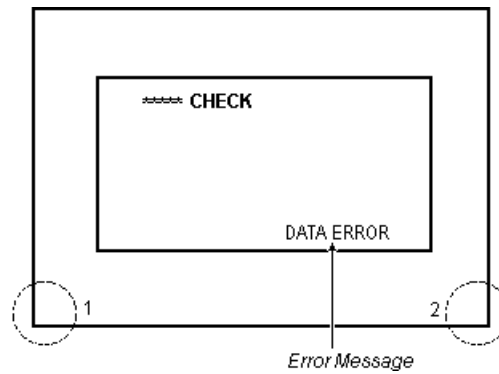
■ Returning to the SELF-DIAGNOSIS Menu

After performing the Self-Diagnosis check, OK is displayed. Touch once anywhere on the display screen to return to the SELF-DIAGNOSIS MENU.



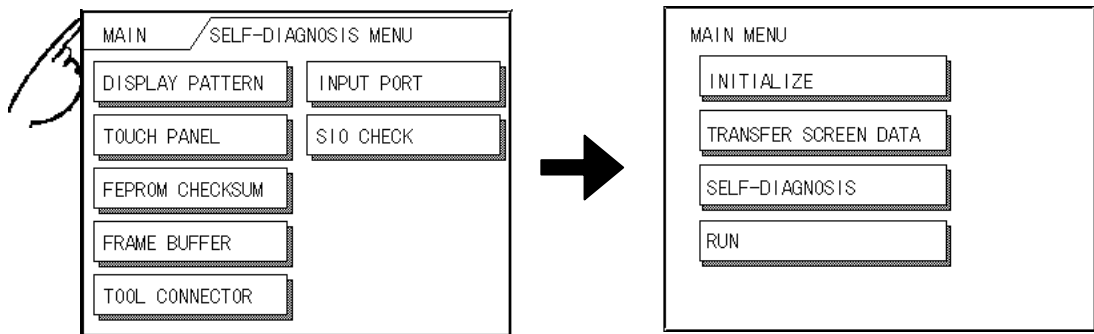
Chapter 5 – OFFLINE Mode

If an Error Message displays, press the bottom-left corners of the panel [1], and then touch the bottom-right corner of the panel [2] to return to the SELF-DIAGNOSIS MENU.



■ Returning to the Main Menu

Touch the [MAIN] key to return to the Main Menu screen.



Memo

Chapter

6 Initializing the GLC

1. Initialization Screen

2. Initialization Items

3. SYSTEM ENVIRONMENT SETUP

4. SET UP I/O

5. PLC SETUP

6. INITIALIZE INTERNAL MEMORY

7. SET UP TIME

8. SET UP SCREEN

9. Font Setting

6.1 Initialization Screen

To change your GLC unit's general operation settings, use the GLC unit's OFFLINE mode to access the items in the MAIN MENU | INITIALIZE option.

This chapter explains each of the OFFLINE mode's INITIALIZE items. However, there are two (2) types of INITIALIZE settings, those for the **1:1** connection and those for the **n:1** (multi-link) connection*¹.

The **n:1** mark appears on original menu items related to n:1 multi-link connection items. If there is no mark, the menu item is common to both 1:1 and n:1 connections.

1:1 A single (1) GLC is connected with a single (1) PLC.

n:1 Multiple GLCs are connected with a single PLC. The GLCs successively pass a *PLC Access Token* (exclusive PLC interaction key) among themselves to designate which unit can communicate with the PLC.



Note:

- If you transfer the GLC unit's system file data to the GLC via your screen creation software*², the GLC operates using that data. If the GLC System file has been correctly set up and transferred, then setting up the following INITIALIZE items is unnecessary.

Reference For more information about GLC System files, refer to the **GP-PRO/PB III for Windows Operation Manual** (included with the GP-PRO/PB III C-Package).

- In instances where "GP" is displayed on the GLC unit's OFFLINE screen, the term "GLC" can be substituted.

1. PLCs that support the **n:1** (multi-link) connection are limited.

Reference Refer to the **Pro-Control Editor Operation Manual** (included with the GP-PRO/PB III C-Package).

2. Refer to the GLC screen creation software's "SYSTEM SETTINGS" area.

6.2 Initialization Items

This chapter explains the contents of the Initialize setup items listed below.

▼Reference▼ For information about screen operations and numeric input, see *Chapter 5 – “OFFLINE Mode.”*

MAIN / INITIALIZE

SYSTEM SET UP	SET UP SCREEN
SET UP I/O	FONT SETTING
PLC SETTING	
INITIALIZE MEM	
SET UP TIME	

The INITIALIZE menu includes the following items:

**SYSTEM ENVIRONMENT
SETUP**

SYSTEM SETUP
SYSTEM AREA SETUP
GLOBAL WINDOW SETUP
CHARACTER STRING DATA
SETUP

MAIN / INITIALIZE / SYS. ENVIRONMENT

SYSTEM SETUP
SYSTEM AREA SETUP
GLOBAL WINDOW
CHAR. STRING DATA

INITIALIZE MEMORY

INITIALIZE MEMORY
INITIALIZE CF CARD
CSV DATA INDEX

MAIN / INITIALIZE / INIT. MEMORY

INITIALIZE MEMORY
INITIALIZE CF-CARD
CSV DATA INDEX

SET UP I/O

SET UP SIO
COMM. SETUP
SET UP I/O
DISPLAY SETUP
PRINTER SETUP
EXP. SERIAL SETUP
EXP. SERIAL ENVI.
SET UP CAPTURE OP.
FUNCTION SETUP
COM. PORT SET UP

MAIN / INITIALIZE / SET UP I/O

SET UP SIO	EXP. SERIAL SETUP
COMM. SETUP	EXP. SERIAL ENVI.
SET UP I/O	SET UP CAPTURE OP.
DISPLAY SETUP	FUNCTION SETUP
PRINTER SETUP	1/2 NEXT

SET UP TIME

SET UP TIME [SET] [ESC]

PRESENT TIME
' Y. M. D. :

TIME SET UP
' [] Y. [] M. [] D. [] : []

MAIN / INITIALIZE / SET UP I/O

COM. PORT SET UP

2/2 [PREV]

SET UP SCREEN

SET UP SCREEN [SET] [ESC]

INITIAL SCREEN NO. B []

ALARM MESSAGE V SIZE []

H SIZE []

ONLINE ERROR DISPLAY []

PLC SETUP**

PLC SETUP
STATION SETUP
CUSTOMIZE SETUP

MAIN / INITIALIZE / PLC SETUP

PLC SETUP
STATION SETUP
CUSTOMIZE SETUP

FONT SETTING

FONT SETTING [SET] [ESC]

FONT SETTING []

KANJI FONT QUALITY []

1. Depending on the Device/PLC type selected, the screens that appear in your GLC unit's screen creation software will vary.

6.3 System Environment Setup

Adjustments to the GLC operation environment are made within the setup screens contained in the SYSTEM ENVIRONMENT SETUP menu. Screens include the SYSTEM SETUP, SYSTEM DATA AREA, GLOBAL WINDOW SETUP, and CHARACTER STRING DATA SETUP screens.

6.3.1 SYSTEM SETUP

SYSTEM SET UP		SET	ESC
STANDBY MODE TIME[MIN]	<input type="text" value="0"/>		
START TIME[SEC]	<input type="text" value="0"/>		
TOUCH BUZZER SOUND	<input type="text" value="ON"/>		
PASSWORD SET UP	<input type="text" value="0"/>		
DATA TYPE OF SCREEN NO	<input type="text" value="B I N"/>		

STANDBY MODE TIME (0–255)

To protect the GLC unit's display screen, a screen saver function automatically turns the unit's backlight(s) OFF when no operations have occurred within a specified period of time. No screen saver will be used when "0" is entered in this field.

When the SYSTEM DATA AREA's SCREEN DISPLAY OFF*¹ data is set to **0000h**, the GLC unit's current display data will clear if the following operations are not performed within the user's specified period of time:

- Change Screen
- Alarm Message (scrolling display)
- Error Message Display (Except for 2Way Error)
- Menu Bar (for forced reset) display
- Touch Screen
- Japanese (FEP) System window

START TIME (0–255)

Use this setting item to specify the GLC unit's startup time — or to adjust the powering-up sequence — so that the GLC starts up *after* the PLCs start.

TOUCH BUZZER SOUND

This setting item indicates, with a buzzing sound, that the GLC has been touched.

PASSWORD SETUP

The password setting item is used when the GLC switches to the Initialize Memory or Initialize (OFFLINE mode) screens. The password — a number between **0** and **9999** — is a security feature within the OFFLINE mode, to protect the GLC settings. If you do not wish to use this feature, enter the default value, "0."

1. When using the Direct Access format, the object address becomes LS0009. When using the Memory Link format, the object address becomes +12. (Only when all items are set within the System Data Area.)

Chapter 6 – Initializing the GLC

DATA TYPE OF SCREEN NO.

This setting specifies whether BIN or BCD format numbers are used when making screen changes. Screen numbers **1** to **8999** are available for binary format. Screen numbers **1** to **1999** are available for BCD format.

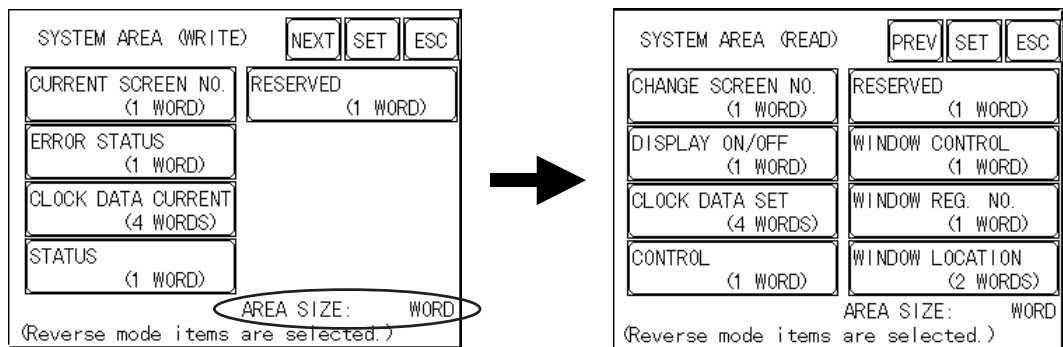
6.3.2 SYSTEM AREA SETUP

The PLC contains and uses the System Data Area to control its GLC-related data. Different types of devices can be set up in the System Data Area, depending on the PLC type.

When the GLC uses Memory Link format, this setting is unnecessary.

Reference *GP-PRO/PB III for Windows Device/PLC Connection Manual (included with the GP-PRO/PB III C-Package)*

Touch the number for the item desired. The item will change to reverse video, to show it has been selected.



◆ System Area Size

This field displays the total number of words used for the items selected from the SYSTEM AREA SETUP (**Write:** from to and **Read:** from to).

When you press the Confirm key, the SYSTEM AREA CONTENTS screen is displayed, to confirm the selected items.



Note:

- The System Area settings are enabled only when using Direct Access format.
- The selected System Area items, as displayed on the screen, become the System Data Area.

Chapter 6 – Initializing the GLC

When the Current Screen Number, Error Status, Clock Data (Current), Change Screen Number, and Display ON/Off setting items have been selected, a word address is assigned to each item, in order, as shown.

SYSTEM AREA CONTENTS		SET	ESC
WORD	WORD		
+0 CURRENT SCREEN NO.	+10		
+1 ERROR STATUS	+11		
+2 CLOCK DATA CURRENT	+12		
+3 CLOCK DATA CURRENT	+13		
+4 CLOCK DATA CURRENT	+14		
+5 CLOCK DATA CURRENT	+15		
+6 CHANGE SCREEN NO.	+16		
+7 DISPLAY ON/OFF	+17		
+8	+18		
+9	+19		

In the above screen, the device address used for the SET UP OPERATION SURROUNDINGS setting’s SYSTEM AREA START DEV | START ADR is “+0.”

Therefore, when the SYSTEM AREA START DEV | START ADR is “D00200,” and the CHANGE SCREEN NO. setting has been designated, the address shown is “+6” and you will then need to enter “D00206” (D00200 + 6) to use this address.

Reference For details about setting the SYSTEM AREA START DEV | START ADR, see Section 6.5.1 – “SET UP OPERATION SURROUNDINGS (1:1 / n:1).”

6.3.3 GLOBAL WINDOW SETUP

A GLC2300 Series unit can display one Global Window and two Local Windows simultaneously. The Global Window is common to all the display screens. The Local Window displays exclusively on a designated base screen. This section describes the GLOBAL WINDOW SETUP is described here.

GLOBAL WINDOW SETUP

NEXTSETESC

GLOBAL WINDOW

USE

→

GLOBAL WINDOW SETUP

PREVSETESC

GLOBAL WINDOW ACCESS

DIRECT

DATA FORMAT

B I N

REGISTRATION NO. (1-256)

1

LOCATION

X (0-319)

160

Y (0-239)

120

Chapter 6 – Initializing the GLC

GLOBAL WINDOW

Two options are available: **Use** and **Do Not Use**. If you select **Do Not Use**, ignore the items described below. Selecting **Use** enables the following options.

GLOBAL WINDOW ACCESS

Use this feature to designate whether values used by the GLC (such as the REGISTRATION NO. and the LOCATION values) are DIRECT or INDIRECT. When set as Direct, the REGISTRATION NO. and LOCATION selections are fixed to the values entered here. When set to Indirect, the WINDOW REG. NO.'s word address is used by the SYSTEM AREA as a variable. This means the REGISTRATION NO. written to it changes and, as a result, can call up multiple window screens as Global windows. You can also use this method to adjust the Global window's position by writing the desired (X,Y) coordinates to the SYSTEM AREA's LOCATION word addresses.

DATA FORMAT

Set up the REGISTRATION NO. and the LOCATION values as either BIN or BCD values. This field is related only to Indirect values.

REGISTRATION NO.

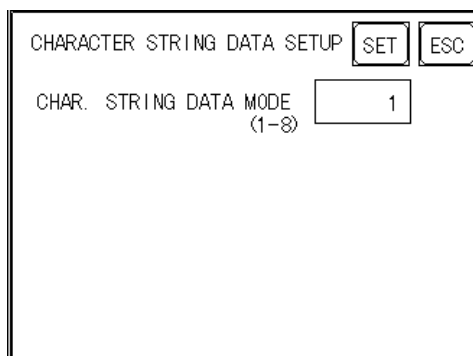
Enter the Window Screen Number used by the Global Window. This field is enabled only when GLOBAL WINDOW ACCESS is set to Direct.

WINDOW LOCATION

Enter the value used for the (Global Window) LOCATION. This field is enabled only when GLOBAL WINDOW ACCESS is set to Direct. Use this setting to designate the top-left coordinate on the screen registered as a Global Window. If you install the GLC vertically, (in portrait — not landscape — mode), designate the bottom-left instead of the top-left coordinate.

6.3.4 CHARACTER STRING DATA SETUP

Character String Data ordering varies from manufacturer to manufacturer. Set up the Character String Data order to match that of the corresponding PLC.



Set up the CHARACTER STRING DATA MODE to match that of the corresponding PLC. Device type and Tag settings are not available for setup.

■ CHARACTER STRING DATA MODE

Set up the CHARACTER STRING DATA MODE that corresponds to that of your PLC, as specified in the following table.

- (I) Data Device Storage Order
- (II) Byte Storage Order (LH/HL), using single words
- (III) Word Storage Order (LH/HL), using double words

CHARACTER STRING DATA MODE (1–8) List

(I) Data Device Storage Order	(II) Byte Storage Order (LH/HL), using single word	(III) Word Storage Order (LH/HL), using double words	Character String Data Mode
Storage from Start Data	LH order	LH order	4
		HL order	2
	HL order	LH order	5
		HL order	1
Storage from End Data	LH order	LH order	6
		HL order	7
	HL order	LH order	8
		HL order	3

I. Data Device Storage Order

Example characters: A B C D E F G H
 ① ② ③ ④

• Storage from Start Data

①	D100
②	D101
③	D102
④	D103

• Storage from End Data

④	D100
③	D101
②	D102
①	D103

II. Byte Storage Order (LH/HL), using Single Words

Example characters: A B C D
 ① ② ③ ④

• 16-bit Device LH Order

②	①	D100
④	③	D101

• 16-bit Device HL Order

①	②	D100
③	④	D101

• 32-bit Device LH Order

②	①	④	③	D100
---	---	---	---	------

• 32-bit Device HL Order

①	②	③	④	D100
---	---	---	---	------

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III. Word Storage Order (LH/HL), using Double Words

Example characters: A B C D E F G H I J
 ① ② ③ ④ ⑤

• **16-bit Device LH Order**

②	D100
①	D101
④	D102
③	D103
⑤	D104

• **16-bit Device HL Order**

①	D100
②	D101
③	D102
④	D103
⑤	D104

Example characters: A B C D E F G H I J K L M N O P Q R S T
 ① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩

• **32-bit Device LH Order**

②	①	D100
④	③	D101
⑥	⑤	D102
⑧	⑦	D103
⑩	⑨	D104

• **32-bit Device HL Order**

①	②	D100
③	④	D101
⑤	⑥	D102
⑦	⑧	D103
⑨	⑩	D104

Relationship between K-tag Write Character Value and the PLC device.

◆ **16-bit Devices**

The GLC stores the character string in one internal Device, in groups of two, starting with the first pair of characters.

When nine characters make up a string, they are arranged as follows:

1 2 3 4 5 6 7 8 9 Null
└─┘ └─┘ └─┘ └─┘ └─┘



Note: When the characters do not divide evenly by two, NULL is added to the last character to make up the final pair and complete the string.

◆ **32-bit Devices**

The GLC stores the character string in one internal device address, in groups of four, starting with the first group of characters.

When there are nine characters, they are arranged as follows:

1 2 3 4 5 6 7 8 9 Null
└─┘ └─┘ └─┘



Note: When the characters do not divide evenly by four, NULL is added to the last character to make up the final group and complete the string.

6.4 SET UP I/O

This section describes the communication setup with the Host (PLC) and the configuration for any peripheral equipment. The SET UP I/O menu includes the SET UP SIO, COMMUNICATION SETUP, SETUP I/O, DISPLAY SETUP, PRINTER SETUP, EXPANSION SERIAL SETUP, EXPANSION SERIAL ENVIRONMENT SETUP, FUNCTION SETUP and COMMUNICATION PROT SET UP menus.

6.4.1 SET UP SIO

This screen controls the settings related to communication with the PLCs. Be sure to match the settings listed below with the SIO setup on the Host (PLC). The settings will vary, depending on the PLC.

Be sure to match the GLC unit's SIO settings, as follows, with those of the host (PLC).

Reference *GP-PRO/PB III for Windows Device/PLC Connection Manual (included with the GP-PRO/PB III C-Package)*

SET UP SIO	SET	ESC
COMMUNICATION RATE	19200	
DATA LENGTH	7/2	
PARITY	EVEN	
CONTROL	ER-CNTRL	
COMMUNICATION INTERFACE	RS232C	



Note:

If you have selected "YES" for the [SERIAL I/F CHANGE] on the [COMMUNICATION PORT SETUP] screen, or "Yes" for the [Serial I/F Switch] settings in the [Change Extend SIO Type] command, in the Screen Editor's [Project] menu, do not enter all of the settings related to device communication using the Extended SIO Script Protocol here. ([SET UP SIO] screen) These settings are required to set using the [EXPANSION SERIAL COMMUNICATION SETUP] screen.

Reference *6.4.6 Expansion Serial Setup*

COMMUNICATION RATE

The COMMUNICATION RATE (baud rate) is the data communication speed, measured in bits per second (bps), between the GLC and the PLC. Match both the PLC and the GLC units' COMMUNICATION RATE values. Depending on the rate selected, you may not be able to use certain PLCs.

Reference *GP-PRO/PB III for Windows Device/PLC Connection Manual (included with the GP-PRO/PB III C-Package)*

DATA LENGTH / STOP BIT

For data communication, use the following settings:

- DATA LENGTH: 7 or 8 bits
- STOP BIT: 1 or 2 bits

PARITY

Use this setting to specify whether an ODD or EVEN number parity check, or none at all (OFF), will take place during communication.

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CONTROL

The CONTROL setting prevents the overflow of data transmitted and received. Select either the XON/XOFF or the ER (DTR) control.

COMMUNICATION FORMAT

Select one of the following options for the Communication Format setting:

- RS-232C
- RS-422 (4-line)
- RS-422 (2-line)



Note:

- When using an RS-422 cable and the Memory Link format, be sure to select the 4-line option.

Reference *GP-PRO/PB III for Windows Device/PLC Connection Manual (included with the GP-PRO/PB III C-Package)*

- If you have selected "YES" for the [SERIAL I/F CHANGE] on the [COMMUNICATION PORT SETUP] screen, or "Yes" for the [Serial I/F Switch] settings in the [Change Extend SIO Type] command, in the GP Screen Editor's [Project] menu, be sure to select RS-232C.

6.4.2 COMMUNICATION SETUP

This section explains how to use the Retry command to deal with errors, including those that occur during GLC and PLC communication.

COMMUNICATION SETUP		SET	ESC
RECEIVE TIMEOUT (1-127)	10	SEC	
RETRY COUNT (0-255)	2		

RECEIVE TIMEOUT (1 to 127)

Use a numeric value to set a period of time in which the GLC receives data from the PLC. If the cable is not connected, data communication will Timeout after one second, regardless of this setting's value.

The default value for the RECEIVE TIMEOUT setting is 10 seconds.



Note:

An error message may appear on your personal computer if:

- You transfer screens from your PC to the GLC after a PLC communication error has occurred and the error is not yet cleared.
- Your GLC unit's RECEIVE TIMEOUT value is set to 30 seconds or more.

RETRY COUNT (0 to 255)

Use this setting item to designate the number of times the GLC tries to send data to the PLC when a PLC communication error occurs. After the GLC unit's specified number of attempts has failed to send data to the PLC, an error message will appear on the GLC.


The default value for the Retry Count setting is “2.”

6.4.3 SET UP TOUCH PANEL

Set up the touch panel's Touch Operation and Force Reset modes, and adjust the Display Device settings in this screen. Depending on the GLC type, these settings may vary.

GLC2300L Setup Screen

SET UP I/O	NEXT	SET	ESC
TOUCH OPERATION MODE	2 POINTS		
SYSTEM RESET MODE	ON		
CONTRAST SETTING	ON		
BRIGHTNESS SETTING	ON		
SET UP LCD	NORMAL		



SET UP I/O	PREV	SET	ESC
USE TOUCH PANEL AFTER BACKLIGHT BURNOUT			

GLC2300T Setup Screen

SET UP I/O	SET	ESC
TOUCH OPERATION MODE	2 POINTS	
SYSTEM RESET MODE	ON	
CONTRAST SETTING	ON	
BRIGHTNESS SETTING	ON	
USE TOUCH PANEL AFTER BACKLIGHT BURNOUT	YES	

TOUCH OPERATION MODE

Designates One Point, Two Points, or No Slide. When No Slide is selected, the screen will NOT respond to one's finger dragging across the touch screen. Only individually-selected points will register.

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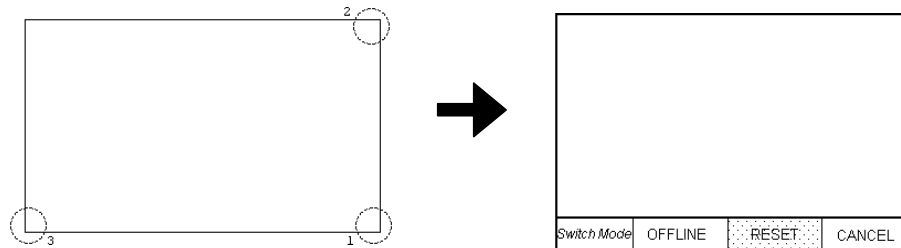
FORCE RESET MODE

Enables or disables the display of the menu bar (force reset page). When set to “Yes,” the menu bar will display.

◆ To Display the Menu Bar

To enter the SYSTEM RESET mode, press the bottom-right corner of the screen (position 1, below), and then touch the top-right and bottom-left corners (positions 2 and 3).

To activate Reset, touch the RESET button; to change to OFFLINE Mode, touch OFFLINE.



You can perform FORCE RESET in either RUN mode or OFFLINE mode.



- The Menu Bar will not display when the GLC is starting up.
- Entering SYSTEM RESET is possible even when the PLC and GLC are not communicating.

CONTRAST ADJUSTMENT

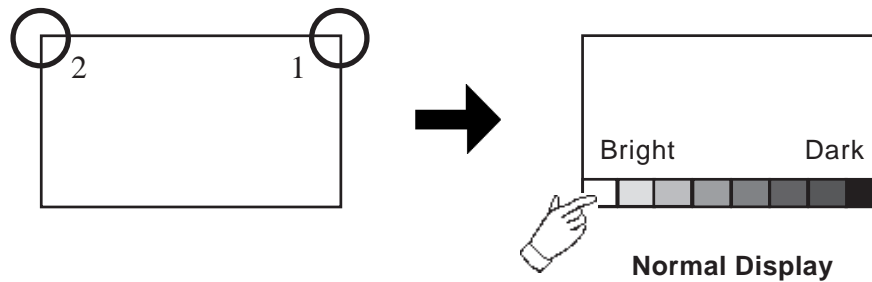
When this option is set ON, CONTRAST ADJUSTMENTS can be made through touch input. (GLC2300T is not equipped with CONTRAST ADJUSTMENT feature.)



Be sure to press the GLC corners in the order shown. If only corner (2) is pressed OFFLINE mode will start.

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While pressing the top-right corner (1) of the screen, press the top-left corner (2) to enter CONTRAST ADJUSTMENT mode. Press the desired setting, and the screen's contrast will change accordingly.

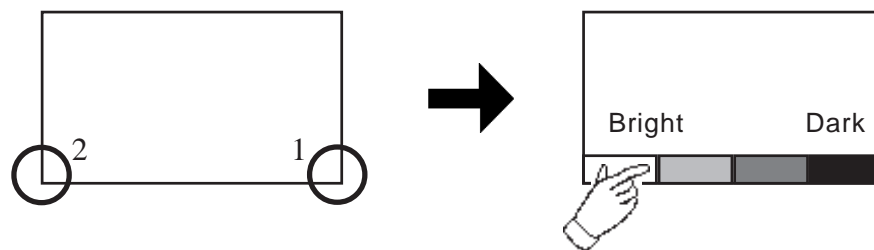


Note:

- To exit the CONTRAST ADJUSTMENT mode, touch anywhere on the screen, except the bottom section.
- CONTRAST ADJUSTMENT mode cannot be entered while waiting for GLC to start up.
- CONTRAST ADJUSTMENT settings can be made during RUN mode (PLC<->GLC communication).
- Regardless of a normal and reversed display, the left side of the contrast adjustment bar, displayed at the bottom area of the screen, is always "Bright."

BRIGHTNESS ADJUSTMENT

When set to ON, BRIGHTNESS ADJUSTMENT can be performed via touch input. Press the bottom-left corner (2) of the screen while holding down the bottom-right corner (1) to enter BRIGHTNESS ADJUSTMENT mode. Touch the left side of the bar to brighten the display, and touch the right side of the bar to dim the display. This unit has four levels of adjustment.



Note:

- To exit the BRIGHTNESS ADJUSTMENT mode, touch anywhere above the Brightness Adjustment bar.
- You cannot enter the BRIGHTNESS ADJUSTMENT mode while the GLC is starting up.
- BRIGHTNESS ADJUSTMENT settings can be made during RUN mode (PLC<->GLC communication).
- One of the characteristics of the display device is that, once it is plugged into the power source, it takes some time to reach the maximum practical brightness. At room temperature, the display device takes about 10 minutes to reach 70% of its maximum practical brightness.

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USE TOUCH PANEL AFTER BACKLIGHT BURNOUT

This option allows the user to enable [ON] or disable [OFF] the touch operation when the backlight burns out. Setting this item to [OFF] prevents the GLC from sending input signals to the PLC.



Note:

When the Backlight Burns Out:

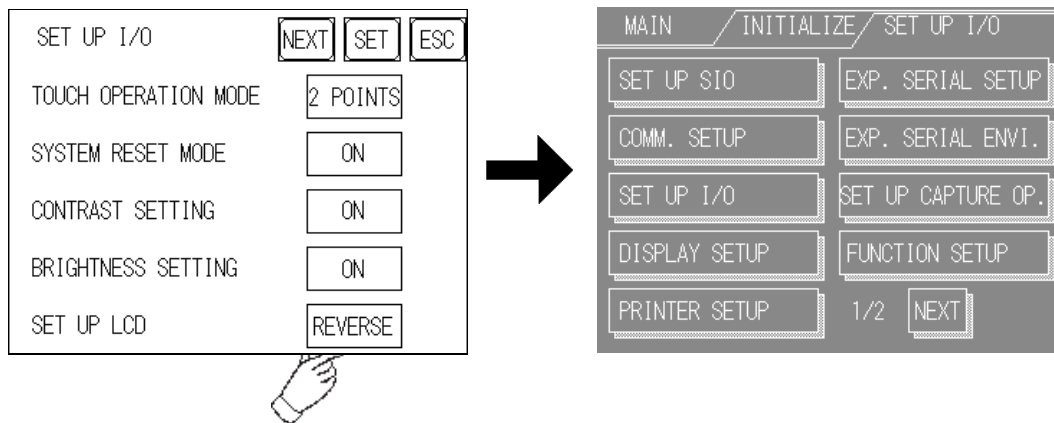
- The Status LED's orange light will turn ON.
- The System Data Area's Status bit 10*1 will turn ON.
- If the SYSTEM RESET item is set to ON, only SYSTEM RESET can still be performed by touch operation.
- If the GLC is in OFFLINE mode, the touch-panel operation will become enabled, regardless of the settings.



Normally, the unit detects backlight burnout by monitoring the current. However, depending on the problem with the backlight, the unit may fail to detect this condition.

SET UP LCD

To reverse the screen display colors, touch SET UP LCD on the SET UP I/O screen to change the setting from “NORMAL” to “REVERSE,” and then touch the “SET” key. The display color will be reversed and the previous screen will reappear.



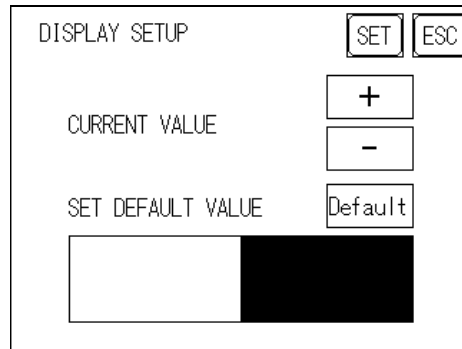
1. Bit +6 (when using the Direct Access method), and bit +11 (when using the Memory Link method), will turn ON.

Reference *GP-PRO/PB III for Windows Device/PLC Connection Manual* (included in the GP-PRO/PB III C-Package)

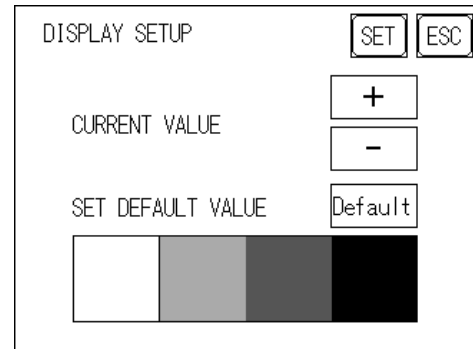
6.4.4 DISPLAY SETUP

Depending on the GLC unit's Environment and Brightness settings, the screen's display will seem to flicker. This may be because the brightness has been set too low, or the GLC unit's surrounding environment has become either too hot or too cold; however, this problem does not usually occur. In order to correct this problem, please use the following setting. The GLC2300T is not equipped with the DISPLAY SETUP feature.

Monochrome LCD (GLC2300L)



<When using Black and White>



<When using 8 levels of gray>

CURRENT VALUE

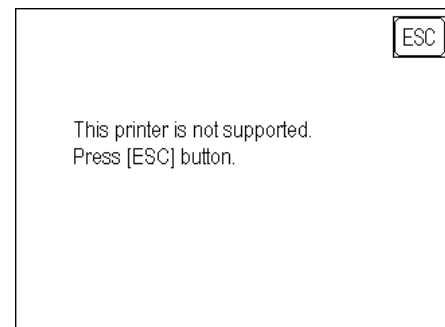
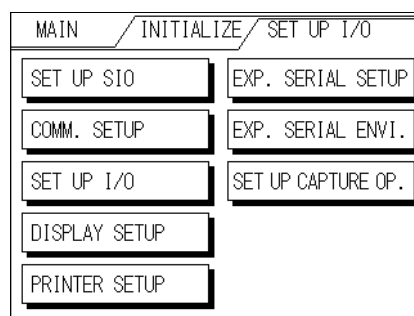
Use the display samples on the bottom side to gauge whether the "+" or "-" adjustments help to correct the problem. While the normal setting value is "0", there are two levels available in the minus direction (from "0") and 18 levels available in the "+" direction (from "0").

SET DEFAULT VALUE

Touch "Default" returns the set value to a default value.

6.4.5 PRINTER SETUP

Printer setup can not be used with a GLC 2300 Series unit. The following screen will be displayed. Returns to the previous screen by touching CANCEL button.



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6.4.6 EXPANSION SERIAL SETUP

This section describes the communication setup for a device connected to the Expansion Serial Interface. This setup screen will not display unless the communication protocol for the Expansion Serial Interface (specified with SET UP EXPANSION SIO of the GLC screen creation software package) is transferred to the GLC.



If you have selected "YES" for the [SERIAL I/F CHANGE] on the [COMMUNICATION PORT SETUP] screen, or "Yes" for the [Serial I/F Switch] settings [Change Extend SIO Type] command, in the Screen Editor' [Project] menu, enter all of the settings related to device communication using the Extended SIO Script Protocol here, [EXPANSION SERIAL COMMUNICATION SETUP] screen.

EXP.SERIAL SETUP	SET	ESC
COMMUNICATION RATE	9600	
DATA LENGTH	8/1	
PARITY	OFF	
RI/VCC (COM2)	RI	
COMMUNICATION FORMAT	RS232C	

COMMUNICATION RATE [bps]

The COMMUNICATION RATE (baud rate) is the data communication speed, measured in bits per second (bps), between the GLC and the device connected to the Expansion Serial Interface.

The supported communication rates vary depending on the connected device. Refer to the instruction manual of the connected device for more information. The initial setting varies depending on the communication protocol for the Expansion Serial Interface being transferred.

DATA LENGTH

Set the DATA LENGTH to 7-bit or 8-bit data, and set up also the STOP BIT as either a 1-bit or 2-bit value.

PARITY

Use this setting to specify whether an ODD or EVEN number parity check, or none at all (OFF), will take place during communication.

RI / VCC (COM2)

Use this setting to specify the Expansion Serial Interface 9-pin to be at RI or VCC. VCC is available only when the setting is at the operation mode. VCC will be switched to RI when the operation mode is switched to the offline mode.

When the communication protocol for the Expansion Serial Interface is not transferring, the setting is fixed to RI.



The SIO circuit can be damaged if a checking jig for the Expansion Serial Interface is installed while VCC is selected.

Reference See 7.2.2 – “SELF-DIAGNOSIS – Details.”

COMMUNICATION FORMAT

Select one of the following options for the communication format : RS-232C, RS-422 (4 line), or RS-422 (2 line).

6.4.7 EXPANSION SERIAL ENVIRONMENT SETUP

The following setting varies depending on the communication protocol for the Expansion Serial Interface being transferred.

This section explains the case where SERIAL CODE READER (LS) is transferred.

Use this setting when a serial code reader is connected to the Expansion Serial Interface to read serial code data.

```

EXP.SERIAL ENV SETUP  [SET] [ESC]
SCANNING MODE  [DEFAULT]
  
```

SCANNING MODE

Set the SCANNING MODE according to your scanner's settings.

The communication format for each mode is shown below:

- DEFAULT

Code data	Terminator (CR)
-----------	-----------------

- DENSO QR code scanner

Header (STX)	Code mark (7 bytes)	No. of digits (4 bytes)	Code data	Terminator (CR)	BCC (7 bytes)
--------------	---------------------	-------------------------	-----------	-----------------	---------------

- TOHKEN Code scanner

Header (STX)	Code data	Terminator (CR + LF)
--------------	-----------	----------------------

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6.4.8 Set Up Capture Operation

Save the captured image of the GLC unit's screen as a JPEG file in the CF Card.

SET UP CAPTURE OPERATION		SET	ESC
QUALITY(1-100)	<input type="text" value="80"/>		
B/W REVERSE	<input type="text" value="YES"/>		

QUALITY (1-100)

Sets the captured image quality. The image quality can be set from 1 to 100. 100 is the highest quality.

B/W REVERSE

The white part in the image that is created in the screen creation program is reversed to black, and the black part is reversed to white. All other colors (except white and black) are not reversed.

◆ GLC-2300L (Monochrome LCD)

- When “B/W REVERSE” is “YES”:
The displayed part (image data) is saved as black, and the non-displayed part is saved in white.
- When “B/W REVERSE” is “NO”:
The displayed part (image data) is saved as white, and the non-displayed part is saved in black.



Note:

The monochrome LCD's GLC saves the image data part as black in the CF Card, regardless of the GLC unit's display reverse setting.

◆ GLC2300T (TFT Color LCD)

The Color LCD GLC captures a B/W reverse image and saves it to the CF Card. The white part of the image is converted to black, and the black part of the image is converted to white. Only black and white colors are converted.

6.4.9 FUNCTION SETUP

Since the GLC2300 Series Unit is not equipped with a function key, function setup is not required.

6.4.10 COMMUNICATION PORT SETUP

This screen allows you to set up the connection environment of the GLC's communication port.

COMMUNICATION PORT SET UP		SET	ESC
SERIAL I/F CHANGE		NO	
RI/VCC (COM2)		RI	

SERIAL I/F CHANGE

Selecting “YES” designates that the communication used for the Extended SIO Script Protocol starts at the Serial I/F (COM1). Also, the communication used for the device/PLC starts at the Expansion Serial I/F (COM2).

In OFFLINE mode, the SERIAL I/F CHANGE setting is set to “NO”.



- After selecting “YES”, enter all of the settings related to device communication using the Extended SIO Script Protocol, [EXPANSION SERIAL COMMUNICATION SETUP] screen. Enter all of the settings related to Device/PLC communication, [SETUP SIO] screen.
- To use the “SERIAL I/F CHANGE” feature, the system of GP-PRO/PB III for Windows Ver.6.2 or later is required to be transferred to the GLC.

RI/VCC (COM2)

This setting designates if the Serial Interface's #9 pin is used for RI or for VCC.

6.5 PLC SETUP

Set up the GLC unit's System Area and the Unit Number in this screen. Because 1:1 and n:1 GLC connections use different settings, confirm your connection requirements before using any settings. The following assumes that the Direct Access format is used.



- The screens that appear depend on the PLC type you selected in the screen creation software.
Reference Refer to the **GP-PRO/PB III for Windows Device/PLC Connection Manual** (included in the GP-PRO/PB III C-Package).
- When the GP-PRO/PB III for Windows Simulation feature is used, the OPERATION SURROUNDINGS menu cannot be used.

6.5.1 SET UP OPERATION SURROUNDINGS (1:1/n:1)

Enter the PLC System Data Area and the Unit Number settings in this screen. The same options are available for both 1:1 and n:1 (multi-link) connections.

For an n:1 (multi-link) connection, System Data Area settings must be setup for each GLC connected to the PLC.

Reference Refer to the **GP-PRO/PB III for Windows Device/PLC Connection Manual** (included in the GP-PRO/PB III C-Package).

The diagram illustrates the navigation process. On the left, a window titled 'MAIN / INITIALIZE / PLC SETUP' contains three menu items: 'PLC SETUP', 'STATION SETUP', and 'CUSTOMIZE SETUP'. An arrow points from the 'PLC SETUP' item to a second window on the right. This second window is titled 'SET UP OPERATION SURROUNDINGS' and has 'SET' and 'ESC' buttons in the top right corner. It contains the following settings:

SYSTEM AREA START DEV	<input type="text"/>
START ADR	<input type="text"/>
UNIT No.	<input type="text" value="0"/>
SYSTEM AREA READ SIZE	<input type="text" value="0"/>
RESET GP ON WRITE DATA	<input type="text" value="OFF"/>

STARTING ADDRESS OF SYSTEM DATA AREA

Setup the System Data Area's Start Address. Device addresses that can be allocated will differ depending on the type of PLC used.

Reference **GP-PRO/PB III for Windows Device/PLC Connection Manual** (included in the GP-PRO/PB III C-Package)

UNIT NO.

Enter the PLC UNIT number in this setting. Make sure that it matches the PLC's unit number setting.

SYSTEM AREA READING AREA SIZE (0-256)

When using a Block Display Trend Graph, setup the Reading Area Size (in word units) to match the Trend Graph's data size. Use this feature when you wish to allocate the Reading Area in the PLC Data Register (D), or Data Memory (DM).

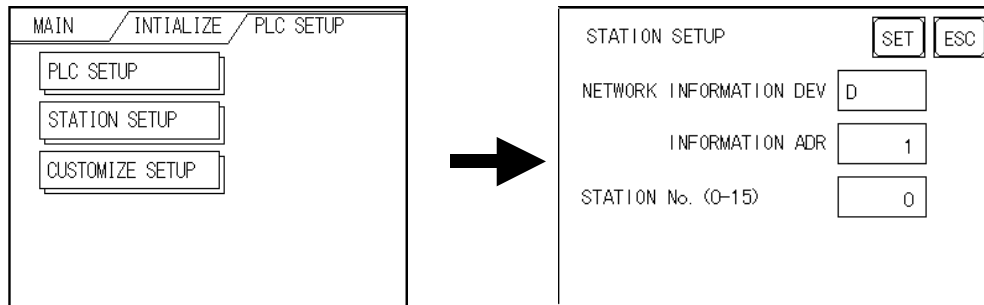
If you are not using the Reading Area, leave the default values that are set to "0" intact, to allow high-speed data communication performance.

RESET GP ON DATA WRITE ERROR

Designates the mode which enables you to cancel the error from the error display when the Write error occurs.

6.5.2 STATION SETUP (n:1)

STATION SETUP, required with an n:1 (multi-link) setup, checks whether data communication is being performed correctly between the GLC and the PLC.



NETWORK INFORMATION ADDRESS

With an n:1 (multi-link) connection, the Network Information setting uses two (2) words — a Connection List and a Validation List (described in this section) — for its data. These areas are allocated in the PLC's Data Register (D) or Data Memory (DM). Addresses which can be allocated will differ depending on the PLC type.

Reference Refer to the *GP-PRO/PB III for Windows Device/PLC Connection Manual* (included in the GP-PRO/PB III C-Package).

PLC Data Register

+0	CONNECTION LIST	PLC->GLC
+1	VALIDATION LIST	GLC->PLC



In the NETWORK INFORMATION ADDRESS, set up the same address to all the GLCs connected to the same link unit. Also, when the link unit has two ports, be sure they do not use the same address.

◆ Connection List

The word address for the Connection List sets up the number of GLCs connected to the PLC, which must have been entered previously in the PLC. When these GLCs are connected to the PLC, the corresponding PLC bit number for each GLC Station turns ON (see below).



When the GLC is connected to the PLC, and the option of GLC-only correspondence ends and OFFLINE mode is entered, the GLC Station Number then turns the corresponding PLC bit OFF.

Bit 16								Bit 1							
15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
unit	unit	unit	unit	unit	unit	unit	unit	unit	unit	unit	unit	unit	unit	unit	unit

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For example, when four GLCs — bits 0, 2, 3, and 5 — are connected, 002D (h) is written.

Bit 16																					Bit 1
	0	0	0	0	0	0	0	0	0	0	1	0	1	1	0	1					002D (h)



- **Be certain to setup this data before running.**
- **Turn all bits not related to the GLC OFF.**

◆ Validation List

This area responds to the correspondence from each connected GLC. In the Validation List, when the same bit numbers as the Connection List turn ON, the correspondence is accepted. The Station Numbers of the communicating GLCs turn their corresponding PLC bit number ON.

Bit 16																					Bit 1
	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0					
	unit	unit	unit	unit	unit	unit	unit	unit	unit	unit	unit	unit	unit	unit	unit	unit					

If the correspondence between the GLC and PLC is correct, the same value as in the Connection List is written to the Validation List.

For example, the value 002D (h) in the Connection List, setup as the 0 bit, 2 bit, 3 bit, and 5 bit, writes to the Validation List.

	Bit 16																				Bit 1
Connection List		0	0	0	0	0	0	0	0	0	0	1	0	1	1	0	1				002D (h)
Validation List		0	0	0	0	0	0	0	0	0	0	1	0	1	1	0	1				002D (h)



- **When the Connection List and Validation List do not match, a COMMUNICATION ERROR occurs. Check the setup again.**
- **When changing the connection, first turn all the bits OFF.**

STATION NO. (0-15)

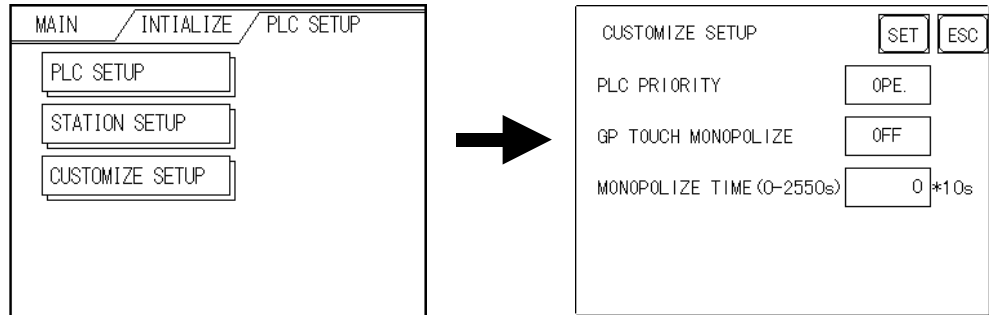
This is the setup for the GLC Station Number mentioned above. The setup range is from 0 to 15, and the only other restriction is the GLC STATION NO. must be unique in the system. If STATION NO.s are repeated, a COMMUNICATION ERROR occurs.



The STATION NO. is the number allocated to the particular GLC unit. This number is not related to the Link Unit Machine number.

6.5.3 CUSTOMIZE SETUP (n:1)

The Customize function modifies the n:1 (multi-link) connection's communication method to make it more efficient. To perform GLC PLC communication efficiently, the user should first determine whether they wish to have Operation or Display priority set for the GLC. Based on this, the communication response speed can be upgraded. (However, this also depends on the complexity of the screen information displayed.)



PLC PRIORITY

Depending on how the GLC is used, select either Operation priority (OPE.) or Display priority (DISPLAY).

◆ Display

Setup the GLC to this option when using the GLC mainly as a monitor screen. The GLC will command a higher display speed as a result; however, the response time for the touch panel's operations will slow.

◆ Operation

Set up the GLC to this option when using the GLC mainly as a monitor screen. The touch panel's numeric value input or switch function response speed will become higher as a result.

When "OPE." is selected, the response time for the touch panel's operation is quicker than the response time when the "DISPLAY." is selected, however, the display refresh cycle time will slow.

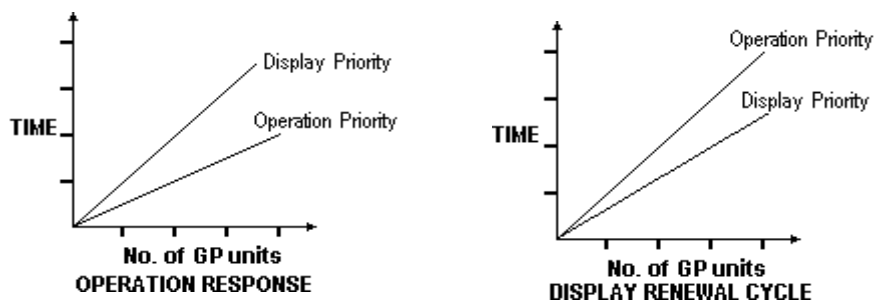


- In a standard network setup, use the same settings for all connected GLCs.
- To increase the display speed, be sure the addresses used are consecutive addresses. When bit addresses are used, use addresses that are consecutive to word units.

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◆ Speed Difference between Display Priority and Operation Priority

When using the Mitsubishi Electric Corporation A3A PLC, with consecutive addresses (80 words, not including the System Area), the difference in reading speed is as shown in the following graphs.



GP TOUCH MONOPOLIZE

Touch panel monopolization can be turned ON or OFF via this screen. When you want to use the PLC exclusively, for example with a momentary-type switch from the touch panel, turn GP TOUCH MONOPOLIZE ON.

When this setting is ON, the touch panel uses the PLC exclusively whenever the momentary switch is pressed. This allows you to use a touch panel switch for unit inching operations. Exclusive use ends when you stop pressing the panel.

▼Reference▲ Refer to the *GP-PRO/PB III for Windows Device/PLC Connection Manual* (included in the GP-PRO/PB III C-Package).

MONOPOLIZE TIME (0-2550S)

Set Bit 7 of the System Data Area LS14 to ON to set monopolizing time.

This field controls the length of time for the monopolize process when no other touch panel operations are performed. The Monopolize process ends when the time set here elapses, and the 7th bit of word address LS14 turns OFF.

After cancelling GP TOUCH MONOPOLIZE, it will return to n:1 (multi-link) communication.



Note:

- Pressing the touch panel in the middle of the monopolize process interrupts the MONOPOLIZE TIME function, and ends exclusive use.
- When MONOPOLIZE TIME is set to 0, the monopolize function does not end automatically.

▼Reference▲ For further information about the contents of System Data Area LS6 (status) and LS14 (control), refer to the *GP-PRO/PB III for Windows Device/PLC Connection Manual* (included with the GP-PRO/PB III C-Package).

6.5.4 ETHERNET SETUP

This menu is for Ethernet settings. This information is used as setting data during GLC setup or screen transfer, or, if the Pro-Server software is used, for the 2-way Driver.



- Enter the **ETHERNET SETUP** settings after receiving information from your network's system administrator.
- Be sure to enter a unique IP address, not one used for other GLCs or by the host.

MY IP ADDRESS

Sets up the GLC unit's IP address. The IP address is 32 bits and designated in four 8-bit units, entered in decimal.



Note: To use Ethernet networking, click on [Initial Settings], [PLC Setup], [PLC Setup] and [Ethernet Setup].

SUBNET MASK

Sets the subnet mask. If you are not using a subnet mask, enter "0."



Note: To use Ethernet networking, click on [Initial Settings], [PLC Setup], [PLC Setup] and [Ethernet Setup].

MY PORT NO.

Sets the 2-way Driver Port No. using a value from 1024 to 65535. Starting from the value entered here, a total of 10 consecutive ports can be used. The default setting is [8000].



Note: To use Ethernet networking, click on [Initial Settings], [PLC Setup], [PLC Setup] and [Ethernet Setup] and select the corresponding Ethernet protocol Port No.

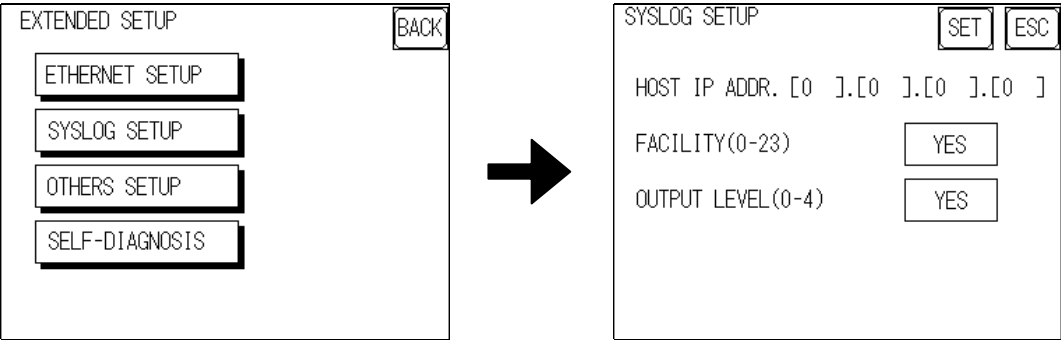
GATEWAY

Sets up the gateway's IP address. Only a single gateway can be set up. If you are not using a gateway, enter "0."

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6.5.5 SYSLOG SETUP

These settings are used for outputting 2-way driver’s operation logs. Therefore, if you are not using the Pro-Server software, these settings are not necessary.



HOST IP ADDRESS

Sets up the IP address of the host computer that will output the 2-way driver’s operation logs.

FACILITY

Sets up the facility.

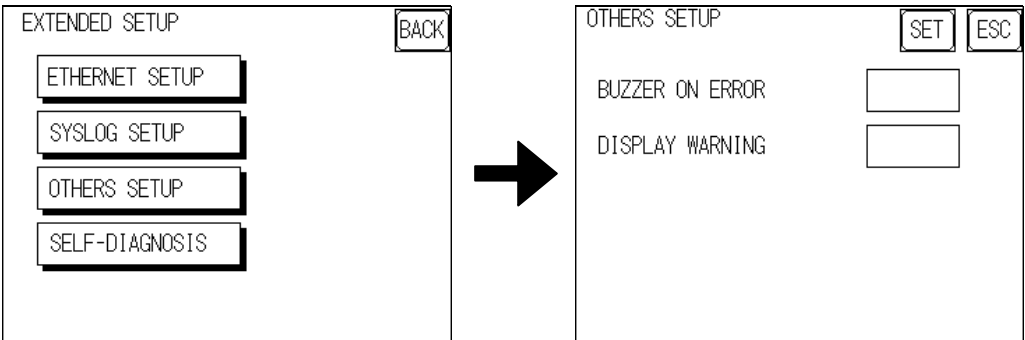
OUTPUT LEVEL

Sets up the output level.

▼Reference▲ For details about Pro-Server and SYSLOG, refer to the *Pro-Server with Pro-Studio for Windows Operation Manual* (included in the Pro-Server with Pro-Studio for Windows software package).

6.5.6 OTHERS SETUP

Designates the GLC operation performed when a 2-way driver error occurs.



BUZZER ON ERROR

Enables/disables the buzzer sound output produced when an error related to the 2-way driver operation occurs.

DISPLAY WARNING

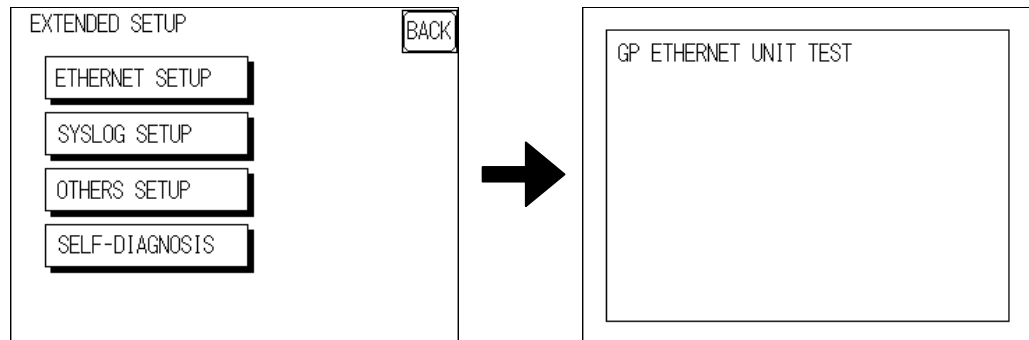
Enables/disables the warning message display used when an error related to the 2-way driver operation occurs.

CONTROLLER SELF-DIAGNOSIS

See 7.2.3 – “List of Controller Self-Diagnosis Items.”

6.5.7 SELF-DIAGNOSIS

Runs the Self Diagnosis program for the Ethernet operation. The GLC must be connected to the Ethernet network prior to running this program.



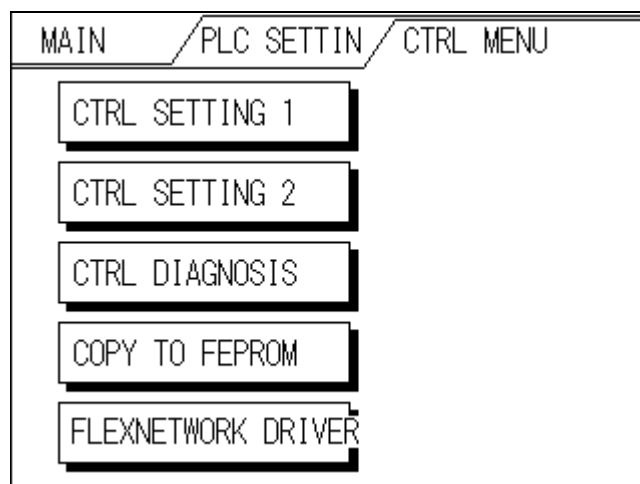
When no error is detected, the message “OK” appears. If an error is detected, the message “NG” will appear.

Be sure that this Self-Diagnosis program is used only for the Ethernet operation. If you wish to run the general Self-Diagnosis program, use the Main Menu’s SELF-DIAGNOSIS feature.

Reference See 7.2 – “SELF-DIAGNOSIS.”

6.5.8 Controller Settings

The setting items included in the Controller Menu are the CONTROLLER SETUP, CONTROLLER SELF-DIAGNOSIS, COPY TO FEPROM, and Flex Network Driver*¹. This section describes the CONTROLLER SETTINGS listed in the CONTROLLER SETUP menu. For other menu items, see the following list.



1. Will be displayed when you download logic program configured by Flex Network Driver.

Chapter 6 – Initializing the GLC

COPY TO FEPROM

▼ **Reference** ▲ Refer to the *Pro-Control Operation Manual* (included in the GP-PRO/PB III C-Package).

Flex Network Driver

▼ **Reference** ▲ Refer to the *Pro-Control User Manual* (included in the GP-PRO/PB III C-Package).

Information set by the Pro-Control Editor or GLC Controller Settings are stored in the GLC unit's nonvolatile memory. Although each entry in the Controller Settings has a default setting, they should be set according to your application.

Controller Setting 1		Controller Setting 2	
CONTROLLER SETTING 1	DEF. SET ESC	CONTROLLER SETTING 2	DEF. SET ESC
TARGET SCAN TIME (10-2000ms)	<input type="text"/> ms	ENABLE I/O	<input type="text"/>
PERCENT ALLOCATION (0-50%)	<input type="text"/> %	CHANGE SCREEN CHECK	<input type="text"/>
CONTROLLER STATE	<input type="text"/>		
STOP ON MINOR FAULT	<input type="text"/>		
WATCHDOG TIMER (100-3000ms)	<input type="text"/> ms		

CONTROLLER SETTING 1

TARGET SCAN TIME

Use Target Scan Time to set the time periods for the Controller Operation and the Display Operation Time functions. The Controller Operation Time function sets the time it takes to execute the I/O reading, Logic Program, and I/O writing.

The setting range for Target Scan Time is between 10 and 2000 ms. When Target Scan is set, the maximum time allocated to the Controller Operation Time function is 50%.

PERCENT ALLOCATION

Use Percent Allocation to set the ratio of Controller Operation Time function in Target Scan Time. The setting range for Percent Allocation is between 0 and 50%.

When Percent Allocation is set, Target Scan is disabled.

CONTROLLER STATE

This item sets the Operation Mode — START, STOP, or DEFAULT — when the power is ON.

STOP ON MINOR FAULT

This item either stops the Controller Operation or executes a logic program when a minor fault occurs. If you wish the operation to continue after an anomaly occurs, set this switch to “Continue.” If you wish to stop the operation, set the switch to “Stop.”

▼ **Reference** ▲ *Pro-Control Editor Online Help*

WATCHDOG TIMER

Sets the Watchdog Timer (WDT) for the Controller Operation Time and the GLC Operation Time functions to between 100 and 3000 ms. Input the value in units of 100 ms.

CONTROLLER SETTING 2

ENABLE I/O

This setting allows you to enable the I/O.

CHANGE SCREEN CHECK

After #Screen is used to perform the screen change, the #Screen setting value is reset to "0". Using the ON (initial) setting will clear the #Screen value to "0".

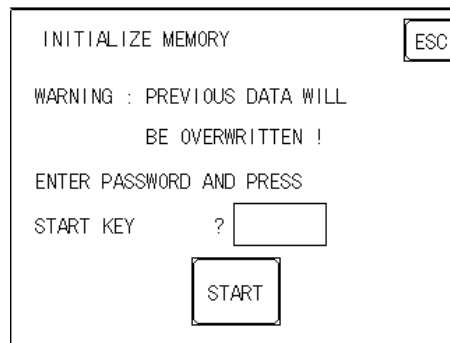
Reference Refer to the *Pro-Control Operation Manual* (included in the GP-PRO/PB III C-Package).

6.6 INITIALIZE MEMORY

This section explains how to initialize the GLC unit's internal memory (screen data), or how to initialize a CF card inserted in the GLC. Select one of the menu items, [INITIALIZE MEMORY], [INITIALIZE CF CARD] and [CSV DATA INDEX].

6.6.1 INITIALIZE MEMORY

This will erase all GLC screen data (internal memory). Back up SRAM will also be initialized.



- You cannot cancel the Initialization procedure after pressing **START**. Do NOT turn the power off when initializing.
- All data in SRAM will be erased.
- Initialization does not erase the **SYSTEM SET UP**, the **SIO** protocol, or the internal clock settings.

To initialize the GLC internal memory, enter the default password, **1101**, or the password entered in the SYSTEM SETUP screen.

Reference See 5.3 – “INITIALIZATION.”



The time required for Initialization is between 10 and 20 seconds.

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6.6.2 INITIALIZE CF CARD

CF Card initialization deletes all CF Card data installed in the GLC.



Initialization cannot be canceled once the START switch is touched.

```
INITIALIZE CF-CARD [ESC]
WARNING! LOSING ALL CF-CARD DATA

ENTER PASSWORD AND PRESS START KEY
? [ ]
[START]
```

Initializes the CF Card. Enter either the default password “1101” or the password you designated in the SYSTEM SETUP menu.

Reference For details about entering the password’s numeric values, see 5.3 – “INITIALIZATION.”

6.6.3 CSV DATA INDEX

Specific data-transfer CSV files (ZR*****.CSV) on the CF Card can be transferred from the CF Card directly to the PLC (filing) or from the PLC directly to the CF Card (logging). For the details about the CSV Data Transfer Function,

Reference GP-PRO/PB III for Windows Tag Reference Manual

Here creates the index file of the CSV files that are saved into the CF card with the CSV data transfer function.

```
CREATE CSV DATA INDEX [ESC]

THE INDEX FILE OF CSV DATA
IN CF-CARD IS UPDATED.
INSERT CF-CARD AND PRESS START KEY.

[START]
```

Touch the [START] key, then the operation to create the index file will start.



Do not open the CF card cover during the operation to create the index file. The data may be damaged.



Too many number of CSV files may cause a time loss for creating the index file. It will take about 10 minutes for creating an index file of the 4,000 CSV files.

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If the touch [ESC] key during the operation to create the index file, the operation will stop, then the following screen will appear.

CONTINUE

The operation restarts. When the message “CREATED INDEX FILE, PLEASE PRESS END KEY” appears, finish the program.

END

Deletes the creating index file, then the [INITIALIZE MEMORY] screen will reappear.

6.7 SET UP TIME

Set the GLC unit's internal clock in the SET UP TIME screen.

SET UP TIME

Adjust the date and time display settings in the PRESENT TIME setting item.



Note:

- The GLC unit's internal clock has a slight error in accuracy. At normal operating temperatures and conditions, with the GLC operating from its lithium battery, the degree of error is ± 65 seconds per month. Variations in operating conditions and battery life can cause this error to vary from -380 to +90 seconds per month. For systems where this degree of error will be a problem, the user should monitor this error and make adjustments as necessary.
- The screen displays the Hour and Minute settings, but not the Seconds.
- Enter the last two digits of the Western calendar year.

6.8 SET UP SCREEN

Use this screen to enter the number of the screen that is initially displayed after startup, the character size when the GLC is in RUN mode, and other general screen items.

SET UP SCREEN

SETESC

INITIAL SCREEN NO. B1

ALARM MESSAGE V SIZE1

H SIZE1

ONLINE ERROR DISPLAYON

INITIAL SCREEN NO. (1-8999)

This setting item specifies the file number of the screen that initially displays on startup.

If the BIN option was selected for DATA TYPE OF SCREEN NO in the SYSTEM SET UP screen, enter a number between 1 and 8999. If BCD was the setup option, enter a number between 1 and 1999.

ALARM MESSAGE

Use this setting item to set the character size for the ALARM MESSAGE, when activated by the Alarm Bulletin.

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When using single-byte characters:

V size=1	V size=2	V size=4
H size=1	H size=2	H size=4
16×8 pixels	32×16 pixels	64×32 pixels

When using double-byte characters:

V size=1	V size=2	V size=4
H size=1	H size=2	H size=4
16×16 pixels	32×32 pixels	64×64 pixels

ONLINE ERROR DISPLAY

Use this item to set up the display of error messages during RUN mode.

6.9 Font Setting

FONT SETTING SET ESC

FONT SETTING JAPAN

KANJI FONT QUALITY HIGH

FONT SETTING

Selects the font type displayed on the GLC unit's screen during operation.

KANJI FONT QUALITY

Designates the font display quality for enlarged characters.

Differences in FONT SETTINGS:

◆ When FONT SETTING is set to [JAPAN]

Single-byte characters will remain 8x16-dot characters when they are enlarged.

Double-byte characters are displayed as:

Standard Characters are displayed using 16x16-dot "blocks." When enlarged, this font will remain a 16x16-dot character.

HIGH When enlarged to double size, Level 1 JIS Kanji Code characters display as 32x32-dot characters. Level 2 JIS Kanji Code characters will remain 16x16-dot characters.

HIGH (1, 2) When enlarged to double size, both Level 1 and Level 2 JIS Kanji Code characters display as 32x32-dot characters.

◆ When FONT SETTING is set to any other type, such as [CHINA], [I-ASCII], [KOREA], or [TAIWAN]

Standard Half-sized (single-byte) characters display as 16x8-dot characters. Full-size characters, regardless of the display size used, always display as 16x16-dot characters. When enlarged, this font will remain a 16x16-dot character. (Compatible with GP-*30 Series units)

HIGH (1) All half-sized (single-byte) characters — ASCII code: 21h to 7Dh, or alphanumeric characters (except the “ ^ ” and “ ‘ ” characters) — display as high-quality characters.

- 16x16-dot characters or larger display as high-quality 16x16 fonts.
 - 32x32-dot characters or larger display as high-quality 32x32 fonts.
- Full-sized (double-byte) characters display as 16x16-dot characters, and remain 16x16-dot characters when enlarged.

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HIGH (1, 2) All single-byte characters — ASCII code: 21h to 7Dh, or alphanumeric characters (except the “ ^ ” and “ ‘ ” characters) — display as high-quality characters.

- When 16x16 dots are used, the characters display as high-quality 16x16-dot characters.
- When 32x32 or larger-sized dots are used, the characters display as high-quality 32x32-dot characters.

Full-sized (double-byte) characters — [KOREA], [TAIWAN], and [CHINA] — display as 32x32-dot characters when enlarged to 32x32-dot characters or larger.

Chapter

7 RUN Mode and Errors

1. RUN Mode
2. SELF-DIAGNOSIS
3. Troubleshooting
4. Error Messages
5. Error Message Details

7.1 RUN Mode

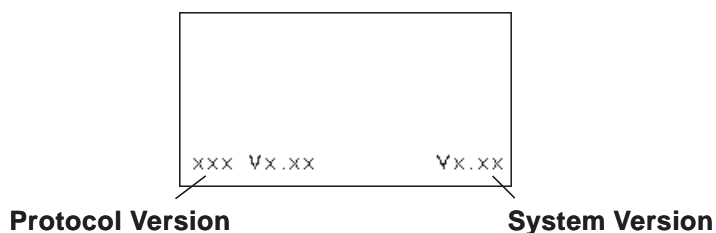
The GLC unit enters the RUN mode in two instances: either immediately after plugging in the unit's power cord, or from the GLC unit's OFFLINE mode.

7.1.1 After Connecting the Power Cord

The method of GLC startup depends on which "START TIME" setting is specified in the Initialization Settings | System Setup screen.

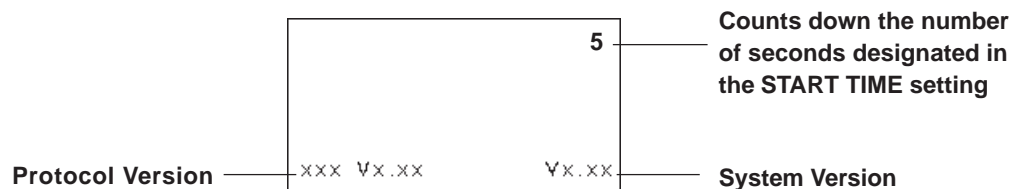
■ When START TIME is set to "0"

When the GLC unit's power cord is connected, the version information screen appears (see diagram, below). The screen designated by the initialization screen file number (within the Initialization Settings | System Setup screen) appears, and then the GLC starts to communicate with the PLC.



■ When START TIME is set to any value other than "0"

When the GLC unit's power cord is connected, a value appears in the version information screen (below), which counts down the seconds designated by the START TIME setting. The screen designated by the initialization screen file number (within the Initialization Settings | System Setup screen) appears, and then the GLC starts to communicate with the PLC.



If the initialization screen's file number is not designated, or if a number that does not exist is designated, the version information screen remains displayed.



Note:

Depending on the display device's startup time, it is possible that the screens shown above may not initially be displayed.

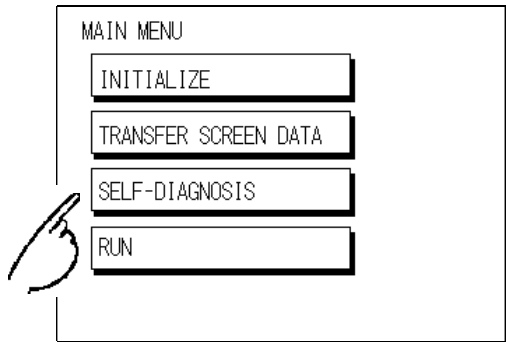
Chapter 7 – RUN Mode and Errors

7.1.2 Via OFFLINE Mode

Touch the MAIN MENU's RUN option to start your downloaded project.

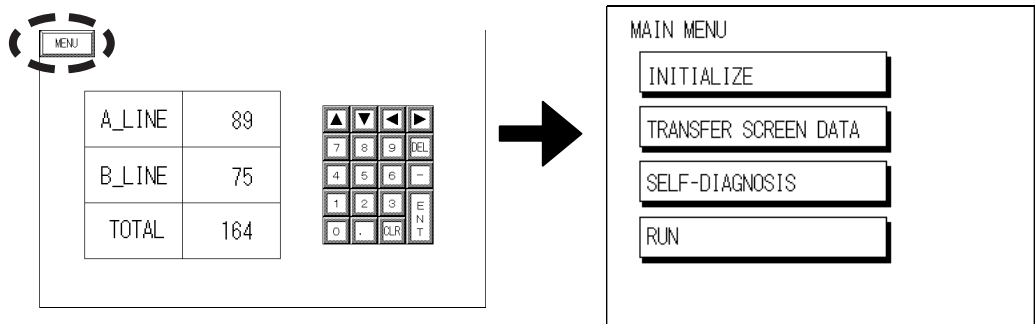
The INITIALIZE menu's SET UP screen designates the screen that initially appears in RUN mode. After this first screen appears, communication with the PLC begins.

If, however, the initial screen has not been created, or does not exist, the version information screen (see previous page) remains displayed.



Note: To enter OFFLINE Mode, touch the top left corner of the GLC unit's screen within 10 seconds after connecting the GLC unit's power cord.

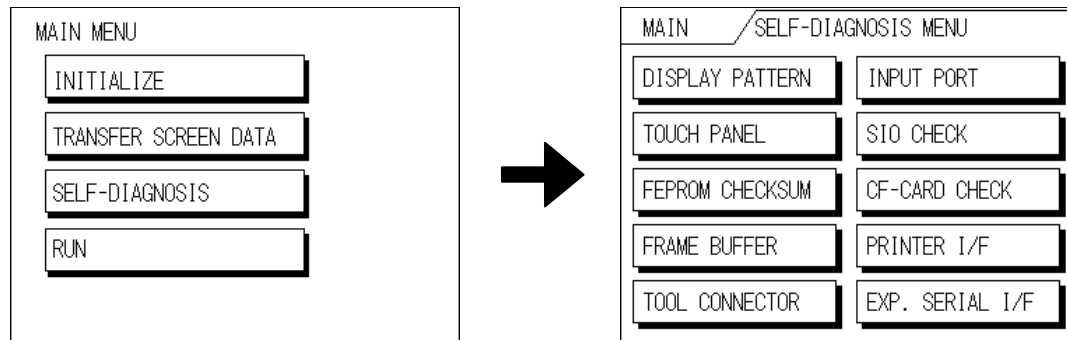
After powering up the GLC, the initial screen appears. This screen is equipped with a built-in (invisible) switch in the top left corner that, if touched within 10 seconds, can change the GLC from RUN to OFFLINE mode.



7.2 SELF-DIAGNOSIS

The GLC unit is equipped with a number of Self-Diagnosis features used to check its System and Interfaces for any problems.

7.2.1 SELF-DIAGNOSIS ITEM LIST



DISPLAY PATTERN

Checks all the figures and tiling patterns.

TOUCH PANEL

Checks each GLC touch panel square.

FEPROM CHECKSUM (System and Protocol)

Checks the System and Protocol of the GLC unit's Internal Memory (FEPROM).

FRAME BUFFER

Checks the internal display memory.

TOOL CONNECTOR^{*1}

Checks the Tool Connector control lines and send/receive lines.

INPUT PORT

Checks the Input Port (for Pro-face's maintenance use only).

SIO CHECK^{*1}

Checks the RS-232C and RS-422 send/receive lines.

CF CARD CHECK^{*1}

Checks the status of the CF Card.

- **CF CARD CHECKSUM^{*1, 3}**
- **CF CARD MEMORY LOADER FILE CHECK^{*1, 3}**

Checks the status of the CF Card Memory Loader File.

PRINTER I/F^{*1}

Checks the printer interface.

EXP. SERIAL I/F^{*1}

Checks the status of the Expansion Serial I/F.

1. This item requires that special equipment (cable, connector, etc.) be used.
2. This setting is disabled, since the GLC2300 series does not support this feature.
3. This screen is contained inside the CF CARD CHECK screen and will appear after you touch CF CARD CHECKSUM.

Chapter 7 – RUN Mode and Errors

7.2.2 SELF-DIAGNOSIS – Details

DISPLAY PATTERN

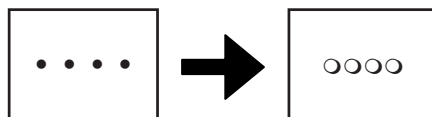
Checks the drawing function when the buzzer does not sound and when the device contents do not display correctly. Checks are performed on the various screen pattern displays (8 screens), the ON/OFF Display, and the KANJIROM CHECKSUM. When the ON/OFF Display is checked, the Buzzer ON/OFF check is run simultaneously. If KANJIROM CHECKSUM is normal, **OK** displays. If a problem exists, **NG** displays.

TOUCH PANEL

Checks that each touch cell lights up when touched.

FEPROM CHECKSUM (System and Protocol)

The Internal FEPROM System and Protocol check searches for any problems that may occur during operation. When running the check, the screen changes as follows:



When the FEPROM is normal, **OK** displays. If a problem exists, the screen stops in the middle of operation. This check does not erase the System or Protocol.

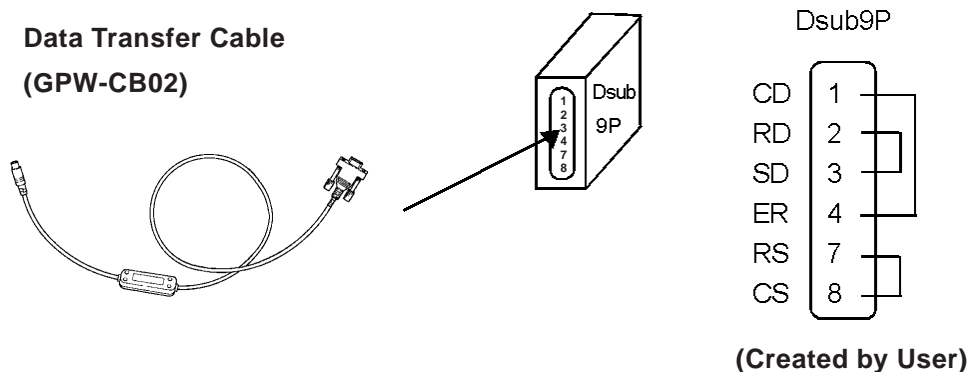
FRAME BUFFER

The Frame Buffer (display memory) Check looks for any display problems that may develop. When everything is normal, **OK** displays. When a problem exists, an error message displays.

TOOL CONNECTOR

Use the Tool Connector Control line and Send/Receive line check when the GLC cannot send and receive data from the PC. To run the check, it is necessary to connect the pin-side of the Tool Connector Check Loop Back Cable (Dsub9pin) to the GLC unit's Downloading Cable.

When everything is normal, **OK** displays. When a problem exists, an error message displays.



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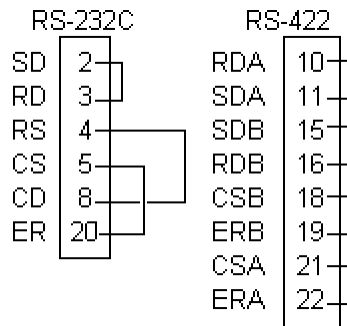
INPUT PORT

Used for Pro-face's maintenance checks only.

SIO CHECK

Checks the RS-232C and RS-422 SIO lines for areas where communication problems develop. In the menu, select which check to run. To run the check, connecting the SIO cable is necessary. If everything is normal, **OK** displays. If a problem exists, an error message appears.

SIO Cable Wiring (RS-232C, RS-422 common)



CF CARD CHECK

Checks the CF Card's Read/Write feature. Insert the CF Card in the GLC prior to using this check menu. The CF Card needs to have more than 1K bytes of usable space. If no error exists, the message **OK** will appear. If an error exists, an error message will appear.

- **CF CARD CHECKSUM**

Takes the Checksum of the CF Card's files and operates the check. Insert the CF Card in the GLC prior to using this check menu.

This menu checks the following files:

- Filing Data
- CF Card's Image Data
- CF Card's Sound Data

When the check is finished, the following items appear on the screen.

- number of checked files
- number of files that have an error
- file name where the most recent error occurred

- **CF CARD MEMORY LOADER FILE CHECK**

Checks the CF Card's Memory Loader Tool when it does not start. If no error exists, the message **OK** will appear. If an error exists, the message **NG** will appear.

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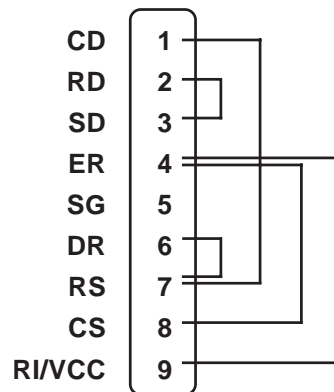
PRINTER I/F

Because the GLC2300 Series unit does not have a printer interface, Self Diagnosis cannot be performed.

EXPANSION SERIAL I/F

Checks the Send/Receive line of the Expansion Serial Interface when an abnormality occurs. To run the check, you must connect the SIO cable. If all is normal, the message **OK** appears. If there is a problem, an error message appears.

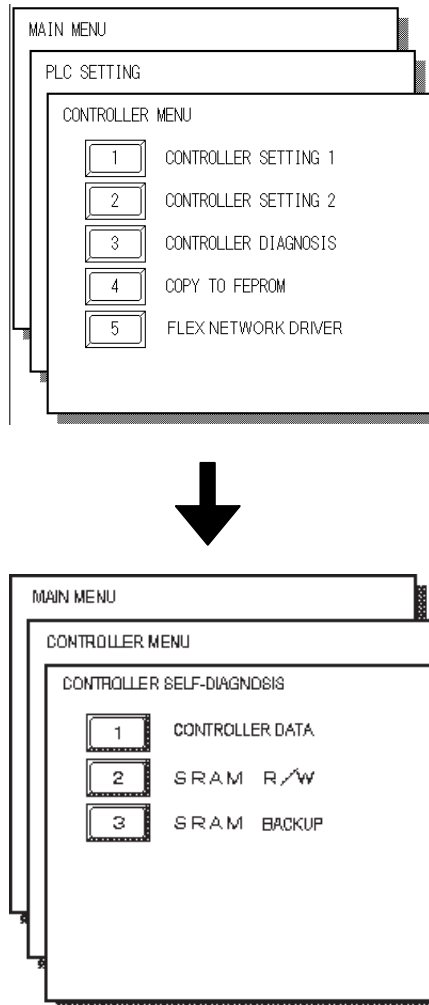
The SIO cable wiring is as shown below.



Reference For information on wiring your own cable connector, see **Chapter 3 – “Installation and Wiring,”** or contact your local Pro-face distributor.

7.2.3 CONTROLLER SELF-DIAGNOSIS

The Pro-Control Editor or GLC controller setting data is written to non-resident memory. Each of the setting items below is assigned a default value, but, if necessary, make sure that your own settings are entered.



CONTROLLER DATA

Shows the current controller version data.

Also, the Memory map setting (Normal or Variable) is displayed.

Reference Refer to the *Pro-Control Editor Operation Manual* (included in the GP-PRO/PB III C-Package).

SRAM R/W

Performs an SRAM R/W (Read/Write) check. Writes the data required to perform the backup SRAM check.

SRAM BACKUP

Before performing C this check, be sure to perform the above SRAM R/W check. Then, after turning the GLC unit's power OFF and then ON again, perform the SRAM BACKUP check.



Performing the above Self-Diagnosis checks will delete all resident SRAM data.

7.3 Troubleshooting

This section describes how to find and resolve problems that may occur with the GLC. If a problem exists with the PLC, refer to the corresponding PLC manual.

7.3.1 Possible Types of Trouble



The following items are problems that may occur while using this unit.

(A) No Display (Section 7.3.2)

The screen will not display even when the GLC unit is powered on. Also, during RUN mode, the screen disappears.

(B) No GLC/HOST Communication (Section 7.3.3)

The GLC unit cannot extract data from the host. An error message may appear on the screen as a result.

 **Reference**  See 7.4 – “Error Messages.”

(C) Touch Panel Does Not Respond (Section 7.3.4)

The touch panel does not react when touched, or the reaction time is very slow.

(D) Cannot Execute Logic Program (Section 7.3.5)



The GLC freezes, or the control memory’s retentive area does not work.

(E) Buzzer Sounds when GLC power is turned ON (Section 7.3.6)

The GLC unit’s buzzer sounds intermittently when the power is first turned ON.

(F) Clock Setting Cannot be Entered (Section 7.3.7)

Even after clock setting are entered, the GLC unit’s clock settings remain eg)00/01/01



 **Reference**  For problems A to F, see the corresponding flowcharts on Troubleshooting (Sections 7.3.2 to 7.3.7).

(G) OFFLINE Displays During RUN Mode

The GLC unexpectedly goes to the OFFLINE mode while operating, or the GLC automatically goes to the OFFLINE mode when the power is turned ON. In this case, a SYSTEM ERROR may have developed while displaying the OFFLINE Mode screen.

 **Reference**  See 7.5 – “Error Message Details.”

If the GLC goes to the OFFLINE mode without displaying an error message when the power is turned ON, be sure that no object has touched the screen accidentally. Any object that touches the top-left corner of the screen within 10 seconds after the power turns ON may cause the GLC to go OFFLINE.

 **Reference**  For other types of Flex Network problems, refer to the *Flex Network User Manual* (sold separately).

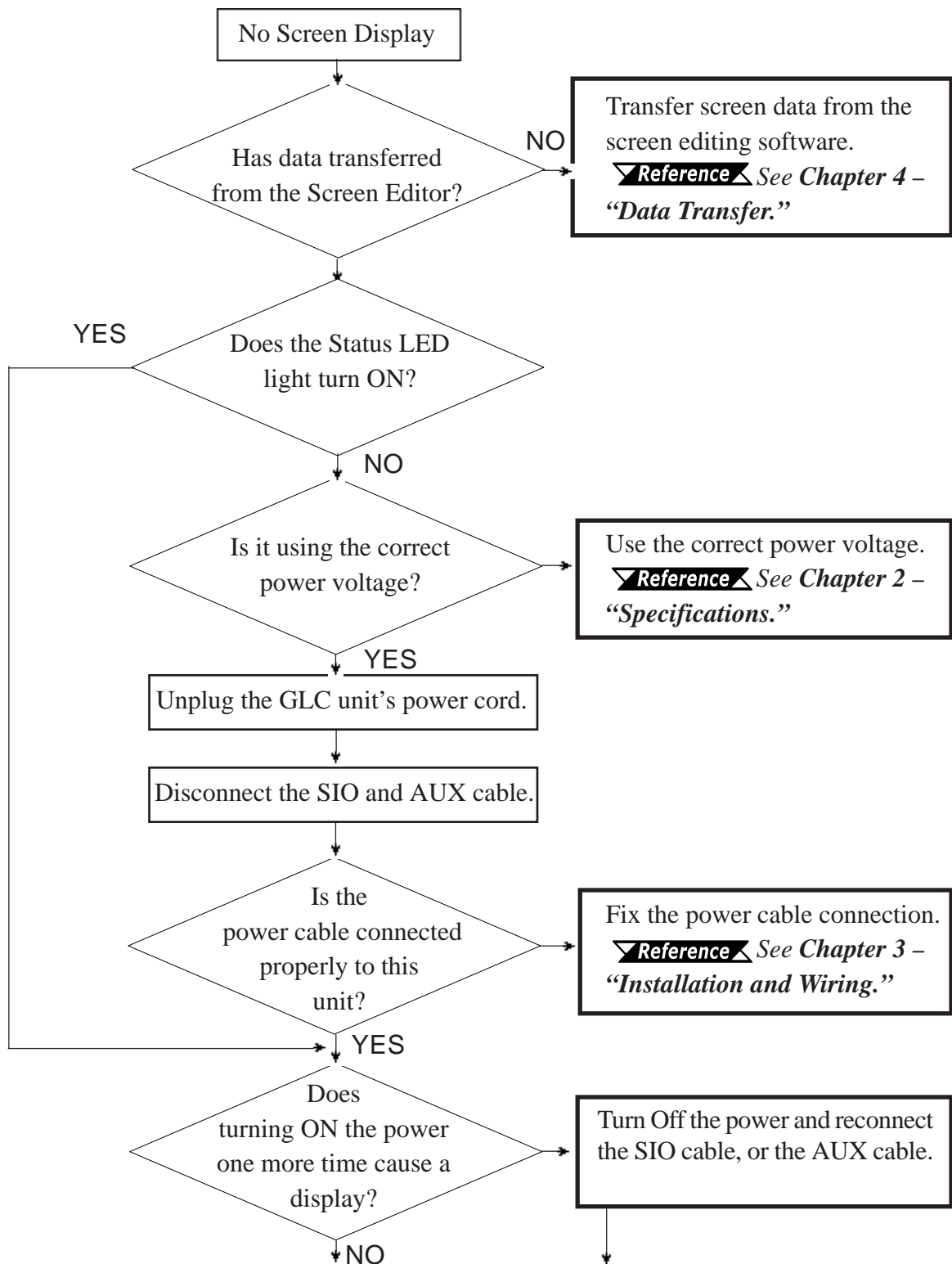


Note:

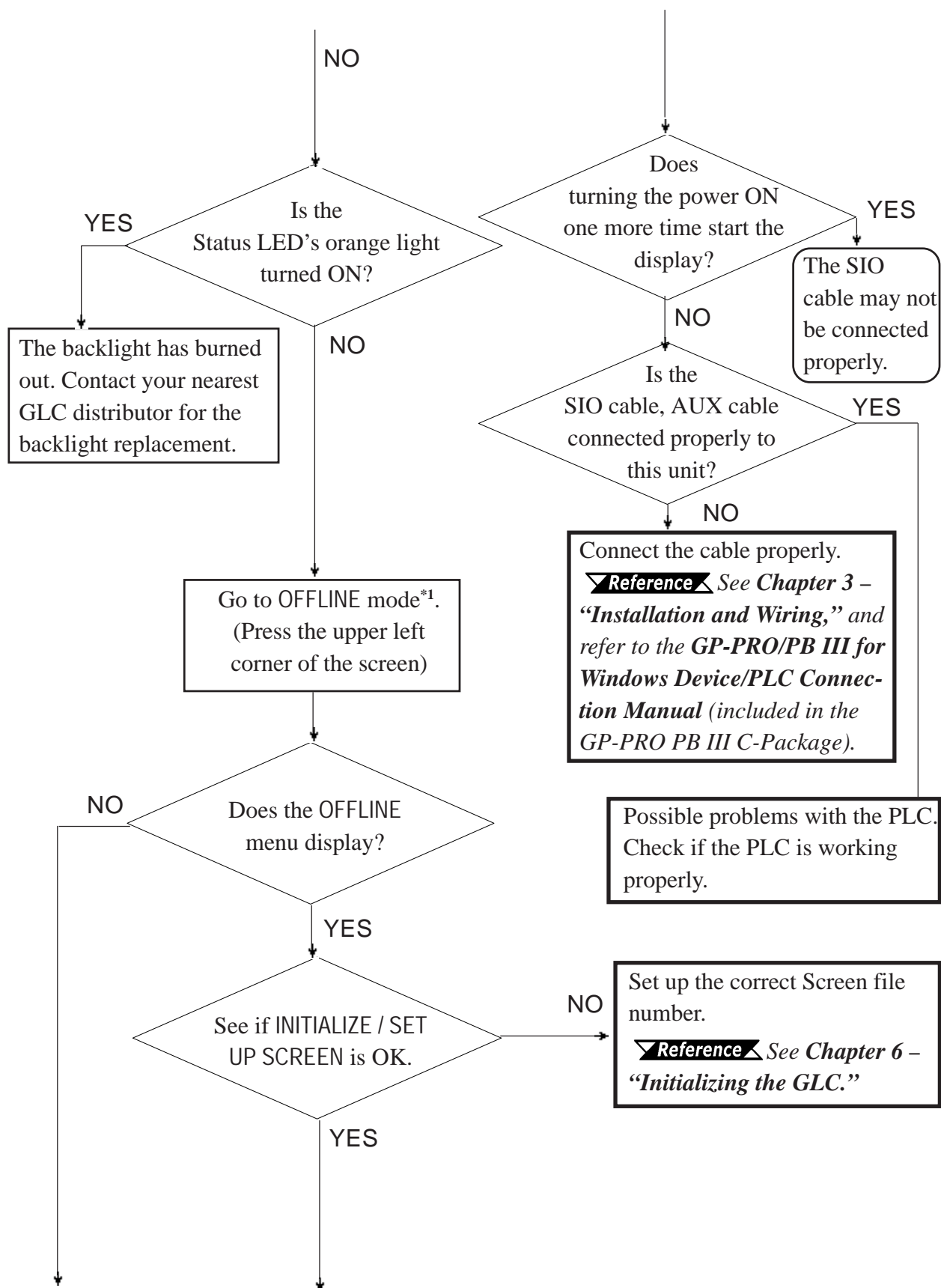
The explanations given here assume the origin of the problem is the GLC unit. For host (PLC) related problems, refer to that unit’s Operation Manual.

7.3.2 No Display

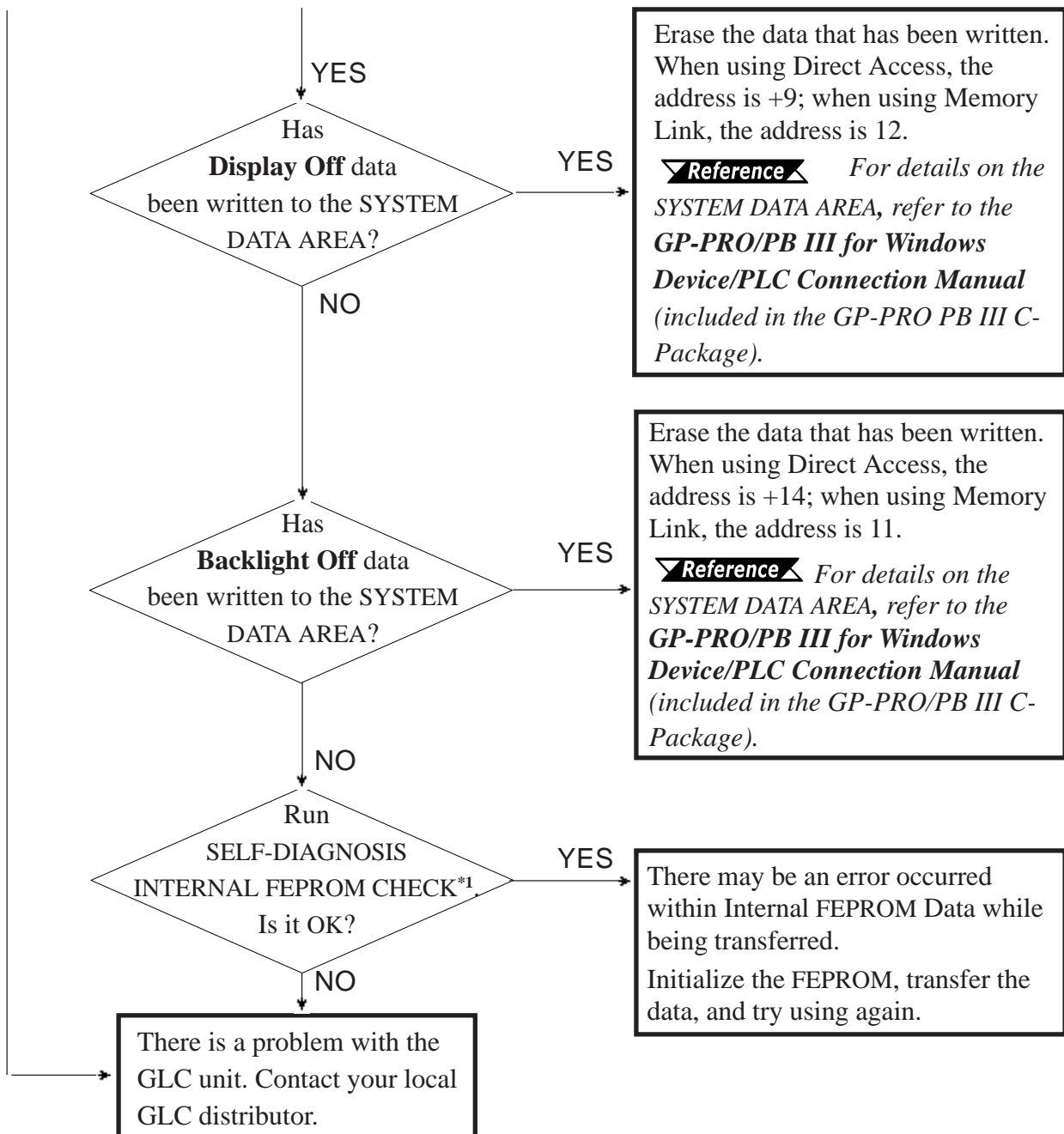
Follow the flowchart below when the screen does not display when powering up, or the screen turns OFF by itself during RUN mode, to find an appropriate solution.



Chapter 7 – RUN Mode and Errors



1. To make the OFFLINE screen appear, turn the power OFF, then ON, and press the top-left corner of the screen within 10 seconds.



1. When you run the SELF-DIAGNOSIS area's FEPROM CHECK, all screen data is erased. Therefore, be sure to make a backup of all GLC screens prior to performing this check.

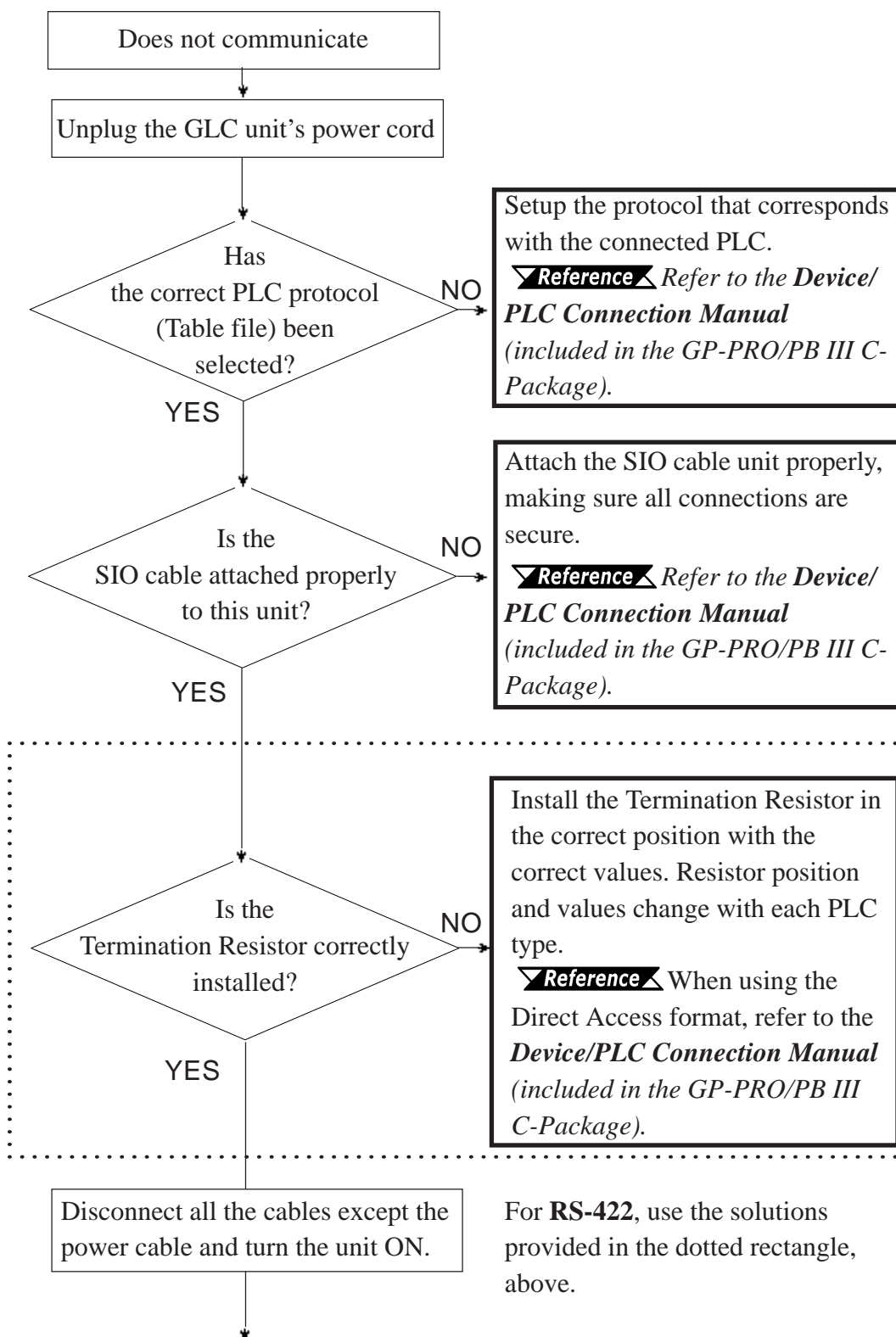
Chapter 7 – RUN Mode and Errors

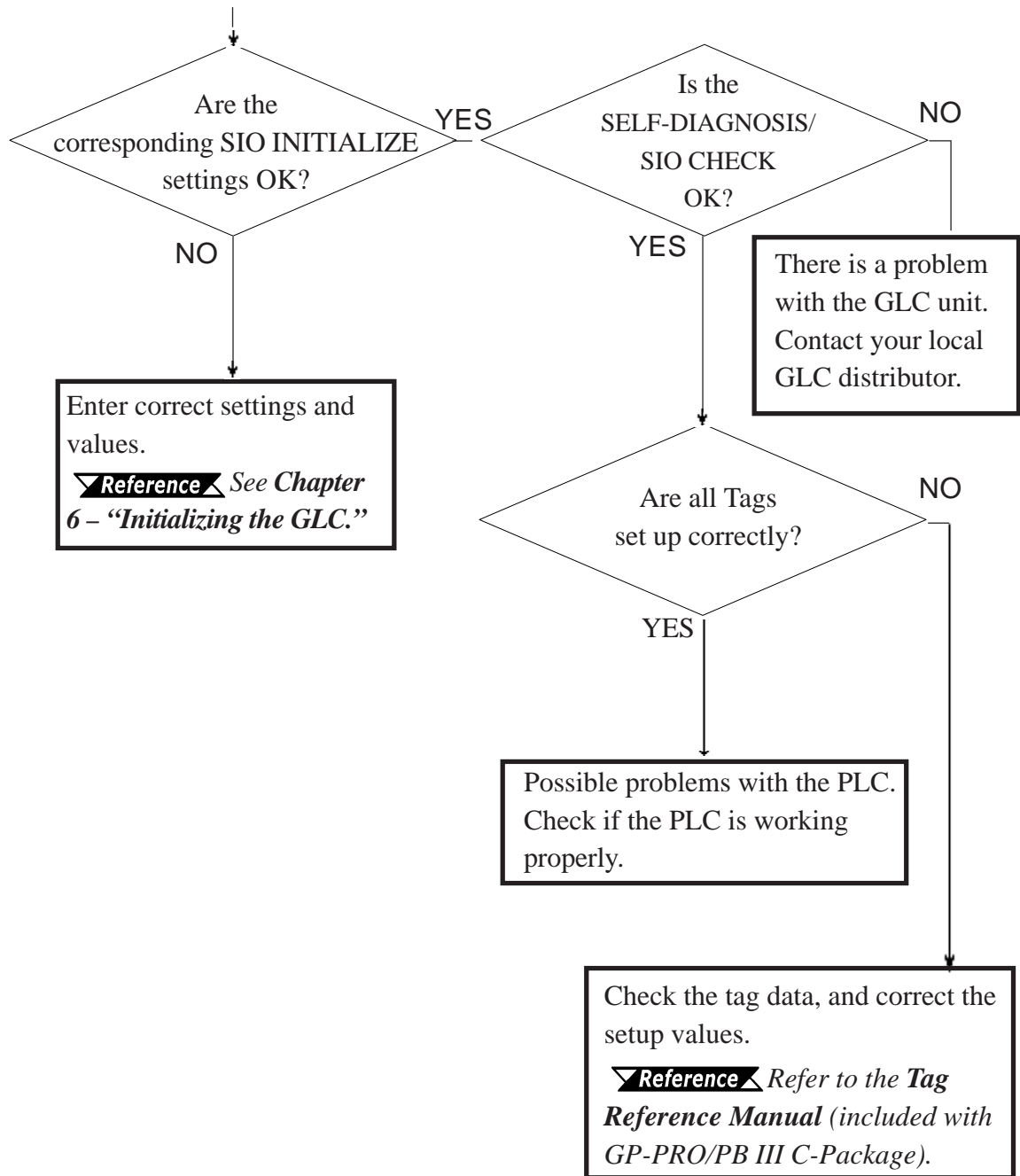
7.3.3 No GLC / Host Communication

When the GLC will not communicate with the host PLC, follow the flowchart below to find both the cause of the problem and a suitable response.

Or, if an error message displays on the screen, check the error code to find the appropriate solution.

▼ **Reference** ▲ See 7.4 – “Error Messages.”

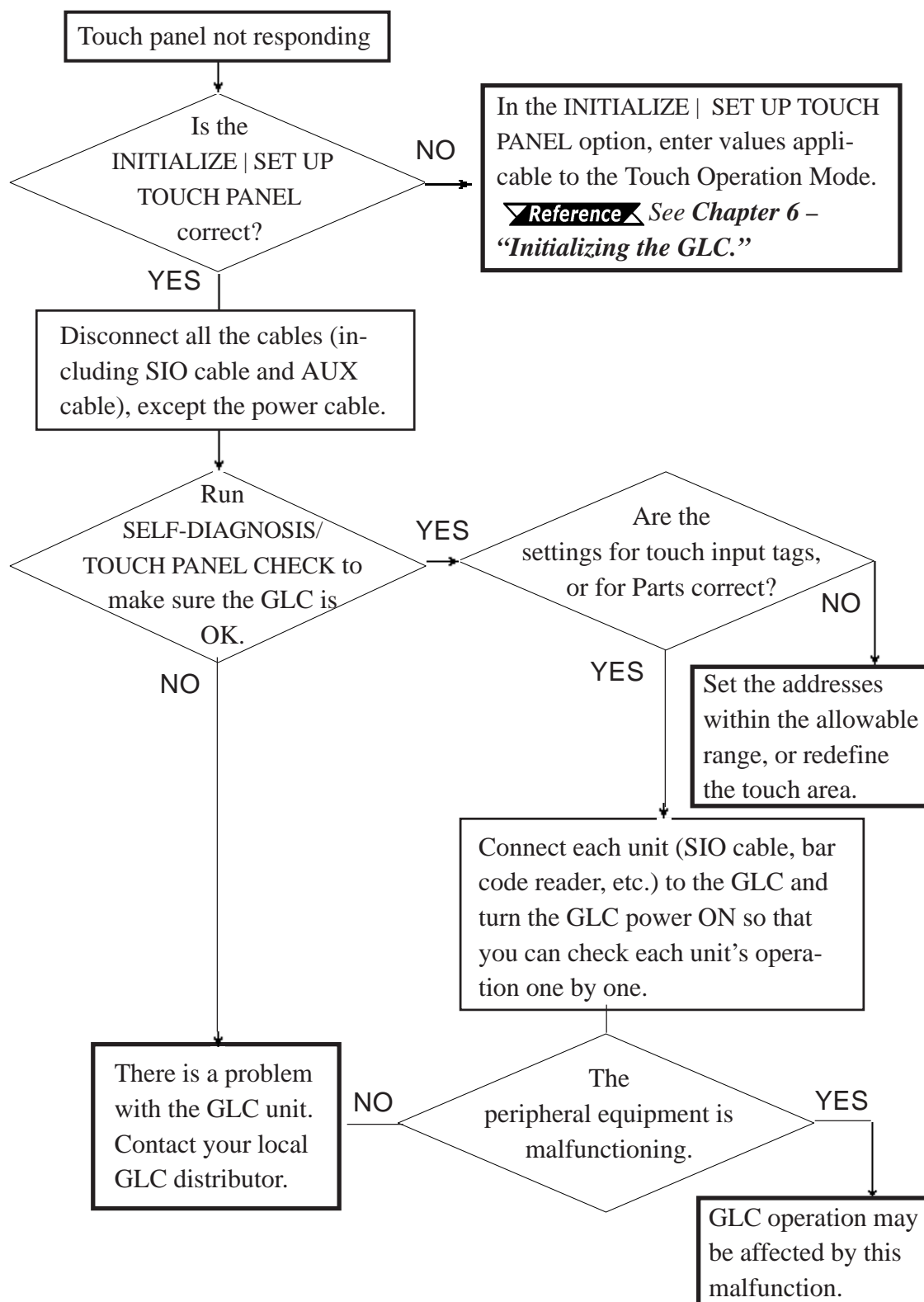




Chapter 7 – RUN Mode and Errors

7.3.4 Touch Panel Does Not Respond

When the touch panel does not respond, or its response time is very slow after it is pressed, use the flowchart below to find the origin of the problem, and the appropriate solution.



7.3.5 Cannot Execute Logic Program

Problem	Reason	Solution
Controller Memory's Data Save Area data is not saved after power is turned OFF	Battery Problem	Change the battery.
	Memory Problem	Change the memory unit.
Program error	This is a program data transfer error. The data was not, but should have been, transferred from the data hold area to the RUN area.	Use Pro-Control to restart the control feature. Reference Refer to the <i>Pro-Control Editor User Manual</i> .
	When RUN/STOP switchover is performed, the Hold CLEAR feature is enabled.	Turn this feature OFF.
After changing to RUN mode, control returns to STOP mode	Either a command performance alarm error has occurred, or a major error has occurred.	Debug the program. Check the System variable "#FaultCode".

Chapter 7 – RUN Mode and Errors

7.3.6 Buzzer Sounds when GLC Power is Turned ON

If you start the GLC unit and the internal buzzer sounds, use the following chart to find the reason and the appropriate solution.

Buzzer Sound	Timing	Reason	Solution
Continuous beep (approx. 1 sec. intervals)	When power to the GLC is turned ON	The GLC unit's system program is destroyed.	From the screen creation software, send the correct system program to the GLC via the Transfer screen's "Forced Setup" feature.
			Turn on the GLC unit's dip switch #1 (next to CF Card slot) and use the CF Memory Loader Tool to set up the GLC.
Two beeps – Repeating (approx. 1 sec. intervals)	When power to the GLC is turned ON	A different GLC unit's system program has been accidentally installed in this GLC.	From the screen creation software, send the correct system program to the GLC via the Transfer screen's "Forced Setup" feature. An error appears on the Screen Creation Software's screen. Turn the GLC unit's power supply OFF and then ON, and data transfer will start automatically. Turn on the GLC unit's dip switch #1 (next to CF Card slot) and use the CF Memory Loader Tool to set up the GLC.
Three beeps – Repeating (approx. 1 sec. intervals)	When the GLC unit's dip switch #1 (next to CF Card slot) is ON and power to the GLC is ON.	The CF Card's Memory Loader Tool (MLD****.SYS) file is missing or destroyed.	Reformat the CF Card and replace the CF Card's Memory Loader Tool file.
	When the GLC is started via the Menu Bar's "CF BOOT" key.	The CF Card's Memory Loader Tool (MLD****.SYS) file is missing.	
Four beeps – Repeating (approx. 1 sec. intervals)	When the GLC is started via the Menu Bar's "CF BOOT" key.	The CF Card's internal boot program (IPL.SYS) is destroyed. ^{*1}	Reformat the CF Card and replace the CF Card's Memory Loader Tool file.

If the CF Card's boot-up program (IPL.SYS) or the Memory Loader Tool (MLD****.SYS) programs appear to be damaged or destroyed, use the GLC unit's internal diagnostic program "CF Card Memory Loader File Check" utility to confirm the condition of these files.

▼Reference▲ See 7.2 – "SELF DIAGNOSIS."

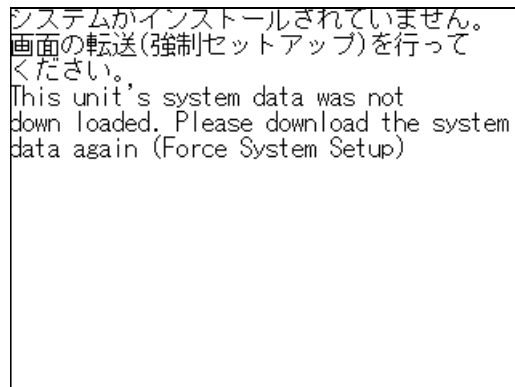
7.3.7 Clock Settings Cannot be Entered

This problem occurs when the lithium backup battery's voltage, used for the internal clock, runs out. To enter the clock settings, please read the CLOCK SET UP ERROR directions.

▼ **Reference** ▲ See 7.5.4 – “*CLOCK SET UP ERROR*”

7.3.8 Error Screens

If the following error screen appears when you start the GLC, it indicates an error has occurred and the GLC is not set up correctly. Be sure to perform screen transfer (Force System Setup) again.





7.4 Error Messages








This section explains the messages that appear when an error has occurred in the GLC unit during RUN mode. The problem causing the error message and its related countermeasure are explained in the table below.

After a problem has been solved, unplug the GLC unit's power cord and then reattach it. (*Only the latest error message will appear on the GLC screen.*)

7.4.1 Error Message List

Error Message	Problem	Countermeasure
SYSTEM ERROR (03 : **)	During screen data transfer, an unrecoverable error occurred.	 Reference See 7.5 – "Error Message Details."
SYSTEM ERROR (** : ** : **)	During screen data transfer, an unrecoverable error occurred.	 Reference See 7.5 – "Error Message Details."
ILLEGAL ADDRESS IN SCREEN DATA	Settings are used that overlap addresses.	Set the addresses correctly after checking the screen data.
UNSUPPORTED TAG IN SCREEN DATA	The GLC currently in use does not support the desired Tag.	Set the Tag correctly after checking the screen data.
PLC NOT CONNECTED (02 : FF) and (02 : F7)	The communication cable is not connected correctly.	Re-connect the communication cable correctly.
PLC NOT RESPONDING (02 : FE)	The PLC's power is not turned ON.	Turn ON the PLC's power.
	GLC unit INITIALIZE settings (Setup I/O, PLC Setting) are incorrect	Check the INITIALIZE settings and make any necessary corrections.
	The host and GLC Powering up sequence was incorrect.	Turn ON the PLC's power and wait for 2-3 seconds, then turn ON the GLC unit's power.
	The communication cable is not connected properly.	Check the communication cable and connect it correctly.
RECEIVE DATA ERROR (02 : FD)	The communication cable was disconnected while GLC was ON.	Turn the GLC OFF and then ON again.
	The GLC is powered OFF, then ON during communication with PLC.	Turn the GLC OFF and then ON again.
	Noise occurred in the communication cable.	Check the communication cable and connect it correctly.
GLC STATION NO. DUPLICATION ERROR (02 : F9)	This GLC's station number is same as another GLC.	Check all GLC station numbers, and set them so they are all unique.
	PLC is powered OFF, then ON during communication with GLC.	Turn the GLC OFF and then ON again.

Error Message List (cont.)

NETWORK ADDRESS ERROR (02 : F8)	The SIO address used for this GLC is different from other GLC units. (Only for the multi-link connection)	Check all GLC unit's SIO address settings, and correct any that are incorrect.
PLC COM. ERROR (02:**)	Specific PLC related error, or an error has occurred with the PLC.	 Reference See 7.5 – "Error Message Details."
SCREEN MEMORY DATA IS CORRUPT (nnnn:mmmm)	ScreenData is corrupted: *nnnn indicates the Screen Number that has an error. *mmmm indicates the number of screens that have errors.(Decimal)	Check the screens that have errors, correct all errors, and then transfer the screen data again.
CLOCK SETUP ERROR	The backup battery for the internal clock is running low.	 Reference See 7.5 – "Error Message Details."
SCREEN TRANSFER ERROR	An error occurred in the data transmission from the screen editor to the GLC panel.	Re-transfer the screen data.
SCREEN TAG LIMIT EXCEEDED	Tags are setup beyond the tag limit (max. of 385)	 Reference See 7.5 – "Error Message Details."
OBJ. PLC HAS NOT BEEN SET UP (**)	The host PLC set up in the Editor does not match the PLC in use.	 Reference See 7.5 – "Error Message Details."
CF CARD RECOGNITION ERROR	A CF Card that is not compliant with the GLC is being used.	Use an optional CF Card.
	The CF Card is not recognized due to the timing of the CF Card Insertion and Removal.	Either reinsert the CF Card or turn the GLC OFF and then ON again while the CF Card is still inserted.
D-SCRIPT ERROR (***)	D-Script settings (data) are incorrect.	 Reference See 7.5 – "Error Message Details."
GLOBAL D-SCRIPT ERROR (***)	Global D-script settings (data) are incorrect.	 Reference See 7.5 – "Error Message Details."
EXTENDED SIO SCRIPT ERROR (***)	Extend SIO script settings (data) are incorrect.	 Reference See 7.5 – "Error Message Details."

7.5 Error Message Details

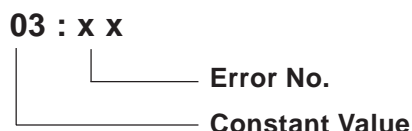
7.5.1 System Errors

Indicates a fault in the basic operations of the GLC.

Following the error message, an error code, as shown below, will appear. Report the error number and details on how the error developed to your local GLC distributor.

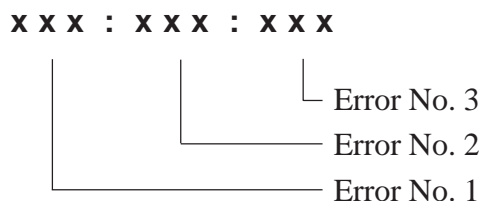
■ SYSTEM ERROR (03 : x x)

An unrecoverable error occurred during screen data transfer.



■ SYSTEM ERROR (x x x : x x x : x x x)

An unrecoverable error occurred during screen data transfer.



Possible Solutions

- Check if the GLC unit's Power Cord and the Input signal line have been wired separately from each other.
- Check that the FG line has been grounded correctly, according to your country's standards.
- Re-send the screen data from the PC to the GLC.

▼Reference▼ *To correct other types of communication errors (such as [RECEIVE DATA ERROR] or [PLC COM. ERROR]), see 7.4.1 – “**ERROR MESSAGE LIST.**”*

If the above-mentioned methods do not solve the problem, contact your local GLC distributor.

■ When the GLC Changes to OFFLINE Mode during RUN Mode

When the GLC changes to OFFLINE mode without the user first pressing the screen, there is a possibility that the screen data has been damaged. In this case, after the SYSTEM ERROR displays, the screen automatically reverts to OFFLINE mode after about 10 seconds. Run the INITIALIZE MEMORY command and transfer the GLC screen data again from your PC.

In most cases, system errors are related to the problems mentioned below.


■ Factors that May Cause System Errors

Environment Related Problems

An error that has no apparent relation to the GLC unit's current operation may be related to its operating environment. This can include noise or electrostatic interference in the power code or the communication line. In this case you need to check if the power code and the communication line wiring and FG grounding are correct.

Screen Data or Project Data Related Problems

If a GLC operation seems to cause a particular error, the error may be related to the screen or project data transferred to the GLC. In this case, try sending screen data via the FORCE SYSTEM SETUP feature, which will transfer both the screen data and the project data to the GLC.

Reference  For details about the FORCE SYSTEM SETUP feature, refer to the “Transfer Settings” section in the *GP-PRO/PB III for Windows Operation Manual*.

GLC-Related Problems

If disconnecting and then reconnecting the power code corrects an error, the problem may not be related to the GLC unit itself. However, to identify if the GLC unit has any problems, run the OFFLINE mode's SELF-DIAGNOSIS program.

Peripheral Equipment-Related Problems (when the GLC is equipped with a printer I/F)

An error that occurs only during printout may be a printer problem. Check the printer cable wiring and the FG line as well as the printer itself.

When a Communication Error Occurs Continuously (when using the Direct Access method)

A communication error that occurs continuously may be defined by the GLC unit as a system error. In this case, you need to solve the problem causing the original communication error.

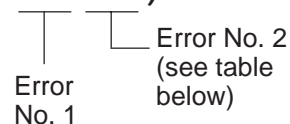
Chapter 7 – RUN Mode and Errors

7.5.2 Illegal Address Screen Data

Caused by an overlap of addresses.

After the error message, error codes, as listed below will appear. If the error cannot be fixed, report the error code and details on how the error developed to your local GLC distributor.

ILLEGAL ADDRESS IN SCREEN AREA (00B:XXX:XXX)



■ Overlapping Addresses

Error 1	Error 2	Meaning
0C1	191	All or part of the T-tag ^{*1} or S-tag address range overlap the addresses of System Data Area.
	192	
	193	
0C2	194	All or part of the System Data Area address, A-tag, or S-tag address range overlap the addresses setup in a T-tag. ^{*1}
	195	
	196	
0C3	197	All or part of a T-tag ^{*1} , S-tag or K-tag address range overlap the address range set in an A-tag (Alarm Message.)
	198	
	199	
0C9	19B	All or part of a T-tag ^{*1} , S-tag or K-tag address range overlap the address range set in an A-tag (Log alarm.)



Note:

Overlapping addresses, other than the ones mentioned above, can also cause the Illegal Address message.

E.g. When the starting address of the System Data Area is set to 100, and the tag below is set up:

Tag Name/ Part ID No.	Word Address	Tag Format
N1	99	BCD32

Starting from addresses 99, two (2) words are used, which causes it to overlap address 100.

1. For details about the T-tag (trend graph) and A-tag (alarm messages),

Reference Refer to the **GP-PRO/PB III for Windows Tag Reference Manual** (included with the screen creation software).

7.5.3 PLC COM. Error

Appears when the address setup for tags exceeds the address range used in the host (PLC). Check the Error Number that appears and use the following table to solve the problem.

PLC COM. ERROR (02 : x x)

Error Code (see table below)

Constant Value

Error #	Problem	Countermeasure
FC	The communication settings for this unit and the host do not match.	* For Memory Link type, check the data or settings the host sends. For the PLC communication, check the communication speed.
FB	The address set on a tag, the address used for storing data for Trend graph, or the address set by an alarm message is out of a set range (address range error). * Memory to Memory Link type * Siemen's PLC Series	* When using Memory Link type: Set the addresses within the set range of the System Data Area (0 to 2047), and re-send correct data. * When using a Toyoda Machine Works PLC: Set the addresses within the set range of the devices. * When using a Yaskawa PLC: Set the addresses within the set range of the devices.
FA	Address range error	Set the addresses within the allowable range.
53	When using a Matsushita Electronics PLC, and there are too many screen tags, the PLC will not receive data.	Decrease the number of tags on the screen.
51	The tag addresses, Trend graph data storage address, Alarm message Registry address, do not exist in the PLC's internal memory.	* When using a Fuji Electric PLC: Set up the addresses in a device range that exists.
Others	The Error code for each PLC can be found in the table on the last page of this chapter. Then, look up the Error Number in the indicated PLC manual. Or, report the Error Number to the PLC manufacturer.	

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Note:

- With the Hitachi HIDIC H (HIZAC H) Series, the error code is divided into 2 bytes, whereas the GLC Error Number is composed of 1 byte codes.

E.g.

Reply Command	Return Code	Display Error No.
01	07	17

Diagram showing arrows from the Reply Command (01) and Return Code (07) pointing to the Display Error No. (17).

When the Display Error Number is 8* or 5*, use only the left column as the error number.

- With the Toshiba PROSEC T Series, the Error Code is 4 characters long. On the GLC, Error Numbers are changed to and displayed in Hexadecimal.
- With the Allen-Bradley PLC-5 and SLC-500 Series, the EXT/STS error codes have been re-mapped to start at D0 HEX, so they will not conflict with other error codes. When looking up the error number in the PLC manual, subtract D0 h from the GLC error code to find its error value.

E.g.

GLC Error Code	PLC Error Code
D1	01
EA	1A

7.5.4 Clock Setup Error

This message displays when the lithium backup battery's voltage for the internal clock runs. To reset the error, you need to turn the GLC unit's power OFF and then ON again. Leave the GLC ON continuously and the battery's charge will become sufficient for backup after 24 hours, and will be fully charged in approximately 96 hours. If the battery is incorrectly replaced, the battery may explode. To avoid the danger, do NOT replace the battery yourself. When the battery needs a replacement, consult with your local GLC distributor.

After changing the backup battery, set up the internal clock.

Reference See Chapter 6 – “Initializing the GLC.”



Note:

The lifetime of the backup battery depends on the ambient temperature and the amount of current being charged and used. The table below gives a general indication of how long the battery will last.

Battery Temperature	40°C or lower	50°C or lower	60°C or lower
Expected Lifetime	10 years or longer	4.1 years or longer	1.5 years or longer

7.5.5 Screen Tag Limit Exceeded (max. 384)

When tags are setup beyond the tag limit, all tags in excess of number 384 will be disabled. Plus, when tags involve registered Windows and loaded screens, they are disabled in this order: Window Registry, Load Screen.

1. Disabled registered windows start from the last screen used.
2. Disabled loaded screens start from the last screen used.

To correct this problem, reduce the number of tags to within the allowed limit.

7.5.6 OBJ. PLC Has Not Been Set Up

The host PLC setup in the Editor program (i.e. the .prw file) does not match the PLC in use. Use the Error Code that follows the error message to select the proper PLC type and correct the GLC unit's INITIALIZE setup data so that it matches this.

OBJ. PLC HAS NOT BEEN SETUP (x x)

|
The PLC number (*Hexadecimal*)
written to the GLC unit's System
File.

7.5.7 D-Script and Global D-Script Errors

The following error messages are displayed when D-Scripts and Global D-Scripts are not configured properly. The GP-2300/2301 Series unit displays the error message on the bottom at the GP screen.

	Error Message
D-Script	D-Script Error (***)
Global D-Script	Global D-Script Error (***)

The following table lists the numbers assigned to (***) in the above error messages. Error Nos. "001" and "002" are displayed at power-on, and Error Nos. "003" and "004" are displayed when an error occurs during the function processing.

No.	Description	Applicable Script
001	The total number of Global D-Scripts exceeds the limit. The maximum number of Global D-Scripts is 32. Note that functions are included in the counts.	Global D-Script
002	The total of all devices in the Global D-Script exceeds the limit of 255 devices.	Global D-Script
003	Either the function being called does not exist, or that function has caused an error.	D-Script Global D-Script
004	Function cannot be nested more than 10 levels.	D-Script Global D-Script

Chapter 7 – RUN Mode and Errors

7.5.8 Extended SIO Script Error

The following error message is displayed when an Extended SIO Script is not configured properly. The GP-2300/2301 Series unit displays the error message on the bottom at the GP screen.

	Error Message
Extended SIO Script	Extended SIO Script Error (***)

The following table lists the numbers assigned to (***) in the above error message. Error No. 001 is displayed at power-on, and Error Nos. 003 and 004 are displayed when an error occurs during the function processing.

No.	Description
001	The total number of the Functions of Extended SIO Scripts exceeds the limit. The maximum number of Functions of Extended SIO Scripts is 254.
002	Reserved
003	The function that is being called does not exist.
004	Functions cannot be nested more than 10 levels.
005	An old Extended SIO Script protocol is being used for the GP system. Extended SIO Script cannot be run when this error occurs. Be sure to install and run a new Extended SIO protocol (Version 1.12 or later).
006	An incompatible function was found in the screen data's Extended SIO Script. Be sure to install and run a new GP system.

Chapter

8 Maintenance

1. Regular Cleaning
2. Periodic Check Points
3. Changing the Backlight

8.1 Regular Cleaning

8.1.1 Cleaning the Display

When the surface or the frame of the display gets dirty, soak a soft cloth in water with a neutral detergent, wring the cloth tightly, and wipe the display.



- Do NOT use paint thinner, organic solvents, or strong acid compounds to clean the GLC unit.
 - Do NOT use hard or pointed objects to operate the touch-screen panel, since they can damage the panel's surface.
-

8.1.2 Installation Gasket Check / Replacement

The installation gasket protects the GLC and improves its water resistance.

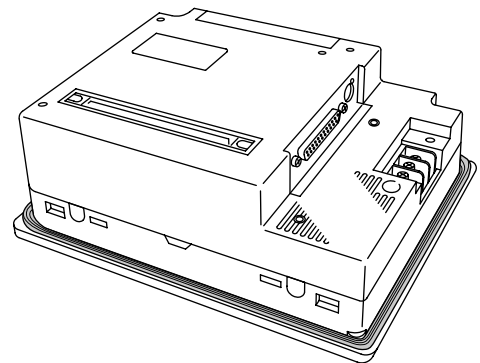
Reference *For instructions on installing the GLC unit's gasket, see Chapter 3 – "Installation and Wiring."*



A gasket which has been used for a long period of time may be scratched or dirty, and may have lost much of its water resistance. Be sure to change the gasket at least once a year, or when scratches or dirt become visible.

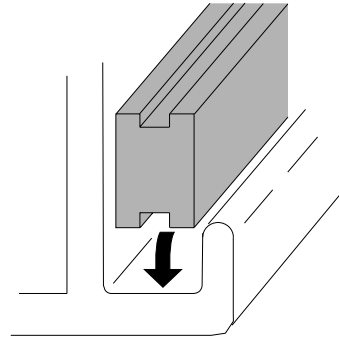
■ Installation Gasket Attachment Procedure

1. Place the GLC on a level surface with the display panel face down.
2. Remove the gasket from the GLC.

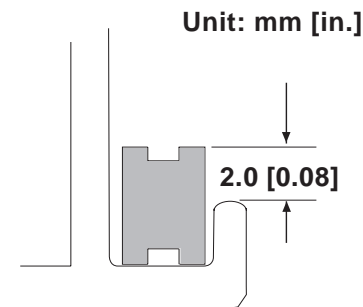


Chapter 8 – Maintenance

3. Attach the new gasket to the GLC. Be sure to insert the gasket into the GLC unit's groove so that the gasket's groove sides are vertical.
4. Check if the gasket is attached to the GLC correctly.



- If the water-resistant gasket is not properly inserted into the groove, the gasket's moisture resistance may not be equivalent to IP65f.
- When the water-resistant gasket is properly installed, approximately 2.0 mm [0.08 in.] of it will extend outside the groove. Before mounting the GLC to the panel, be sure to confirm that the gasket is correctly installed.



8.2 Periodic Check Points

To keep your GLC unit in its best condition, inspect the following points periodically.

GLC Operation Environment

- Is the operating temperature within the allowable range (0° C to 50° C)?
- Is the operating humidity within the specified range (10% RH to 90% RH, dry bulb temperature of 39° C or less)?
- Is the operating atmosphere free of corrosive gasses?

Electrical Specifications

- Is the input voltage (DC 19.2V to DC 28.8V) appropriate?

Related Items

- Are all power cords and cables connected properly? Have any become loose?
- Are all mounting brackets holding the unit securely?
- Are there many scratches or traces of dirt on the installation gasket?

8.3 Replacing the Backlight

When the unit's backlight burns out, the unit's status LED will turn orange. If the OFFLINE menu's USE TOUCHPANEL AFTER BACKLIGHT BURNS OUT feature is set to NO, the GLC unit's touch panel will be disabled.*¹

Reference See 6.4.3 – “SET UP TOUCH PANEL.”

GLC2300 Series units use a CFL, long-life type backlight. The actual life of the backlight, however, depends on the GLC unit's operating conditions, and replacement may be required. A GLC2300 Series backlight has a life of 50,000 hours (approx. 5.7 years at 25° C and 24-hour operation), when the backlight is lit continuously (time required for brightness to fall to half its normal level).



WARNINGS

- To prevent an electric shock, be sure the GLC unit's power cord is unplugged from the power outlet prior to replacing the backlight.
- When the power has just been turned OFF, the unit and backlight are very hot. To prevent burns, wear gloves.
- The backlight is very fragile. Do NOT touch the glass tube directly or try to remove its power cord. If the glass tube breaks you may be injured.

The GLC2300-LG41-24V unit's backlight can be replaced by the user.

For replacement details, refer to the instructions included with the backlight.



Note: Use the following table to be sure that you have ordered the correct backlight.

GLC Model	GLC2300-LG41-24V	GLC2300-TC41-24V
Corresponding Backlight Model	PS300-BU00	NOT user replaceable. Please contact local distributor.



To prevent accidents or malfunctions, do NOT use backlights other than the model listed above.

The GLC2300-TC41-24V is NOT user replaceable. If backlight replacement is required, please contact your local distributor.

1. If the OFFLINE menu's FORCE RESET feature is set to NO, the touch panel operation is disabled.

Reference See 6.4.3 – “SET UP TOUCH PANEL.”

Memo

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